

Design and manufacturing

LED LIGHTING

FOR MACHINE VISION INDUSTRY





00B21.02

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DCM Sistemes products are aimed at integrators or end users with some inte $gration\ expertise.\ For\ end\ users\ who\ need\ a\ turn\text{-key}\ solution\ installed, contact$ us to realise your application.

In the following sections you will find theoretical and technical information about imaging in general or our range of products in particular. If you require extended information, feel free to ask anytime.

Read carefully instructions given apart with each lighting system before using to ensure the correct operation. Product specifications and design are subject to change without prior notice. Examples of workpiece imaging in this catalogue are a guide that may be informative for choosing illumination. Please, check the functions of the systems and requirements when choosing.



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Applications

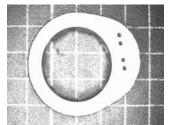
Imaging technology is a cost-effective way to implement automatic quality assurance and control and is used in many different areas of application. Vision allows 100% monitoring and therefore strengthens the competitive edge of those companies that use it, even at highs speeds and with stringent conditions. Some of the applications and markets we serve are the following. Consult others:

- Food processing & inspection
- Electronics manufacturing
- Automotive inspection
- Product inspection & measurement
- Print & packaging
- Factory automation & robotics









Illumination for machine vision systems

Illumination is the most important part of an imaging system and its importance is often underestimated in many vision applications.

Lighting conditions need to be optimised because cameras are much less versatile than the human eye and, that way, they can detect objects that the human eye can see in uncontrolled conditions.

Cameras see the light reflected from the objects. By controlling the illumination, we also control how objects appear to the camera. For example, light is reflected differently from a coin than from a flat white label and thus different lighting techniques are required.

Optimising the lighting can often eliminate the need for costly and time consuming image manipulation. Choosing an unappropriate illumination could determine if a system works reliably or does not.

Factors affecting lighting

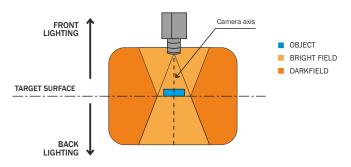
It is important to control illumination because it reveals the particular defects or features. The main factors affecting lighting are:

ANGLE OF ILLUMINATION (Types of lighting, page 7)

The angle at which the light falls on the object (lighting zones), is probably the most important factor of illumination. The angle of incidence is determined by the plane of the camera.

'Front lighting' and 'backlighting' are the two principal lighting areas. In the first one, the light originates from the same side as the camera. In the second one, the light is situated behind the object.

'Bright field' refers to any illumination where the light rays from the source could be reflected directly into the lens, which will depend on its angle of view. 'Dark field' illumination refers to light that would not enter the lens when reflected.

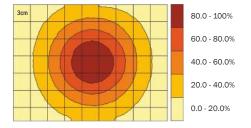


■ WAVELENGTH OF LIGHT

Colour of the light that illuminates the object. Apart from the visible spectrum, ultraviolet and infra-red light can reveal specific features on or in the work piece to be inspected.

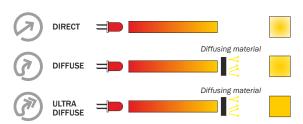
■ LIGHTTYPE

The quality of light is determined by its structure. For illumination to be useful it needs to light the scene as evenly as possible, that makes the image analysis be easier and faster.



DCM Sistemes provide distribution graphs to show how our lights perform and to enable a reasoned choice between different types of light.

Direct light has an uninterrupted trajectory between the source and the target. Indirect light uses a translucent diffuser which softens and disperses the illumination. The difference between diffuse and ultra-diffuse light is the lighting source. While diffuse light uses a not uniform lighting source, the ultra-diffuse one is completely homogeneous, creating a more even illumination, ideal for brightnesses.



■ SURFACE CONSIDERATIONS

The way that the illumination interacts with the target surface is of great importance in obtaining a high quality image.

OPERATING MODE

Illumination usually needs to be controlled in some way. Lights can work in a continuous mode or can be strobed or powered or, the intensity can be raised or lowered. Multiple illumination options are allowed in our lamps.

(extended information at operating modes section on page 8)



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The colour of light

There are two different color systems: The 'subtractive' is the system which, combining all three pigment colors, the result is a dark color almost black. This system is typical of printed colors, inks, etc. On the other hand, the 'additive' system is that which, combining all primary colors (RGB), the result is a light colour or white, characteristic of focus and screens, etc. Light is additive and overlapping all colors results in white light.





Subtractive system (pigment colors, printed inks, etc.)

Additive system (light colours, screen, etc.)

There are many universal classifications of color spaces but, when referring to artificial vision, the main mode is the RGB, a mix of red, green and blue that constitutes the primary colors that are used by cameras, PCs and screens and, which in combination, can create almost any colour in the visible spectrum.

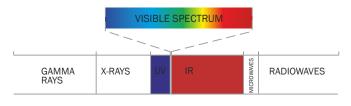
When light falls into an item, its surface absorbs some wavelengths and reflects other. The reflected wavelengths are those which the human eye captures and interprets as different colors, according to the correspondent wavelength. The white light is the overlapping of all colors of visible spectrum.

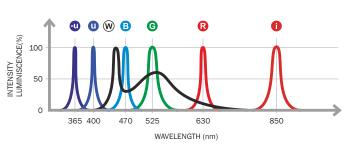
The colour cameras emulate the function of human eye by using a matrix composed of sensors which capture different ranges of the visible spectrum. Usually, they use three ranges, red (R), green (G) and blue (B). Later, they group all information obtained by the sensor in one pixel with three values Red-Green-Blue.

Illumination for machine vision uses all this to its advantage in order to reveal certain characteristics about a particular object. The vision is then, the ability to detect light and interpret it.

Of the entire electromagnetic spectrum, the visible part to the human eye is very small and comprises wavelengths between 380nm and 760nm or so, although it may vary depending on the person.

Besides the visible spectrum, is important to consider the ultraviolet light and infrared light, because they can be useful for some other characteristics of the object of inspection. Cameras have a different spectral response than it has the human eye and therefore, they are sensitive to them.





icon	WaveLength	Colour	Type of light	Code
①	365nm	UV-	Monochromatic	-365
0	400nm	UV	Monochromatic	-400
B	470nm	BLUE	Monochromatic	-470
G	525nm	GREEN	Monochromatic	-525
R	630nm	RED	Monochromatic	-630
0	850nm	IR	Monochromatic	-850
W		WHITE	White	-W00
•		RGB	RGB	-RGB

Monochromatic light

The monochromatic light is the one that has a single wavelength corresponding to each colour. It is normally used in monochrome cameras. Very useful to highlight some specific features, since each color provides better visibility in certain aspects or by contrast, since all opposite colors are absorbed.



DCM Sistemes logo illuminated with white light.



DCM Sistemes logo illuminated with green light (G).



DCM Sistemes logo illuminated with blue light (B).

The ultraviolet and infrared light, although outside the visible spectrum, they are both very useful to inspect materials or contrasts of colour differences not very apparent, since this light is based on differences in composition planes.



Ultraviolet light is generally used on surfaces that react to this light by returning a longer wavelength light than it is UV, which is called fluorescence and that is what the camera captures. (See picture)

▶ RGB light •

The RGB color model is based on additive synthesis. With this synthesis it is possible to represent a color by admixture of the three primary light colors red, green and blue. Usually used in monochrome cameras, to change the contrasts between colors, or RGB cameras to generate structured light colored, very useful in cases of weld inspection or to adjust colour temperatures.

White light

Differently from monochromatic light, the white light is formed by many components and it is the result of the overlapping of all colors from visible spectrum. Usually used with RGB cameras.



should be white or RGB.





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► Types of lighting

Types of lighting			
Icon	Type of lighting	Description	Use sample
	RADIAL	 Perimeter-based, high angle of incidence. Softens textures and surface detail, reduces shadows. Ideal for long working distances 	
	LOW-ANGLE 'Dark-field' light effect	 Perimeter or uni-directional, low angle of incidence. Highlights surface detail, topography or edges. Requires short working distances. 	STATE OF STA
	BACK-LIGHT	 Sample located between light and camera. Instant sample vs. background contrast or transmission through samples. Obtain accuracy for gauging applications or edge detection. 	
	DOME 'Cloudy day' light effect	 Multiple angles of incidence. Achieves uniform, shadowless illumination, softening contrast. Effective for curved, reflective surface inspection. 	
	BRIGHT FIELD	 Directional, high angle of incidence. Camera and light source placed at same angle to sample surface. Highlights cracks and deformities on flat and bright surfaces. 	
	PROJECTOR	 Directional, and can be aimed at high or low angle of incidence Angle of incidence determines degree of feature prominence. 	CLASE C On 1.5 m ³ h H/V COMP CC2000—3M CC2000—3M Bitros
	AXIAL	 Co-axial with the camera's optical axis Accentuates changes in sample angles and heights Optimal for inspecting smooth shiny surfaces such as polished metal. 	14/11/04 L (415) BORH 4103

→ Light incident on the object

---> Light from the object

Object to be inspected

How light interacts with object diagram key:

DCM Sistemes light source



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DCM Sistemes operating modes

Most illumination needs to be controlled in some way, whether it be simply turning the light on and off, or controlling how intense the illumination is

DCM Sistemes lighting systems are classified in four types according to their working specifications, which helps to recognise which kind of control is needed:

- Continuous (Type C). No control needed.
- Powered (Type P)
- Strobe (Type S)
- Intelligent (Type i). iBlueDrive technology.

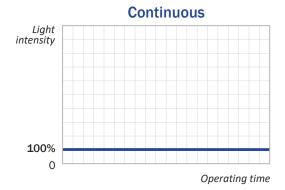
Intelligent mode corresponds to iBlueDrive technology, a new generation of lighting systems that integrate the strobe controller inside, so that operate in all three working modes swicthing automatically.

Continuous

It has no operation time limitation (Ton max.) nor duty cycle limitation (D max.).

Used in linear cameras or applications that do not need intensive illumination and require continuous inspection with long exposure times.

Corresponds to DCM Sistemes Type C lamps.

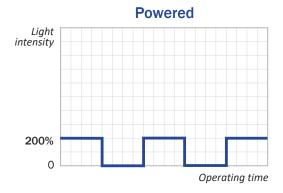


Continuous mode		
Advantages	Easy installation	
Disadvantages	Higher consumption, lower illumination	

Powered

This mode operates the same manner as the continuous mode does, but the intensity is higher and, consecuently, to ensure operation, the switching on/off by an external commutator is necessary

Corresponds to DCM Sistemes Type Plamps.



Generally used in inspections that can have long integration times, those that do no require continuous inspection, for example, depalletizing applications or not in-line assembly verification.

Powered mode		
Advantages	Higher power, lower consumption and longer lifespan with easy control and no pricing increase.	
Disadvantages	They need a control of switching on/off and have less power than strobe lamps.	

Strobe

Strobing is the technique of activating a light for a short period of time in order to, among other, the followings:

HIGHER INTENSITY

More current pass through the leds than it is allowed in continuous operation. The output intensity increases considerably, but it can only be sustained over a short period of time, because if this were done constantly, the light would run hotter, reducing its life.



■ PROLONGING THE LIFE OF THE LIGHT

All light source has a finite life span which can be dramatically extended by activated them only when required. Leds can be switched on and off very rapidly with little time delay or energy loss.

■ FREEZING MOTION

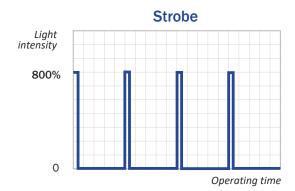
This technique is often used in vision to capture images of objects moving past the camera at speeds that would normally cause motion blur. Strobing needs to be synchronised with the objects to be inspected so that the camera is triggered at the same moment as the pulse of light.

■ INTENSITY CONTROL

Sometimes, for better meeting the requirements of the application we need to create the optimum lighting conditions by adjusting or balancing the intensity of the illumination, and this will usually involve the use of a lighting controller. There is a range of situations where this may be useful.

This mode consists of short trigger pulses at high rate with high intensity. Used in continuous inspections with short integration times at high speeds, such as an inspection in-line production or a high speed inspection which requires a large amount of illumination.

Corresponds to DCM Sistemes Type S lamps.







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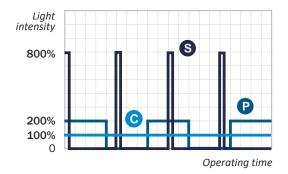
Strobe mode	
Advantages	Higher intensity of illumination, lower consumption. Longest lifespan.
Disadvantages	Requires an strobe controller for configuration.

DCM Sistemes' powered mode (Type P lamps) is the step between the continuous mode and strobe. This mode could be defined as a strobe illumination because has the same advantages and requirements with less control needed.

Intelligent (iBlueDrive)

Lighting systems with iBlueDrive technology detect the input signal and operate in the appropriate mode according to the control signal. These systems also switch from continuous to strobe automatically.

Corresponds to DCM Sistemes Type i lamps.



Intelligent mode	
Advantages	No needs strobe controller. Easy, powerful, robust and versatile. Three modes in one.
Disadvantages	Price slightly higher than its equivalent in continuous mode (Type C).

Extended information of iBlueDrive technology on page 16

▶ Be aware of...

DCM Sistemes lighting systems are identified with the letter of their operating mode at the end of the order reference.

Excluding iBlueDrive lighting systems which are capable to operate in various modes, our lamps are firstly designed to work in a particular mode, but they can work in others if adapting their working specifications to more restrictive ones. This means, for example, that a Type C lamp (continuous operating mode) could be strobed or powered as the working specifications of these modes remain within its operating range. The same way, a Type P lamp (powered operating mode) could be strobed by limiting the operating time and the duty cycle.

The inverse adaptation would also be possible by lowering the supply voltage and therefore the lighting systems power for adapting the average power consumption to the maximum duty cycle allowed. Continuing with the previous example, a Type P lamp (powered operating mode) could also work as a continuous if the power is lowered to $\frac{1}{2}$.

DCM Sistemes lighting systems have a strong versatility and are able to work in many environments. Consult our technical engineers for extended information or doubts about the operating modes.

► Types of DCM Sistemes lighting systems

	C	P	S	9
Type of lamp	TYPE C	TYPE P	TYPE S	TYPE i
Control type	None	Externat switch for switching ON/OFF	Strobe controller (VST or VSC Series recommended)	No needed An advanced adjusting of operating parameters requires IBlueDrive Box
Max. Operating time	unlimited	60s	2ms	Automatic
Max. Duty cycle	1	1/2	1/10	Automatic
Do they operate in continuous mode?	YES	YES, reducing ½ the power intensity	NO	YES
Do they operate in powered mode?	YES, maintaining the power intensity	YES	NO	YES
Do they operate in strobe mode?	YES, maintaining the power intensity	YES, maintaining the power intensity	YES	YES
Do they operate in intelligent mode?	NO	NO	NO	YES
Order reference	Add C at the end of the order reference	Add P at the end of the order reference	Add S at the end of the order reference	Add i at the end of the order reference
Example	ALD0606A-630 C	ALD0606A-630 P	ALD0606A-630 \$	ALD0606A-630 i



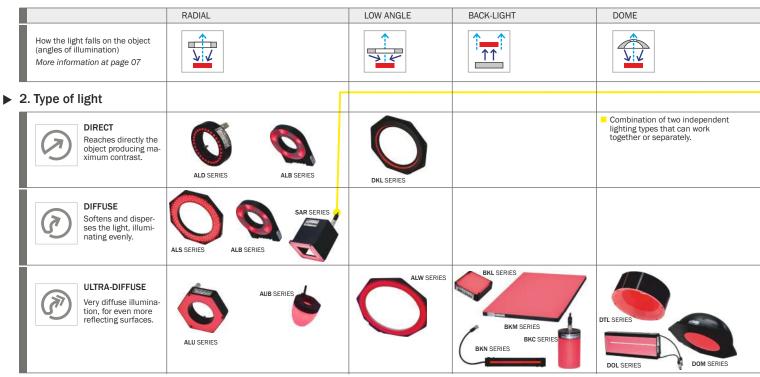
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▶ Parameters for choosing lighting illumination

DCM Sistemes has a wide range of standard products. Starting from the type of lighting (angle of illumination) and the type of light, here is a complete classification of DCM Sistemes products and all parameters involved when selecting.

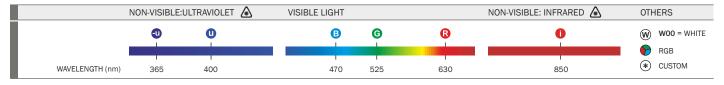
There are considerations that give us useful information to determine which type of illumination is best for a particular job, making this duty easier. This will determine which light is best suited to an application.

▶ 1. Type of lighting



Main type of lighting (angle of illumination) and light type of each series. Other possibilities allowed by adding accessories or modifiers. Consult on each series' datasheet where you could find extended information.

3. Colour (wavelength)



D.max.=¹/10 ; Ton max.=2ms

4. Operating modes

	CONTINUOUS	POWERED	STROBE	INTELLIGENT (iBLUE)
Type of lamp	Type C	Type P	Type S	Type i
Maximum time ON (Ton max)	œ	60s	2ms	Automatic
Maximum duty cycle (Dmax)	1	1/2	1/10	Automatic
Light intensity	100%	200%	800%	100% to 800%
Extended information at page 8.	POWER SUPPLY + TYPE C	Prevent thermal limitations. Switching ON/OFF is necessary. POWER SUPPLY + TYPE P TYPE P	Used with a strobe controller. STROBE JU + TYPE S (VST/VSC SERIES recommended)	Detect the input signal and operate in the appropriate mode according to the control signal. These systems also switch from continuous to strobe automatically.





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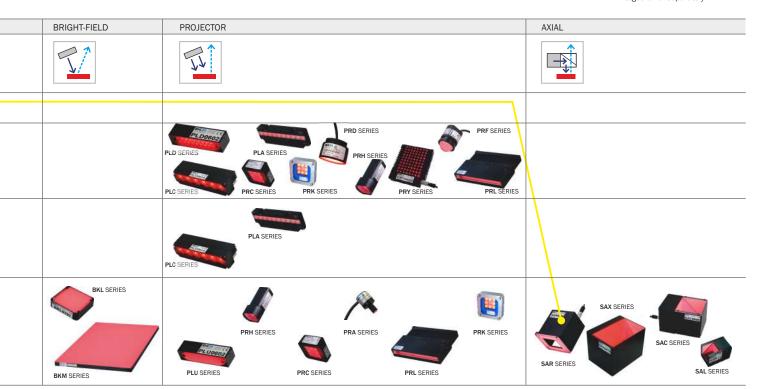
▶ Lighting environment

DCM Sistemes lighting systems have been designed to operate over a long period of time with a minimum of maintenance. They are perfectly adapted to industrial environments and all of them comply with standards, offering ecofriendly and safe products. Continuous satisfactory operation depends upon care and regular cleaning.



Lighting combination series

Combination of two independent lighting types that can work together or separately.



▶ 5. Modifiers

Prior to manufacturing optional modifications in standard lighting systems. They **must** be indicated at the end of the product's order reference.

	Description Description	Code
(A)	Narrow angle of emission	/AN
∠ M	Medium angle of emission (by default)	/AM
(AW)	Wide angle of emission	/AW
<u>1</u> D	Diffuse emission	/AD
(2)	Polarizer filter	/FPL
<u>?</u>	Diffuser filter	/FDR
Н	Backlight hole of 42mm	/H
H1	Backlight hole of 65mm	/H1
(CC1)	Dome hole of 46mm	/CC1
CC2	Dome hole of 40mm	/CC2
lpxx	IP Rating = IPxx = IP65 / IP67	/65 /67
PNP	PNP input model	/P
(f1)	50mm focal Length	/F1
f2	150mm focal Length	/F2
<i>f</i> 3	Infinite focal Length	/F3
xs	Lighting by x sectors = xS = 2S / 4S / 8S	/25 /45 /85

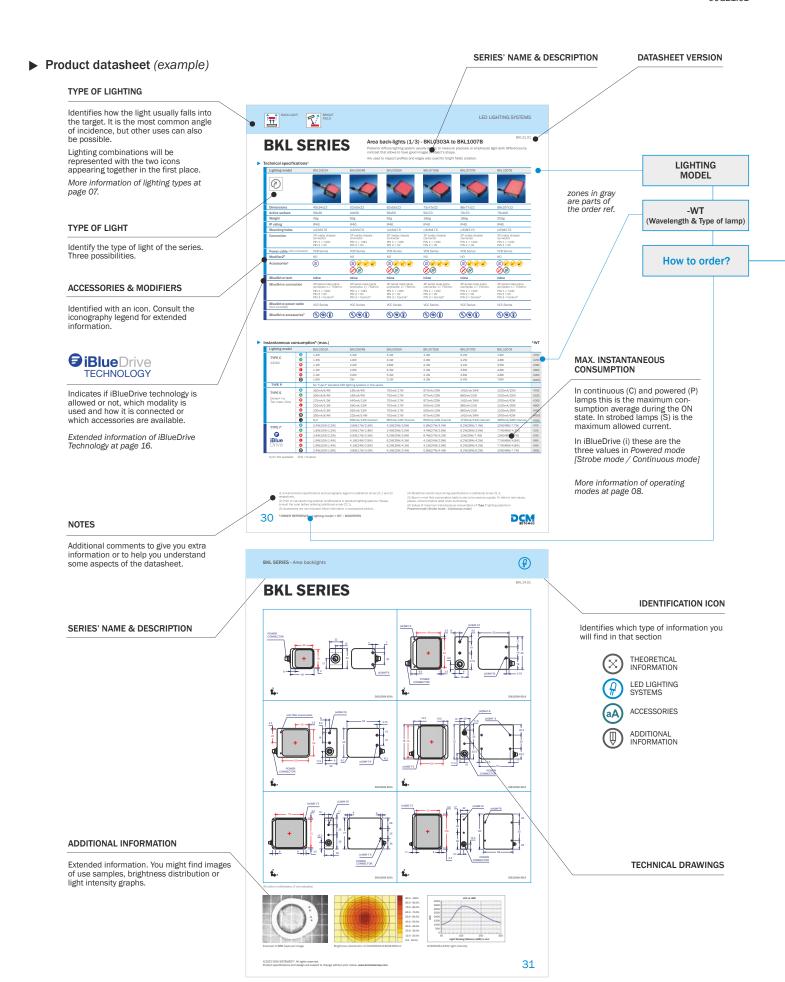
▶ 6. Accessories

Supplementary complements for DCM Sistemes led lighting systems.

	Description	Series
(Power cable/s	VCB, VCC, VCD
(/*)	Interconnection & programming cable/s	VCU, VCL
	Strobe and RGB controller/s	VST, VSC
Ø	Polarizer filter	VPF, VPC
2	Diffuser filter	VDF
	Collimater filter on x/y/xy axis	VCF
(3)	Darkfield converter	VRF
Ø	Protector filter	VPT
8	Fixing bracket	VBA, VBB, VBC
*	Dissipator	VHD
% @ ①	iBlueDrive technology accessories	VTA



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How to order standard lighting systems. Order reference

Composed by two or three parts. The two main parts are marked in each product datasheet with gray frames to identify them easily. Only add the third when ordering modifiers or when the lighting system has an aperture angle .

(example): ALD0707A-630C/FPL

(example)

Modifiers

Prior to manufacturing optional modifications in standard lighting systems. Available only in some lighting models.



Abbreviation for Wavelength (W) & Type of lamp (T)

(classified according to the operating modes. Page 8).

/Modifiers (optional)

/FPL

How do I know which products can add modifiers?

It is indicated with their icons at each product datasheet or in accessories & modifiers overview table in additional annex, Z4.1.

The specific code for adding it to the order reference is on the table below, in additional annex, Z2.1 and Z4.1. or at illumination overview section (page 12 always preceeded by '/').

Iconography

In this catalogue you will find lots of icons referring to specific lighting modes, type of light, accessories or modifiers, in order to identify them easily. Here is a quick overview of icons' meaning. More information in their sections.

LIGHTING TYPES (extended information at page 7)

icon	Description
7.1/v	Radial lighting
***	'Darkfield' lighting effect. Low angle illumination
•	Backlight illumination
	'Cloudy day' lighting effect
1	'Bright field' lighting effect
	Projector lighting
	Axial lighting

ACCESSORIES (extended information in accessories section)

icon	Description	Serie
(Power cable/s	VCB, VCC, VCD Series
(/*	Other cable/s	VCU, VCL
TII)	Strobe and RGB controller/s	VST, VSC Series
(2)	Polarizer filter	VPF, VPC
	Diffuser filter	VDF
	Collimater filter on x axis	VCFx
	Collimater filter on y axis	VCFy
	Collimater filter on xy axis	VCFxy
(5)	Darkfield converter	VRF
②	Protector filter	VPT
®	Fixing bracket	VBA, VBB, VBC Series
*	Dissipator	VHD
(%)	iBlueDrive Box, iBlueDrive USB	iBlueDrive Box VTA0007A
	iBlueDrive optocoupler	VTA0020A
0	iBlueDrive potentiometer	VTA0030B

■ LIGHT TYPES (extended information at page 5)

icon	Description
	Direct light
(5)	Diffuse light
(%)	Ultra-diffuse light

■ MODIFIERS

icon	Description	Code
N N	Narrow angle of emission	/AN
\bigcirc M	Medium angle of emission (by default)	/AM
<u>AW</u>	Wide angle of emission	/AW
(<u>1</u> D)	Diffuse emission	/AD
	Polarizer filter	/FPL
	Diffuser filter	/FDR
Н	Backlight hole of 42mm	/H
H1	Backlight hole of 65mm	/H1
CC1	Dome hole of 46mm	/CC1
CC2	Dome hole of 40mm	/CC2
lpxx	IP Rating = IPxx = IP65 / IP67	/65/67
PNP	PNP input model	/P
	50mm focal Length	/F1
	150mm focal Length	/F2
	Infinite focal Length	/F3
xs	Lighting by x sectors = xS = 2S / 4S / 8S	/25 /45 /85



IBLUEDRIVETECNOLOGY









▶ What is iBlueDrive technology?

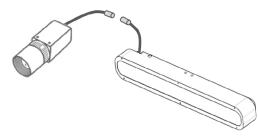
iBlueDrive® is a technology developed by DCM Sistemes to ease the use of advanced LED lighting systems for machine vision.

iBlueDrive® devices allows the user to work in strobe mode almost as easily as in continuous mode. Roughly, it consists of a lighting device with an intelligent built-in microstrobe controller. Only a 3-terminal cable is needed to power and control the lighting.



Some of the main features of iBlueDrive devices are:

- Strobe, powered and continuous working modes in one lamp.
- Direct connection to camera or trigger signal.
- Automatic NPN or PNP detection.
- No configuration needed for start-up.
- Shutter speed preset to up to 47 pulses per second (pps). Configurable up to 5000 pps.
- Protected against reverse voltages, ESD and overheating.
- Anodized aluminum frame.
- Online and offline setup.
- Bidirectional communication for advance configuration through our free iBlueDrive® Control Manager Software: output power, pulse width, delays, bulk trigger...
- Updatable firmware.



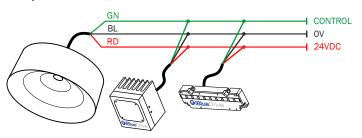
▶ Just Plug and Play

iBlueDrive technology operates with a new intelligent working 'i-mode', which allows automatic switching between continuous, powered and strobe working modes.

OPERATION MODE	OUTPUT POWER	SIGN VALUE	'ON' TIME	
Continuous 100%		Fixed	Indefinitely	
Powered	Powered 200% ¹		Up to 16 seconds	
Strobe	600% ¹	Triggered (PNP, NPN, TTL)	Up to 20 milliseconds ¹	

 $(1) \ \ \text{Mean value. Real output may vary between models. Please check the particular model datasheet}$

iBlueDrive lights have only a single multifunctional control terminal, whether they are monochrome, RGBs or multisector device.



Connection can be done directly to the camera or to the trigger signal such as photocell, inductive sensor, automaton output, etc.

It is possible to use either PNP and NPN trigger signals to control the light. The device will automatically detect which type of signal you are using so no presetting is needed.

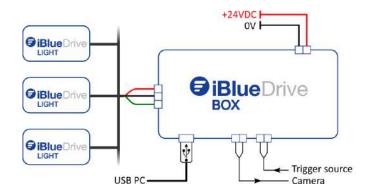
▶ More Power. More Light

Lighting systems with iBlueDrive technology set its maximum output power according to the operating mode, no matter if it is strobe, powered or continuous mode, being unnecessary to configure or change anything in the device.

Thanks to its revolutionary design it can output up to 600% power than in continuous mode when working in strobe mode.

► Advanced Configuration

The iBlueDrive lighting systems include all the functionalities of an advanced strobe controller. However, no pre-setting is required to start using the light. Factory presets fit most applications needs. If advanced settings are needed it is possible to configure the light online, this is, keeping it connected to the application. You can connect and control up to 20 devices at a time using our iBlueDrive Box, a hardware interface that connects the iBlueDrive lights to the PC.



Using the free iBlueDrive Control Manager software you will be able to change any setting of the lights as pulse width, output power of the three modes, other timing parameters and more. Also, you can back up a configuration and restore it later.

The software also gives real time information as voltage supply, device temperature and state and current power output.

iBlueDrive technology is constantly evolving and you can upgrade your devices to benefit the new features easily.





IBD21.01

▶ Integrating iBlueDrive lights in your system

Sometimes it is useful to have access to the light configuration through the main control panel. APIs has been developed in both Python and C# to simplify the integration of the iBlueDrive lights into your system. They are released under MIT License so it is possible to include them in proprietary software.







Robust and Reliable

Thanks to the integrated microcontroller the device is continuously monitored protecting it against misuse and providing information about its state, making it ideal for the most demanding applications.

In addition, iBlueDrive devices are ESD protected and feature a configurable digital input filter that is useful to ignore unintended triggers due to voltages spikes in electromagnetic noisy environments.

► Fast Applications? No Worries!

iBlueDrive devices can be triggered up to 5.000 pps. Moreover, delays due to wiring is reduced at its lowest thanks to the controller that is contained into de light, reducing the length of the cables and, thus, the inductivity.

These facts make iBlueDrive devices suitable for very fast applications. Synchronization has never been this easy!

Smart concept

Devices specially designed with iBlueDrive technology have aluminum cases so heat dissipation is improved and fixing is reliable and secure.

Its compact size makes them suitable for little room applications.

Photometric Stereo Ready

No complex wiring or multiple-output controller is needed anymore. With iBlueDrive 'Bulk Trigger' functionality you will be able to capture multiple pictures of the same part under different lighting conditions using a single trigger signal. Just share the train pulse to all the involved lights and configure the order in which you want them to be turned on.

Check our multisector and multispectral devices.

The Right Choice

With iBlueDrive devices you will save start-up costs both programming and installing. Moreover, an iBlueDrive system is more economical than a conventional equivalent system plus its strobe controller

iBlueDrive general specifications

Imaging technology is a cost-effective way to implement automatic quality assurance and control and is used in many different areas of application.

Cable	VCC Series
Terminal 1	24VDC ±8%
Terminal 2	OV
Terminal 3	Multifunctional control. Bidirectional data bus and multi-device, trigger signa and analog control function to adjust the power
Camera connection	Direct
Multi-device connection	Up to 20 devices
Escalable	Yes. RGB lights or sections using the same interface
Configuration	Factory configured. Valid for 90% of applications. The device detects the type of control signal
Control signal	Automatic. Detected by the device.
Linear adjustment of intensity	Yes. Between 0-100%
Short circuit protection	Yes
Reverse voltage protection	Yes
Over-temperature protection	Yes
Online programming	Yes
Offline programming	Yes
Interface	iBlueDrive Box
Control software	Free. iBlueDrive Control Manager

Connecting lamp to the computer (ibluedrive box required), you will be able to know:

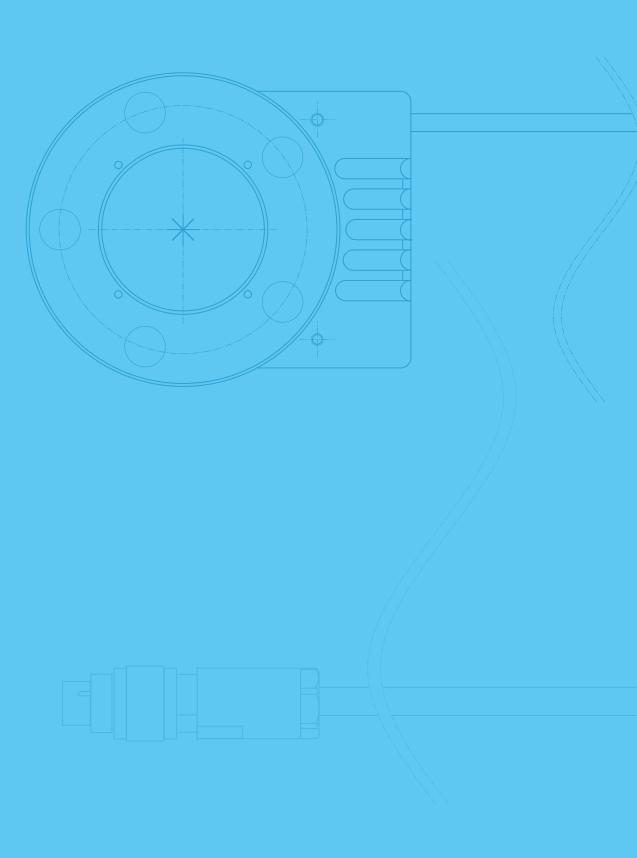
Yes
Yes
Yes
VCD that is receiving
Yes
Yes
Repose, Continuous, Powered or Strobe

Connecting lamp to the computer (ibluedrive box required), you will be able to configure:

Pulse width	Yes
Time off after trigger	Yes
General output power	Yes
Maximum configured power	For each operating mode

▶ iBlueDrive Built in or inline

There are two ways of including iBlueDrive technology in our products. iBlueDrive **Built in** when the strobe controller is integrated inside their chassis or iBlueDrive **inline**, when the driver for the new iBlueDrive technology is integrated as a box of 65x33mm. into the cable that links the lighting system with the connector



LED**LIGHTING**SYSTEMS



- ► ALB DIRECT HIGH-POWERED RINGLIGHTS
- ► ALD DIRECT RINGLIGHTS
- ► **ALS** DIFFUSE RINGLIGHTS
- ► ALU ULTRA-DIFFUSE RINGLIGHTS
- ► ALW LOW ANGLE ULTRA-DIFFUSE RINGLIGHTS
- ► AMS LOW ANGLE DIFFUSE RINGLIGHTS
- ► AUB BORESCOPIC DIFFUSE RINGLIGHTS
- **▶ BKC** CYLINDRICAL BACKLIGHTS
- **BKL** AREA BACKLIGHTS
- **BKM** LARGE AREA BACKLIGHTS
- **BKN** LINEAR BACKLIGHTS
- ▶ **DKL** DARKFIELDS LIGHTS
- ▶ **DOL** LINEAR DOME LIGHTS
- **▶ DOM** DOME LIGHTS
- ▶ **DTL** TRANSMITTED DOME LIGHTS
- ▶ PLA HIGH-POWERED LINEAR LIGHTS PROJECTORS
- ▶ PLC COMPACT LINEAR LIGHTS PROJECTORS
- ▶ PLD DIRECT LINEAR LIGHTS PROJECTORS
- ▶ PLU DIFFUSE LINEAR LIGHTS PROJECTORS
- ► PRA COMPACT COAXIAL SPOT LIGHTING
- ▶ PRC COMPACT HIGH-POWERED LIGHTS PROJECTORS
- ▶ PRD SPOT PROJECTORS
- ▶ PRF ADJUSTABLE FOCUS LENS PROJECTORS
- ▶ PRH HIGH-POWERED LIGHTS PROJECTORS
- ▶ PRK HARSH ENVIRONMENT WASHDOWN HP PROJECTORS
- ▶ PRL LINE LIGHTS PROJECTORS
- ▶ PRY DIRECT LIGHTS PROJECTORS
- ► SAC DIFFUSE AXIAL COMPACT LIGHTS
- ► SAL 90° DIFFUSE AXIAL LIGHTS
- ► SAR DIFFUSE RING & 90° AXIAL LIGHTS
- ► SAX DIFFUSE AXIAL LIGHTS



ALB SERIES

Direct high-powered ringlights

ALB21.02

Series of direct ringlights with high-powered leds. Designed with iBlueDrive technology for illuminating from the camera axis the non-reflective objects. These systems provide greater amount of light than ALD Series, which make them suitable for lighting objects from further distances. They highlight textures and contours and are available in several angles of emission and various suplementary filters for being much more versatile.

Technical specifications¹

Lighting model	ALB0804A	ALBO810A	ALB1716A
	0	0	
Dimensions	94.5x77x16.5	94.5x77x16.5	168x168x38.5
Inner Ø	40	40	76
RWD (mm)	>50	>50	>50
Weight	120g	124g	940g
IP rating	IP40	IP40	IP65
Mounting holes	(x2)M4J5	(x2)M4J5	(x9)M4I6
Connection (Type C)	3P aerial male connector. L=150mm PIN 1= +24V ±8% PIN 2= 0V PIN 3= Control	N/A	3P aerial male connector. L=150mm PIN 1= +24V ±8% PIN 2= OV PIN 3= Control
Power cable (Not-included)	VCC Series	N/A	VCC Series
Modifiers ²	AN AN AW ?D		N &M &W (2D) PNP 45 (1057)
Accessories ³			
iBlueDrive tech.	Built-in	Built-in	Built-in
iBlueDrive connection	3P aerial male connector. L= 150mm. PIN 1 = +24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male connector. L= 150mm. PIN 1 = +24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ³	% @ 1	% @ 1	%@ (1)

Instantaneous consumption5 (max.)

istantaneous c	Jonsum	max.)			^ W I
Lighting model		ALB0804A	ALB0810A	ALB1716A	
	•	5.5W	N/A	20W	-365C
	0	5.5W	N/A	22W	-400C
T)/DE 0	B	5.5W	N/A	20W	-470C
TYPE C	Θ	5.5W	N/A	20W	-525C
24VDC	R	5.5W	N/A	20W	-630C
	0	5W	N/A	10W	-850C
	w	5.5W	N/A	17W	-W00C
TYPE P		No 'Type P' standard L	ED lighting systems in this	series	
TYPE S		No 'Type S' standard L	ED lighting systems in this	series	
	0	12W [24W/7.7W]	15W [48W/10W]	48W [96W/24W]	-365i
	0	12W [24W/7.7W]	15W [48W/10W]	48W [96W/24W]	-400i
TYPE i ⁶	В	12W [24W/7.7W]	15W [48W/10W]	48W [96W/24W]	-470i
_	Θ	12W [24W/7.7W]	15W [48W/10W]	26W [96W/13W]	-525i
9	ß	12W [17W/7.7W]	15W [34W/10W]	26W [96W/13W]	-630i
<u>i</u> Blue	0	12W [24W/7.7W]	12W [24W/6,5W]	26W [48W/13W]	-850i
Drive	W	12W [24W/7.7W]	15W [48W/10W]	26W [96W/13W]	-W00i

N/A= Not available

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type I' lighting systems in Powered mode [Strobe mode / Continuous mode]



*\//T

⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Angles of emission of ALB series ringlights. If not indicated, default angle will be /AM. Please, consult the code to select a different angle of emission before ordering (additional annex Z2.1).

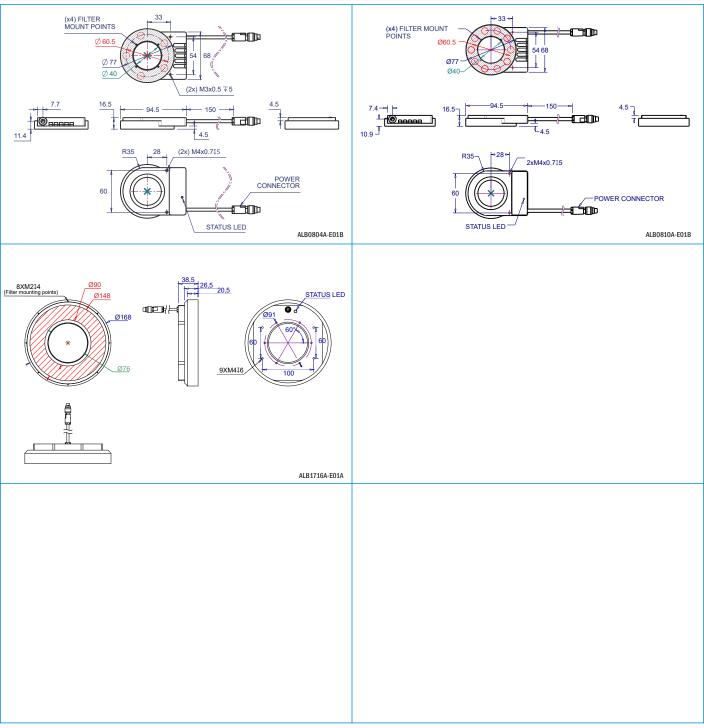
 $[\]hbox{(3) Accessories are not-included. More information in accessories section.}\\$

⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

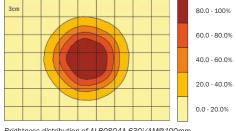
ALB21.01

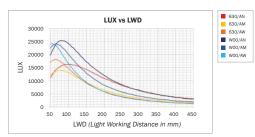
ALB SERIES



All units in millimeters, if not indicated.







Brightness distribution of ALB0804A-630i/AM@100mm ALB0804A-630i light intensity.



ALD SERIES

Direct ringlights

ALD21.02

Lighting systems to light from camera axis. They provide a huge quantity of light from a distant point so can be used to light objects from a further distance that those of use diffuse light.

Designed to stand out shadows, textures and edges.

Technical specifications¹

Lighting model	ALD0303A	ALD0606A	ALD0707A	ALD0907A	ALD1108A
②			0	0	
Dimensions	48x48x27	Ø73x21	Ø90x21	Ø126x41	Ø145x41
Inner Ø	21	40	60	34	49
RWD (mm)	>40	>100	>120	>120	>160
Weight	75g	145g	175g	410g	525g
IP rating	IP40 ²	IP40	IP40	IP30	IP30
Mounting holes Connection	(x2)M4J6 (x3)DIN913 M5@120°	(x2)M4↓6 (x3)DIN913 M5@120°	(x2)M4I6 (x3)DIN913 M5@120°	(x2)M4I6 (x3)DIN913 M5@120°	(x2)M4J6 (x3)DIN913 M5@120°
(Type C/P/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V
Power cable (Not-included)	VCB Series	VCB Series	VCB Series	VCB Series	VCB Series
Modifiers ³	②	N/A	N/A	②	②
Accessories ⁴					(II) (Ø)
iBlueDrive tech.	inline	inline	inline	Built-in	Built-in
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = +24V $\pm 8\%$ PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = $+24V \pm 8\%$ PIN 2 = $0V$ PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = $+24V \pm 8\%$ PIN 2 = $0V$ PIN 3 = Control ⁵	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ⁴	% @(1)	% @(1)	(%) (1)	®	\$ @ 1

Instantaneous consumption⁶ (max.)

nstantaneous co	nsump	otion° (max.)					*WI
Lighting model		ALD0303A	ALD0606A	ALD0707A	ALD0907A	ALD1108A	
TVDE 0	B	0.8W	2.5W	2.5W	7.6W	10W	-470C
TYPE C	G	0.8W	2.5W	2.5W	7.6W	10W	-525C
24VDC	ß	1.3W	3.5W	3.5W	7.6W	9.5W	-630C
	0	1.3W	2W	2W	6.4W	8.2W	-850C
TYPE P	•	1.1W	2.6W	2.6W	9.5W	13W	-365P
Dmax= ½	0	1.1W	3.1W	3.1W	9.5W	13W	-400P
Ton max= 60s	w	1.1W	3.1W	3.1W	8W	11W	-W00P
	•	175mA/4.2W	530mA/13W	530mA/13W	1585mA/38W	2110mA/51W	-365S
TYPE S	0	175mA/4.2W	530mA/13W	530mA/13W	1585mA/38W	2110mA/51W	-400S
Dmax= 1/10 Ton max= 2ms	B	175mA/4.2W	530mA/13W	530mA/13W	1585mA/38W	2110mA/51W	-470S
1011 111dx - 21113	Θ	110mA/2.6W	330mA/7.9W	330mA/7.9W	990mA/24W	1320mA/32W	-525S
	ß	175mA/4.2W	530mA/13W	530mA/13W	1585mA/38W	2110mA/51W	-630S
	•	420mA/10W	625mA/16W	625mA/16W	2300mA/55W	2925mA/70W	-850S
	w	175mA/4.2W	530mA/15W	530mA/13W	1585mA/38W	2110mA/51W	-W00S
	•	N/A	200mA/4.8W channel	200mA/4.8W channel	1200mA/29W channel	1500mA/36W channel	-RGBS
	•	1.1W[5.3W/0.9W]	2.2W[15W/1.6W]	2.2W[15W/1.6W]	5.7W[44W/3.9W]	7.2W[48W/5.2W]	-365i
TYPE i ⁷	0	1.4W[5.3W/1W]	3.4W[15W/1.9W]	3.4W[15W/1.9W]	9.1W[44W/4.8W]	12W[48W/6.2W]	-400i
9	B	1.3W[5.3W/1.1W]	3.1W[15W/2.2W]	3.1W[15W/2.2W]	8.3W[44W/5.7W]	11W[48W/7.4W]	-470i
iBlue	G	1.2W[2.9W/0.9W]	2.6W[7.7W/1.6W]	2.6W[7.7W/1.6W]	7W[22W/3.9W]	9.1W[29W/5.1W]	-525i
Drive	ß	1.9W[5.3W/1.4W]	4.8W[15W/3.4W]	4.8W[15W/3.4W]	13W[44W/7.4W]	18W[48W/9.7W]	-630i
	0	3.1W[10W/1.9W]	4.4W[15W/2.6W]	4.4W[15W/2.6W]	14W[48W/7.1W]	17W[48W/8.9W]	-850i
	W	1.4W[5.3W/1W]	3.4W[15W/1.9W]	3.4W[15W/1.9W]	9.1W[44W/4.8W]	12W[48W/6.2W]	-W00i

N/A= Not available

⁽⁷⁾ Values of maximum instantaneous consumption of 'Type I' lighting systems in Powered mode [Strobe mode / Continuous mode]



*\//T

⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ IP43 if the system is positioned so that the light falls vertically.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

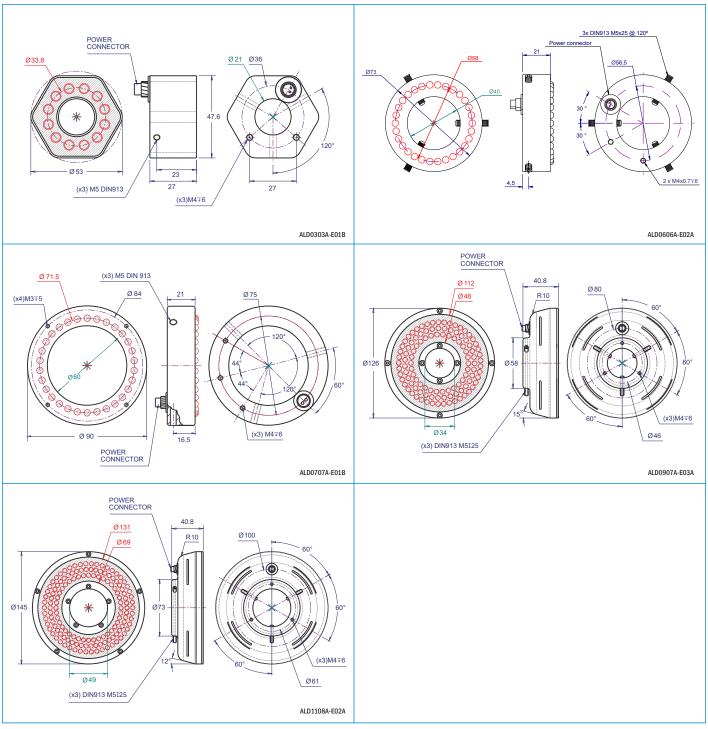
⁽⁴⁾ Accessories are not-included. More information in accessories section.

⁽⁵⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

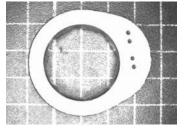
⁽⁶⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

ALD SERIES

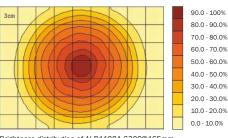
ALD21.02



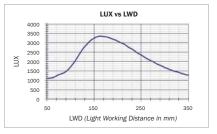
All units in millimeters, if not indicated.



Example of ALD captured image



Brightness distribution of ALD1108A-630C@165mm



ALD1108A-630C light intensity.





ALS SERIES

Diffuse ringlights

ALS21.02

This system provides an ideal frontal diffuse light to obtain great contrast and uniformity. It is placed on camera axis. This application allows the illumination of reflecting objects making textures uniform, eliminating reflections and reducing shadows.

Technical specifications¹

Lighting model	ALS0402A	ALS1105A	ALS1307A	ALS1612A	ALS2315A
		0	0	0	
Dimensions	48x48x27	Ø126x41	Ø145x41	176x176x13	245x245x13
Inner Ø	21	34	49	120	145
RWD (mm)	>40	>50	>80	70< x < 320	80< x <400
Weight	75g	410g	525g	410g	880g
IP rating	IP40 ²	IP30	IP30	IP40 ²	IP40 ²
Mounting holes Connection	(x3)M4I6 (x3)DIN913 M5@120°	(x3)M4I6 (x3)DIN913 M5@120°	(x3)M4I6 (x3)DIN913 M5@120°	(x7)Ø4.25↓THRU	(x7)Ø4.25ITHRU
(Type C/P/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V
Power cable (Not-included)	VCB Series	VCB Series	VCB Series	VCB Series	VCB Series
Modifiers ³	②	②	②	②	②
Accessories ⁴				(II)	
iBlueDrive tech.	inline	Built-in	Built-in	inline	inline
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = \pm 24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁵	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = +24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ⁴	(%)	(%)	(%)	(%)	% @ (1)

Instantaneous consumption⁶ (max.)

|--|

Lighting model		ALSO402A	ALS1105A	ALS1307A	ALS1612A	ALS2315A	
TYPE O	B	0.8W	7.6W	10W	11W	17W	-470C
TYPE C	Θ	0.8W	7.6W	10W	11W	17W	-525C
24VDC	ß	1.3W	7.6W	9.5W	10W	19W	-630C
	0	1.3W	6.4W	8.2W	10W	21W	-850C
	W	N/A	N/A	N/A	11W	17W	-W00C
TYPE P Dmax= ½	0	1.1W	9.5W	13W	N/A	N/A	-400P
Ton max= 60s	w	1.1W	8W	11W	N/A	N/A	-W00P
	0	175mA / 4.2W	1585mA / 38W	2110mA / 51W	N/A	N/A	-400S
	В	175mA / 4.2W	1585mA / 38W	2110mA / 51W	2110mA / 51W	3170mA / 76W	-470S
TYPE S	0	110mA / 2.6W	990mA / 24W	1320mA / 32W	2110mA / 51W	3170mA / 76W	-525S
Dmax= 1/10	ß	175mA / 4.2W	970mA / 23W	2110mA / 51W	2110mA / 51W	3170mA / 76W	-630S
Ton max= 2ms	0	420mA / 10W	2300mA / 55W	2925mA / 70W	3760mA / 90W	8800mA / 211W	-850S
	W	175mA / 4.2W	1585mA / 38W	2110mA /51W	2110mA / 51W	3170mA / 76W	-W00S
	•	N/A	1200mA / 29W channel	1500mA / 36W channel	2400mA / 58W channel	3000mA / 72W channel	-RGBS
	0	1.4W[5.3W/1W]	9.1W[44W/4.8W]	12W[48W/6.2W]	N/A	N/A	-400i
TYPE i ⁷	₿	1.3W[5.3W/1.1W]	8.3W[44W/5.7W]	11W[48W/7.4W]	11W[48W/8W]	16W[48W/12W]	-470i
9	Θ	1.2W[2.9W/0.9W]	7W[22W/3.9W]	9.1W[29W/5.1W]	18W[48W/12W]	16W[48W/12W]	-525i
iBlue	B	1.9W[5.3W/1.4W]	13W[44W/7.4W]	18W[48W/9.1W]	18W[48W/12W]	24W[48W/16W]	-630i
Drive	0	3.1W[10W/1.9W]	14W[48W/7.1W]	17W[48W/8.9W]	26W[48W/13W]	24W[48W/16W]	-850i
DIIVE	w	1.4W[5.3W/1W]	9.1W[44W/4.8W]	12W[48W/6.2W]	18W[48W/12W]	26W[48W/18W]	-W00i

N/A= Not available

⁽⁷⁾ Values of maximum instantaneous consumption of 'Type I' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ IP43 if the system is positioned so that the light falls vertically.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽⁴⁾ Accessories are not-included. More information in accessories section.

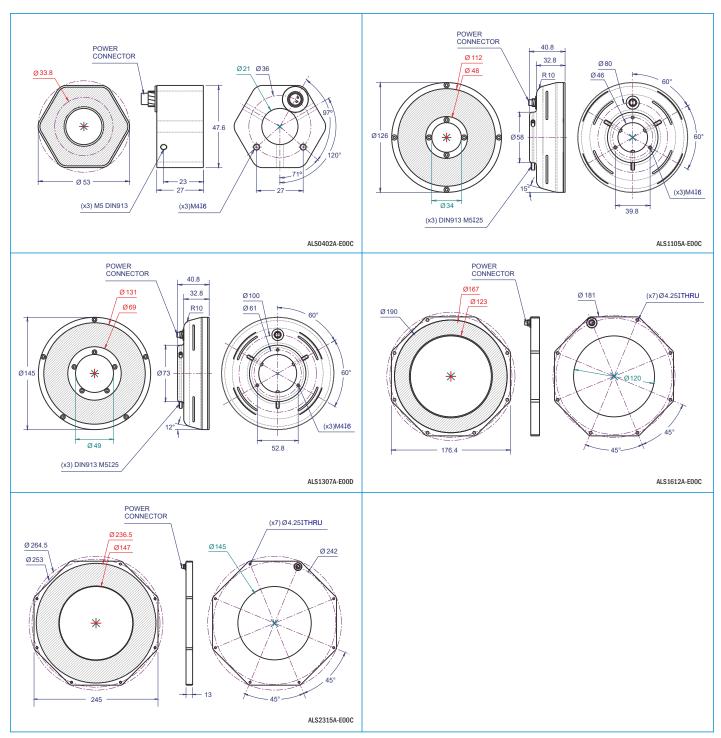
⁽⁵⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁶⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

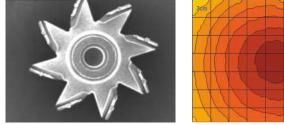


ALS SERIES

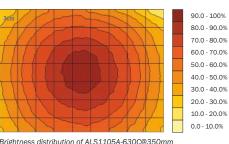
ALS21.01



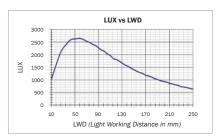
All units in millimeters, if not indicated.



Example of ALS captured image



Brightness distribution of ALS1105A-630C@350mm



ALS1105A-630C light intensity.







ALU21.02

ALU SERIES

Ultra diffuse ringlights

Ringlights are used to illuminate objects from camera axis providing a ULTRA-DIFFUSE and uniform frontal light, ideal to obtain contrast and uniformity in order to inspect brightly or specular shining objects.

Eliminates brightness and shadows.

Technical specifications¹

Lighting model	ALU0502A	ALU0704A	ALU1006A
	6	0	
Dimensions	55x55x20	75x75x22	100x100x28
Inner Ø	20	37	61
RWD (mm)	<115	<120	<190
Weight	85g	130g	260g
IP rating	IP40 ²	IP40 ²	IP40 ²
Mounting holes	(x3)M4I6	(x4)M4I6	(x4)M4I6 (x3)DIN913 M5@120°
Connection (Type C/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V
Power cable (Not-included)	VCB Series	VCB Series	VCB Series
Modifiers ³			
Accessories ⁴	(II) (8)	(II) (8)	(II) (Ø
iBlueDrive tech.	inline	inline	inline
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ⁴	%	% @ I	% @()

Instantaneous consumption⁶ (max.)

instantaneous consumption (max.)					
Lighting model		ALU0502A	ALU0704A	ALU1006A	
	B	2.2W	3.4W	5.5W	-470C
TYPE C	G	2.2W	3.4W	5.5W	-525C
24VDC	B	2.5W	3.8W	6.4W	-630C
	0	2.5W	3.8W	6.4W	-850C
	W	2.2W	3.4W	5.5W	-wooc
TYPE P		No 'Type P' standard L	ED lighting systems in this seri	es	
TVDE C	B	350mA/8.4W	530mA/13W	880mA/21W	-470S
TYPE S	Э	350mA/8.4W	530mA/13W	880mA/21W	-525\$
Dmax= ¹ /10 Ton max= 2ms	B	350mA/8.4W	530mA/13W	880mA/21W	-630\$
	0	835mA/20W	1255mA/30W	2090mA/50W	-850\$
	W	350mA/8.4W	530mA/13W	880mA/21W	-W00S
	•	N/A	600mA/14W channel	1000mA/24W channel	-RGBS
TYPE i ⁷	B	2.2W[10W/1.7W]	3.1W[15W/2.4W]	4.8W[24W/3.6W]	-470i
	G	3.4W[10W/2.4W]	4.8W[15W/3.4W]	7.7W[24W/5.3W]	-525i
9	ß	3.4W[10W/2.4W]	4.8W[15W/3.4W]	7.7W[24W/5.3W]	-630i
iBlue	0	6.2W[20W/3.4W]	9.1W[29W/4.8W]	15W[48W/7.7W]	-850i
Drive	W	3.4W[10W/2.4W]	4.8W[15W/3.4W]	7.7W[24W/5.3W]	-W00i

N/A= Not available

⁽⁷⁾ Values of maximum instantaneous consumption of 'Type I' lighting systems in Powered mode [Strobe mode / Continuous mode]



*\//T

⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ IP43 if the system is positioned so that the light falls vertically.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

 $[\]begin{tabular}{ll} (4) Accessories are not-included. More information in accessories section. \end{tabular}$

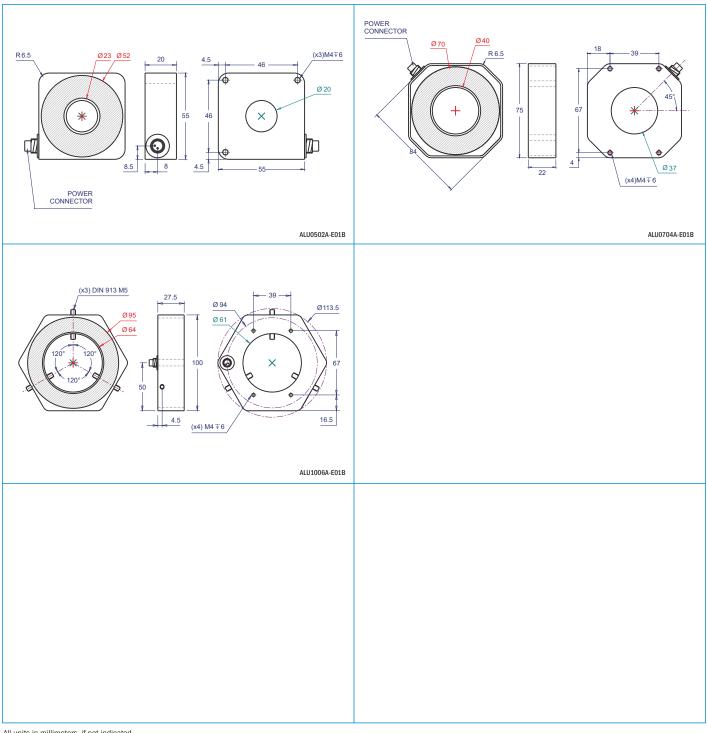
⁽⁵⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁶⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

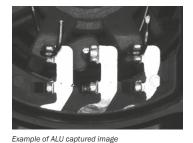


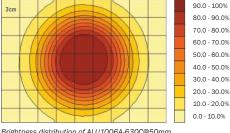
ALU SERIES

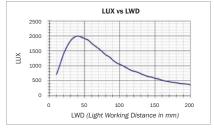
ALU21.01



All units in millimeters, if not indicated.







Brightness distribution of ALU1006A-630C@50mm

ALU1006A-630C light intensity.





ALW SERIES

Low angle ultra diffuse ringlights

ALW21.02

Low angle ringlight. Light is emitted towards the center of the ring system with a medium inclination, which makes the lighting be uniform and avoids brightness while allowing the highlighting of edges, cracks and deep cavities. Moreover, this light avoids reflection, specially in bright elements. In longer Lighting Working Distances (LWD) it works as a ringlight and in shorter LWD works as a darkfield.

Technical specifications¹

Lighting model	ALW2922A
Dimensions	307x292x15
Inner Ø	223
RWD (mm)	<350
Weight	550g
IP rating	IP40
Mounting holes	(x8)M5I6
Connection (Type C/S)	2P aerial male connector. L= 150mm. PIN $1 = +24V \pm 3\%$ PIN $2 = 0V$
Power cable (Not-included)	VCB Series
Modifiers ²	
Accessories ³	
iBlueDrive tech.	inline
iBlueDrive connection	3P aerial male inline connector. L= 715mm PIN 1 = $+24V \pm 8\%$ PIN 2 = $0V$ PIN 3 =
iBlueDrive power cable (Not-included)	VCC Series
iBlueDrive accessories ³	* @ 1

Instantaneous co	nsum	ption ⁵ (max.)	*WT
Lighting model		ALW2922A	
T)/DE 0	B	13W	-470C
TYPE C	G	13W	-525C
24VDC	ß	17W	-630C
	0	18W	-850C
	W	13W	-W00C
TYPE P		No 'Type P' standard LED lighting systems in this series	
TYPE S	B	2465mA/59W	-470S
Dmax= 1/10	G	2465mA/59W	-525S
Ton max= 2ms	ß	2465mA/59W	-630\$
	0	5850mA/140W	-850S
	W	2465mA/59W	-W00S
	•	4000mA/96W channel	-RGBS
TYPE i ⁶ 13W[48W/9.2W]	13W[48W/9.2W]	-470i	
	G	21W[48W/14W]	-525i
9	ß	21W[48W/14W]	-630i
iBlue	0	23W[96W/12W]	-850i
Drive	W	21W[48W/14W]	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽³⁾ Accessories are not-included. More information in accessories section.

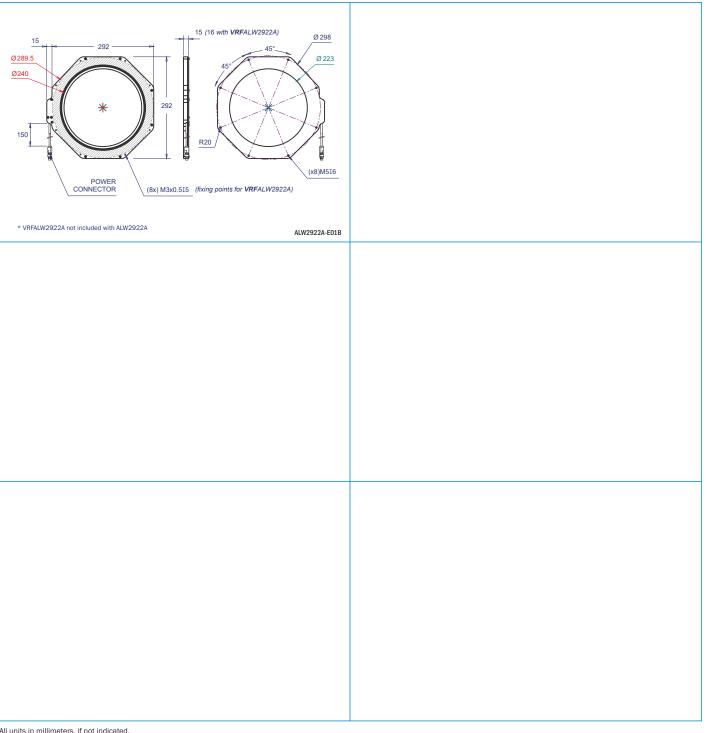
⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

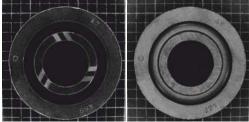


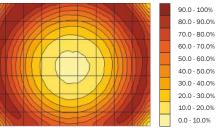
ALW SERIES

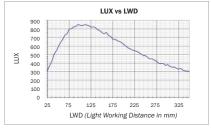
ALW21.01



All units in millimeters, if not indicated.







Brightness distribution of ALW2922A-630C@50mm

ALW2922A-630C light intensity.





AMS SERIES

Low angle diffuse ringlights

AMS21.01

Low-angle diffuse illumination (with multisector and multispectrum option), which allows uniform illumination of highlights and defects without glare from the LEDs. This series allows correct illumination on bright spherical objects and avoids the halo effect. The light from the LEDs is transmitted through a diffuser filter to illuminate the center of the part with a uniform diffused light from a low angle.

Technical specifications¹

Lighting model	AMS2520A
Dimensions	273x273x56
Inner Ø	200
RWD (mm)	<5
Weight	2960g
IP rating	IP40
Mounting holes	(x8)M4x0.7I5
Modifiers ²	45
iBlueDrive tech.	Built-in
iBlueDrive connection	3P aerial male inline connector. L= 150 mm PIN $1 = +24$ V ± 8 % PIN $2 = 0$ V PIN $3 = \text{Control}^4$
iBlueDrive power cable (Not-included)	VCC Series
iBlueDrive accessories ³	(%) (®)

CO1 Standard multicolor version. Consult for other combinations:

0 6 8 6 0 W 400nm 460nm 525nm 630nm 730nm 850nm 940nm W00

Standard single-color version: multisector option available (non-sectorized, 2 or 4 sectors) & 1 color (from colors specified below)

Instantaneous consumption⁵ (max.)

instalitatious consumption (max.)					
Lighting model		AMS2520A			
TYPE C		No 'Type C' standard LED lighting systems in this series			
TYPE P		No 'Type P' standard LED lighting systems in this series			
TYPE S		No 'Type S' standard LED lighting systems in this series			
	0	68W[192W/39W]		-400i	
TYPE i ⁶	B	68W[192W/39W]		-470i	
	G	68W[192W/39W]		-525i	
9	B	58W[192W/35W]		-630i	
iBlue	0	58W[288W/35W]		-850i	
Drive	w	68W[288W/39W]		-W00i	
	₽ C01	75W[150W/38W]		-C01i	

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽³⁾ Accessories are not-included. More information in accessories section.

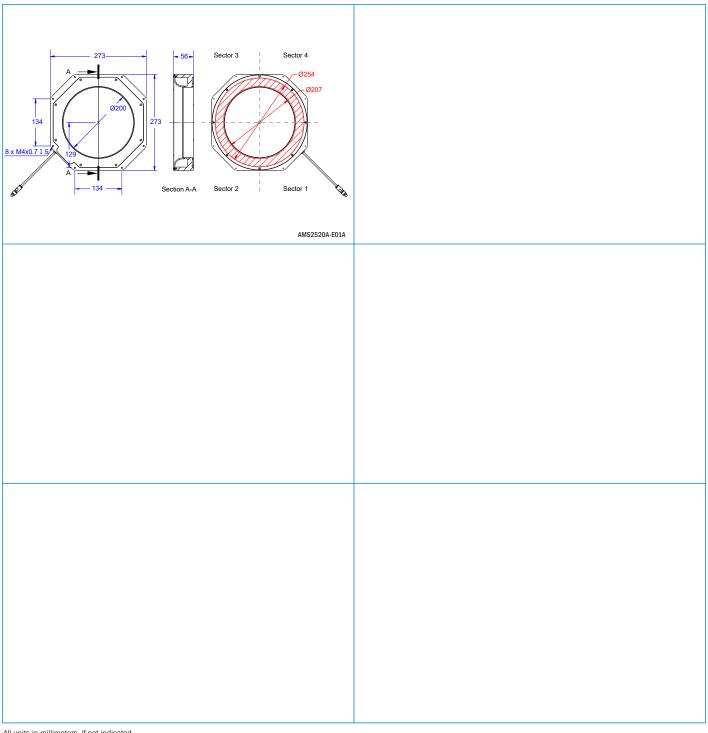
⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



AMS SERIES

AMS21.01



All units in millimeters, if not indicated.





AUB SERIES

Borescopic diffuse ringlights

AUB21.01

Ringlight specially thought for borescopic optics. It increases the working distance and it's great power decreases the exposure time reducing the inspection cycle time. Compatible with the Boroscopic optic PCBP012 from Opto Engineering.

▶ Technical specifications¹

Lighting model	AUB0402A
Dimensions	Ø44x45
Inner Ø	22mm
RWD (mm)	<50
Weight	100g
IP rating	IP40
Mounting holes	(x3)M4J6
Connection (Type C)	3P aerial male connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control
Power cable (Not-included)	VCC Series
Modifiers ²	N/A
Accessories ³	⊗
iBlueDrive tech.	inline
iBlueDrive connection	3P aerial male inline connector. PIN $1 = +24V \pm 8\%$ PIN $2 = 0V$ PIN $3 = Control^4$
iBlueDrive power cable (Not-included)	VCC Series
iBlueDrive accessories ³	% @ 1

Instantaneous consumption ⁵ (max.)					
	Lighting model		AUB0402A		
	TVDE O	B	4W	-470C	
	TYPE C	©	4W	-525C	
	24VDC	®	4W	-630C	
		0	4W	-850C	
		W	4W	-W00C	
	TYPE P		No 'Type P' standard LED lighting systems in this series		
	TYPE S		No 'Type S' standard LED lighting systems in this series		
	TYPE i ⁶	B	7.7W[48W/4.1W]	-470i	
	_	©	7.7W[48W/4.1W]	-525i	
	9	B	7.7W[34W/4.1W]	-630i	
	iBlue	0	7.7W[48W/4.1W]	-850i	
	Drive	w	7.7W[48W/4.1W]	-W00i	

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽³⁾ Accessories are not-included. More information in accessories section.

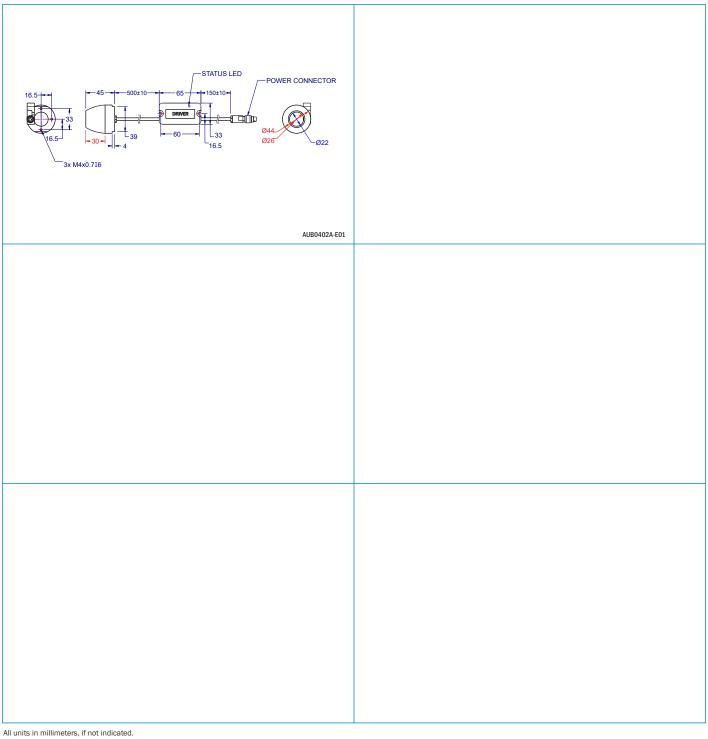
⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



AUB SERIES

AUB21.01







BKC SERIES

Cylindrical backlights

BKC21.01

Cylindrical bakclights that emit homogeneous diffuse lighting in the 360° of their circular surface, allowing their use from several angles at the same time, for complete backlight inspection of hollow objects such as pipes, deposits and boxes or for inspection from different angles in carousels or turntables.

Technical specifications¹



nstantaneous co	stantaneous consumption ⁵ (max.)					
Lighting model		BKC0806A				
T)/DE 0	B	7.4W	-470C			
TYPE C	G	11W	-525C			
24VDC	B	5.3W	-630C			
	0	6.4W	-850C			
	w	7.4W	-W00C			
TYPE P		No 'Type P' standard LED lighting systems in this series				
TYPE S	B	1760mA/42W	-470S			
Dmax= 1/10	©	1760mA/42W	-525S			
Ton max= 2ms	•	1760mA/42W	-630S			
	0	2020mA/48W	-850\$			
	w	1760mA/42W	-W00S			
TYPE i ⁶	B	9.1W[48W/6.7W]	-470i			
	G	15W[48W/10W]	-525i			
9	•	15W[48W/10W]	-630i			
iBlue	0	15W[48W/7.7W]	-850i			
Drive	w	15W[48W/10W]	-W00i			

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽³⁾ Accessories are not-included. More information in accessories section.

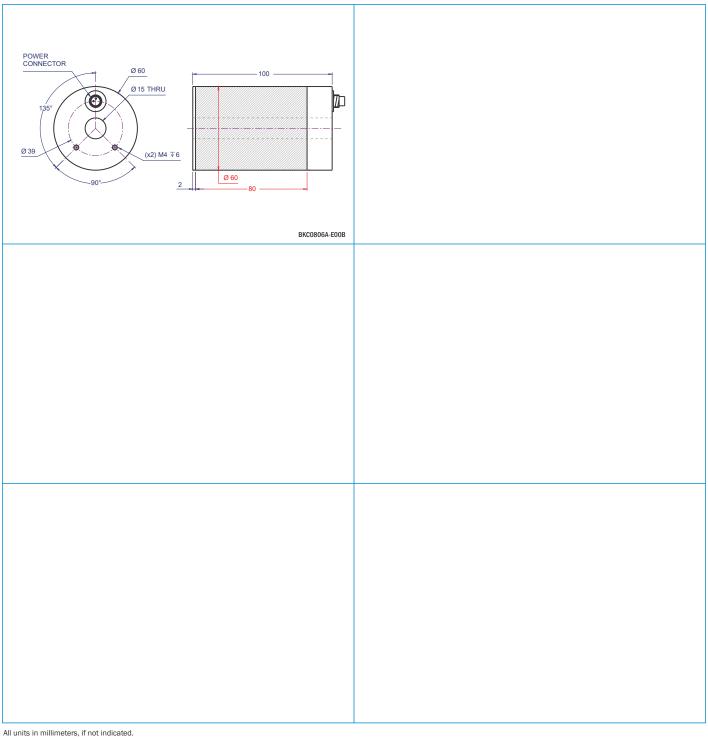
⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

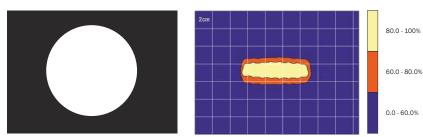
⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



BKC SERIES

BKC21.01





Example of BKC captured image

Brightness distribution of BKC0806A-630C





BKL SERIES

Area backlights (1/3) - BKL0303A to BKL1007B

BKL21.02

Posterior diffuse lighting system usually design to measure precisely or emphasize light-dark differences by contrast that allows to have good images of object's shape.

Are used to inspect profiles and edges also used for bright fields creation.

Technical specifications¹

Lighting model	BKL0303A	BKL0504B	BKL0505A	BKL0705B	BKL0707B	BKL1007B
					I Section 1	
Dimensions	40x34x22	52x55x22	62x55x22	75x75x22	86x77x22	89x107x22
Active surface	30x30	40x50	50x50	50x70	70x70	70x100
Weight	45g	85g	91g	185g	196g	255g
IP rating	IP40	IP40	IP40	IP40	IP40	IP40
Mounting holes	(x2)M4J6	(x4)M4J6	(x4)M4I6	(x6)M4J6	(x6)M4J6	(x6)M4J6
Connection (Type C/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V
Power cable (Not-included)	VCB Series	VCB Series	VCB Series	VCB Series	VCB Series	VCB Series
Modifiers ²	IP65	IP65	IP65	IP65	IP65	
Accessories ³						
iBlueDrive tech.	inline	inline	inline	inline	inline	inline
iBlueDrive connection	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male inline connector. PIN 1 = $+24V \pm 8\%$ PIN 2 = $0V$ PIN 3 = Control ⁴	3P aerial male inline connector. PIN 1 = $+24V \pm 8\%$ PIN 2 = $0V$ PIN 3 = Control ⁴	3P aerial male inline connector PIN 1 = $+24V \pm 8\%$ PIN 2 = $0V$ PIN 3 = Control ⁴	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ³	% @ 1	% @ I	% @ (% @ (% @ (%@1

► Instantaneous consumption⁵ (max.)

*	W	
---	---	--

Lighting model		BKL0303A	BKL0504B	BKL0505A	BKL0705B	BKL0707B	BKL1007B	
TYPE C	В	1.2W	1.4W	2.3W	3.1W	4.2W	5.3W	-470C
	G	1W	1.8W	1.9W	2.4W	3.5W	3.8W	-525C
24VDC	B	1W	2.2W	3.5W	4.4W	3.6W	6.2W	-630C
	0	1W	2.6W	4.8W	2.2W	4.3W	4.3W	-850C
	W	0.6W	0.7W	1.2W	1.7W	2.4W	3W	-W00C
TYPE P		No 'Type P' standard L	ED lighting systems in this seri	es				
TVDE C	B	320mA/7.7W	150mA/3.6W	640mA/15W	880mA/21W	1280mA/31W	1200mA/29W	-470S
TYPE S	0	320mA/7.7W	150mA/3.6W	640mA/15W	880mA/21W	800mA/19W	1200mA/29W	-525S
Dmax= 1/10 Ton max= 2ms	ß	160mA/3.8W	400mA/10W	640mA/15W	880mA/21W	1280mA/31W	1600mA/38W	-630S
	0	200mA/4.8W	550mA/13W	640mA/15W	500mA/12W	1100mA/24W	1000mA/24W	-850S
	W	320mA/7.7W	205mA/4.9W	640mA/15W	880mA/21W	1280mA/31W	1600mA/38W	-W00S
	•	N/A	600mA/14W channel	600mA/14W channel	600mA/14W channel	1708mA/41W channel	1800mA/43W channel	-RGBS
TYPE i ⁶	В	2.4W[10W/1.6W]	3.8W[17W/2.5W]	4.3W[20W/2.8W]	5.8W[27W/3.6W]	8.2W[39W/4.7W]	10W[48W/5.8W]	-470i
	G	1.9W[10W/1.2W]	3W[17W/1.8W]	3.4W[20W/2W]	4.4W[27W/2.6W]	6.2W[39W/3.6W]	7.7W[48W/4.3W]	-525i
9	ß	2.4W[10W/1.4W]	5.5W[17W/3.5W]	6.2W[20W/3.9W]	8.4W[27W/5.2W]	8.2W[39W/6.2W]	13W[48W/6.7W]	-630i
iBlue	0	1.9W[10W/1.4W]	4.1W[24W/2.9W]	6.2W[39W/4.3W]	4.1W[24W/2.9W]	7.7W[48W/5.3W]	7.7W[48W/4.8W]	-850i
Drive	W	2.4W[10W/1.4W]	3.8W[17W/3W]	4.3W[20W/3.4W]	5.8W[27W/4.4W]	7.4W[39W/5.7W]	9.1W[48W/7W]	-W00i

N/A= Not available

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

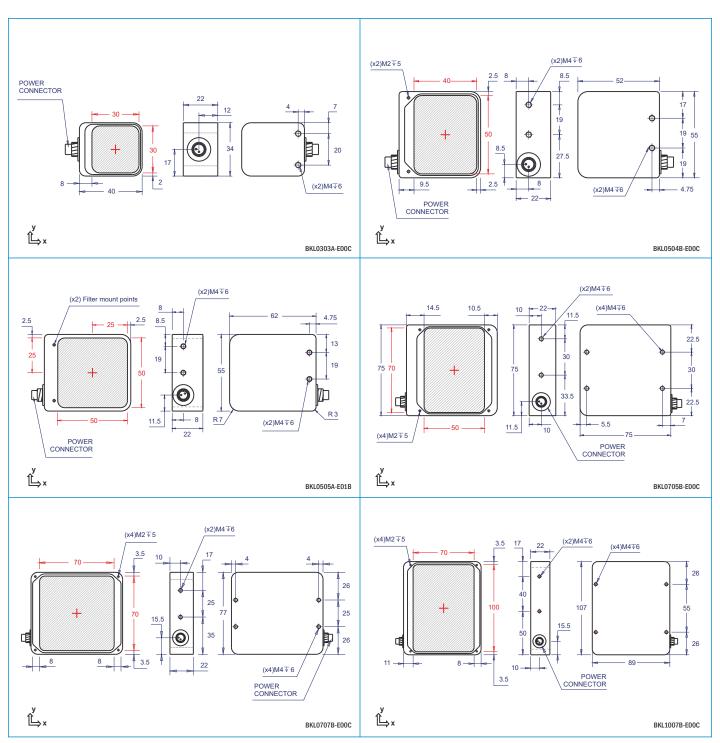
⁽³⁾ Accessories are not-included. More information in accessories section.

 $⁽⁴⁾ i Blue Drive \ control \ input \ wiring \ specifications \ in \ additional \ annex \ Z1.2.$

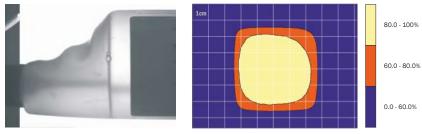
⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

BKL21.01

BKL SERIES



All units in millimeters, if not indicated.



Example of BKL captured image

Brightness distribution of BKL0505A-630C





BKL SERIES

Area backlights (2/3) - BKL1010A to BKL2010A

BKL21.02

Posterior diffuse lighting system usually design to measure precisely or emphasize light-dark differences by contrast that allows to have good images of object's shape.

Are used to inspect profiles and edges also used for bright fields creation.

Technical specifications¹

Lighting model	BKL1010A	BKL1510A	BKL1515B	BKL1818A	BKL2005A	BKL2010A
	Del 12/2					
Dimensions	116x106x22	116x154x22	169x157x22	194x184x22	66x204x22	116x207x22
Active surface	100x100	100x150	150x150	180x180	50x200	100x200
Weight	305g	435g	620g	770g	370g	515g
IP rating	IP40	IP40	IP40	IP40	IP40	IP40
Mounting holes	(x6)M4J6	(x7)M4J6	(x7)M4J6	(x7)M4J6	(x7)M4J6	(x7)M4J6
Connection (Type C/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V
Power cable (Not-included)	VCB Series					
Modifiers ²	IP65	IP65	IP65	IP65	IP65	
Accessories ³						
iBlueDrive tech.	inline	inline	inline	inline	inline	inline
iBlueDrive connection	3P aerial male inline connector	3P aerial male inline connector.				
	PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴
iBlueDrive power cable (Not-included)	VCC Series					
iBlueDrive accessories ³	(%)	% @ ((4)	(4)	(%)	% @ !

► Instantaneous consumption⁵ (max.)

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Lighting model		BKL1010A	BKL1510A	BKL1515B	BKL1818A	BKL2005A	BKL2010A	
TYPE C	В	7.7W	11W	16W	26W	7.7W	19W	-470C
	G	6.1W	6.5W	9.5W	16W	5.4W	12W	-525C
24VDC	B	7W	7.8W	13W	17W	4.6W	12W	-630C
	0	10W	12W	15W	27W	7.6W	19W	-850C
	w	4.8W	6.8W	10W	16W	4.8W	12W	-W00C
TYPE P		No 'Type P' standard LED	lighting systems in this serie	S				
TVDE C	B	1920mA/46W	2700mA/65W	3960mA/95W	6480mA/156W	1920mA/46W	4800mA/115W	-470S
TYPE S	G	1920mA/46W	2700mA/65W	3960mA/95W	6480mA/156W	1920mA/46W	4800mA/115W	-525S
Dmax= 1/10 Ton max= 2ms	B	2560mA/61W	3600mA/86W	5280mA/127W	8640mA/207W	2560mA/61W	6400mA/154W	-630S
	0	2400mA/58W	2700mA/65W	4620mA/111W	6600mA/158W	1760mA/42W	4400mA/106W	-850S
	w	2560mA/61W	3600mA/86W	5280mA/127W	8640mA/207W	2560mA/61W	6400mA/154W	-W00S
	•	3000mA/72W channel	4500mA/108W channel	6600mA/158W channel	9000mA/216W channel	2700mA/65W channel	7800mA/187W channel	-RGBS
TYPE i ⁶	₿	16W[48W/8.2W]	12W[96W/8W]	24W[96W/12W]	21W[96W/11W]	16W[48W/8.2W]	24W[96W/12W]	-470i
	©	12W[48W/6.6W]	10W[96W/7W]	24W[96W/12W]	21W[96W/11W]	8.2W[48W/5.9W]	24W[96W/12W]	-525i
9	B	19W[48W/9.7W]	18W[96W/12W]	21W[96W/11W]	21W[96W/11W]	14W[48W/9.7W]	24W[96W/12W]	-630i
iBlue	0	18W[48W/11W]	17W[48W/11W]	18W[96W/13W]	24W[96W/12W]	12W[48W/7.4W]	24W[96W/12W]	-850i
Drive	w	16W[48W/8.9W]	17W[48W/11W]	21W[96W/15W]	24W[96W/12W]	15W[48W/7.6W]	24W[96W/12W]	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

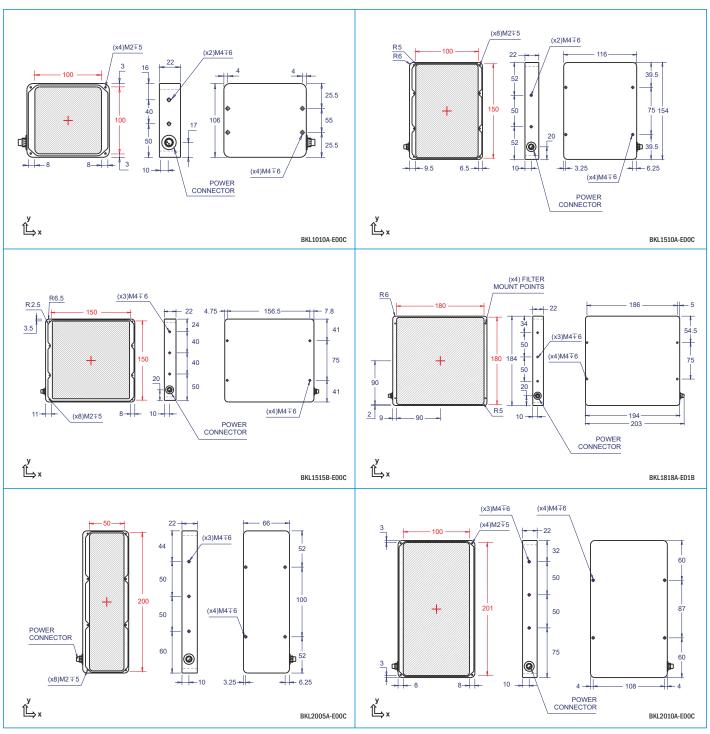
⁽³⁾ Accessories are not-included. More information in accessories section.

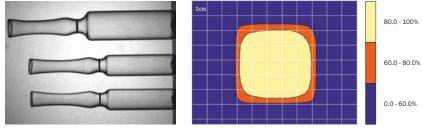
⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

BKL SERIES

BKL21.01





Example of BKL captured image

Brightness distribution of BKL1010A-630C





BKL SERIES

Area backlights (3/3) - BKL2222A to BKL4005A

BKL21.02

Posterior diffuse lighting system usually design to measure precisely or emphasize light-dark differences by contrast that allows to have good images of object's shape.

Are used to inspect profiles and edges also used for bright fields creation.

Technical specifications¹

Lighting model	BKL2222A	BKL2515B	BKL2518A	BKL3005A	BKL4005A
Dimensions	239x227x22	169x257x22	198x255x22	69x304x22	66x404x22
Active surface	220x220	150x250	180x250	50x300	50x400
Weight	1195g	1015g	1125g	585g	692g
IP rating	IP40	IP40	IP40	IP40	IP40
Mounting holes	(x10)M4J6	(x10)M4J6	(x10)M4J6	(x10)M4J6	(x13)M4J6
Connection (Type C/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V
Power cable (Nont-included)	VCB Series	VCB Series	VCB Series	VCB Series	VCB Series
Modifiers ²	IP65	IP65	IP65	IP65	IP65
Accessories ³				Ⅲ❷● ❷	
iBlueDrive tech.	inline	inline	N/A	inline	inline
iBlueDrive connection	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	N/A	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = COV PIN 3 = Control ⁴
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	N/A	VCC Series	VCC Series
iBlueDrive accessories ³	% @ (1)	% @ I	N/A	% @ (® ◎ □

Instantaneous consumption⁵ (max.)

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Lighting model		BKL2222A	BKL2515B	BKL2518A	BKL3005A	BKL4005A	
T)/DE 0	B	35W	21W	26W	10W	16W	-470C
TYPE C	G	21W	13W	28W	6.8W	11W	-525C
24VDC	ß	31W	19W	19W	7W	9.5W	-630C
	0	23W	24W	24W	11W	14W	-850C
	W	22W	17W	25W	6.2W	10W	-W00C
TYPE P		No 'Type P' standard LED li	ghting systems in this series				
	B	8640mA/207W	6720mA/161W	13200mA/317W	2460mA/59W	3900mA/94W	-470S
TYPE S	G	8640mA/207W	6720mA/161W	13200mA/317W	2460mA/59W	3900mA/94W	-525S
Dmax= 1/10	B	11520mA/276W	8960mA/215W	13200mA/317W	3280mA/79W	5200mA/125W	-630S
Ton max= 2ms	0	7920mA/190W	6710mA/161W	8250mA/198W	2640mA/69W	3300mA/79W	-850S
	W	11520mA/276W	8960mA/215W	13200mA/317W	3280mA/69W	5200mA/125W	-W00S
	•	14400mA/346W channel	10200mA/245W channel	5940mA/143W channel	4500mA/108W channel	N/A	-RGBS
TYPE i ⁶	B	24W[96W/12W]	24W[96W/12W]	N/A	15W[96W/10W]	24W[96W/12W]	-470i
	G	24W[96W/12W]	24W[96W/12W]	N/A	15W[96W/10W]	16W[96W/11W]	-525i
9	ß	24W[96W/14W]	24W[96W/12W]	N/A	18W[48W/12W]	24W[96W/12W]	-630i
iBlue	0	20W[96W/10W]	24W[96W/12W]	N/A	15W[48W/10W]	24W[96W/12W]	-850i
Drive	W	25W[96W/13W]	24W[96W/12W]	N/A	15W[48W/10W]	24W[96W/12W]	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

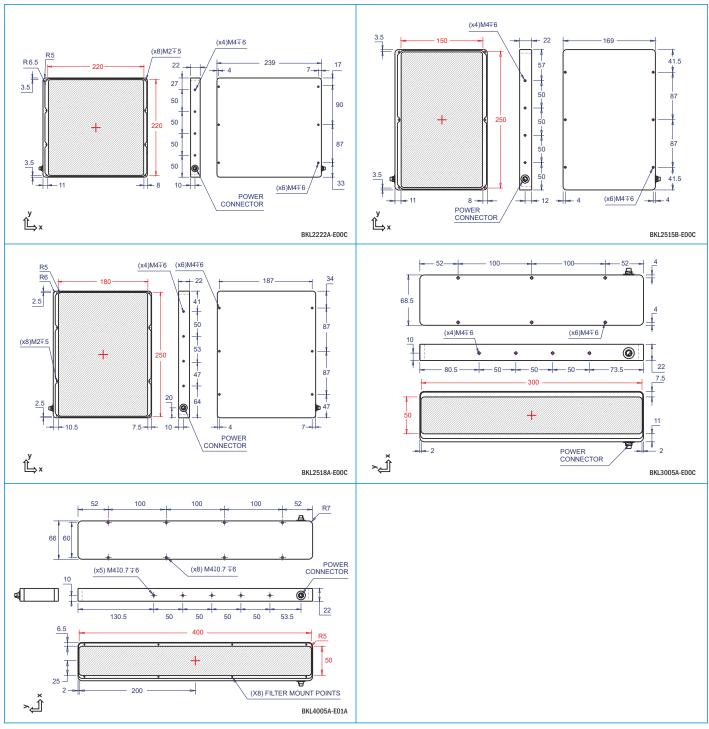
⁽³⁾ Accessories are not-included. More information in accessories section.

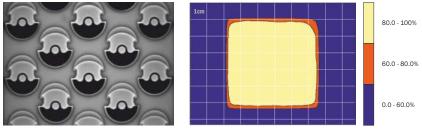
 $⁽⁴⁾ i \\ Blue Drive control input wiring specifications in additional annex Z1.2. \\$

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

BKL SERIES

BKL21.01





Example of BKL captured image

Brightness distribution of BKL2222A-630C





BKM SERIES

Large area backlights

BKM21.03

Customizable area backlights specially designed for giving solution to those applications that can not be solved through BKL backlights. Customizable in increments of 50mm in both sides.

► Technical specifications¹ An option of adding a hole in the middle is available for all sizes (/H = 42mm /H1 = 65mm)

Lighting model	BKMaabb*A	BKMaabb*A/ H	BKMaabb*A/ H1
		2	* Lighting model = BKMaabbA L1 = aa x 10 mm L2 = bb x 10 mm
Dimensions	Length (L) = L1 + 32 Width = L2 + 32	Length (L) = L1 + 32 Width = L2 + 32 Inner Hole = 42	Length (L) = L1 + 32 Width = L2 + 32 Inner Hole = 65
	if iBlueDrive: Width = L2 + 82	if iBlueDrive: Width = L2 + 82	if iBlueDrive: Width = L2 + 82
Active surface	Length (L) = L1 Width = L2	Length (L) = L1 Width = L2	Length (L) = L1 Width = L2
Weight	N/A	N/A	N/A
IP rating	IP40	IP40	IP40
Mounting holes	(x8)M4I6	(x8)M4J6	(x8)M4J6
Connection (Type C/S)	2P with flying leads. L= 300mm BN = +24V ±3% BU = 0V	2P with flying leads. L= 300mm BN = +24V ±3% BU = 0V	2P with flying leads. L= 300mm BN = +24V ±3% BU = 0V
Modifiers ²		Modifier integrated (45mm hole)	Modifier integrated (62mm hole)
Accessories ³	®	⊗	⊗
iBlueDrive tech.	Built-in	Built-in	Built-in
iBlueDrive connection	3P with flying leads. 3X1mm ² L=: 300m	3P with flying leads. 3X1mm ² L=: 300m	3P with flying leads. 3X1mm² L=: 300m
	BN = +24VDC ±8% WH = OV GN = Control	BN = +24VDC ±8% WH = OV GN = Control	BN = +24VDC ±8% WH = 0V GN = Control
iBlueDrive accessories ³	% @ (% @ 1	® @ ①

(*) Customizable lighting system composed by increments of 50mm in any of its sides. The required dimension for each application is assembled preserving light homogeneity. The lighting model name will depend on its length and width as it is shown below:

Lighting model	L1 = Active surface Length	L2 = Active surface Width
BKM 4060 A	40 x 10 = 400 mm	60 x 10 = 600 mm
BKM 3575 A	35 x 10 = 350 mm	75 x 10 = 750 mm
BKMaabbA	aa x 10 = L1 mm	bb x 10 = L2 mm

Instantaneous consumption4 (max.)

	•	¥	٧	
_				

Lighting model		BKMaabb*A	BKMaabb*A/H	BKMaabb*A/H1	
T)/DE 0	B	7.6W x (aa x bb /100)	7.6W x (aa x bb /100) - 1.9W	7.6W x (aa x bb /100) - 2.1W	-470C
TYPE C	0	7.6W x (aa x bb /100)	7.6W x (aa x bb /100) - 1.9W	7.6W x (aa x bb /100) - 2.1W	-525C
24VDC	B	4.2W x (aa x bb /100)	4.2W x (aa x bb /100) - 1.9W	4.2W x (aa x bb /100) - 2.1W	-630C
	0	2.1W x (aa x bb /100)	2.1W x (aa x bb / 100) - 1.9W	2.1W x (aa x bb /100) - 2.1W	-850C
	W	7.6W x (aa x bb /100)	7.6W x (aa x bb /100) - 1.9W	7.6W x (aa x bb /100) - 2.1W	-W00C
TYPE P		No 'Type P' standard LED lig	ghting systems in this series		
TVDE C	B	34W x (aa x bb /100)	34W x (aa x bb /100) - 1.9W	34W x (aa x bb /100) - 2.1W	-470S
TYPE S	0	34W x (aa x bb /100)	34W x (aa x bb /100) - 1.9W	34W x (aa x bb /100) - 2.1W	-525S
Dmax= 1/10 Ton max= 2ms	B	34W x (aa x bb /100)	34W x (aa x bb /100) - 1.9W	34W x (aa x bb /100) - 2.1W	-630S
	0	21W x (aa x bb /100)	21W x (aa x bb /100) - 1.9W	21W x (aa x bb /100) - 2.1W	-850S
	W	34W x (aa x bb /100)	34W x (aa x bb / 100) - 1.9W	34W x (aa x bb /100) - 2.1W	-W00S
TYPE i ⁵	B	Consult	Consult	Consult	-470S
	G	Consult	Consult	Consult	-525S
9	B	Consult	Consult	Consult	-630S
iBlue	0	Consult	Consult	Consult	-850S
Drive	W	Consult	Consult	Consult	-W00S

⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽⁵⁾ Values of maximum instantaneous consumption of **'Type i'** lighting systems in **Powered mode [Strobe mode / Continuous mode]**



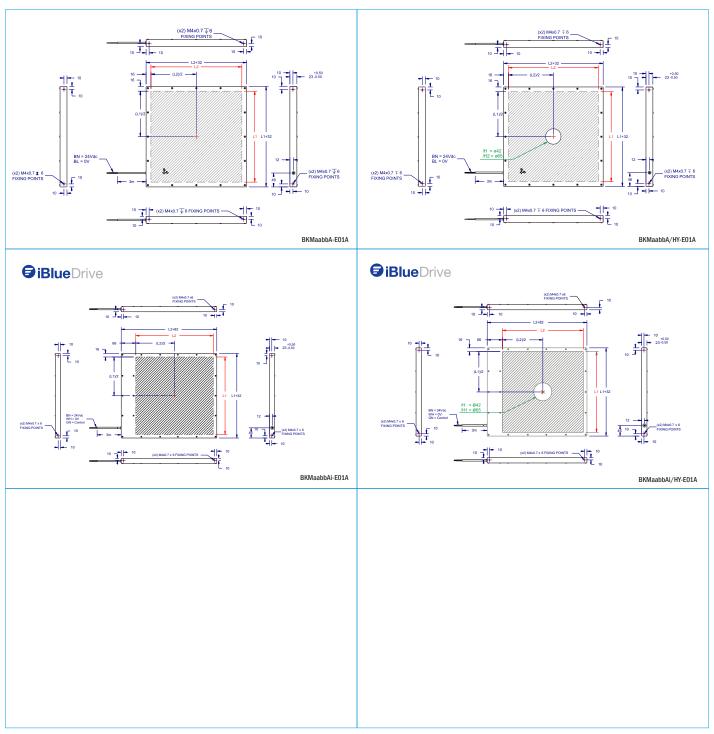
⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

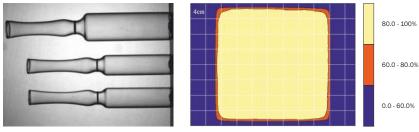
⁽³⁾ Accessories are not-included. More information in accessories section.

⁽⁴⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

BKM21.01

BKM SERIES





Example of BKM captured image

Brightness distribution of BKM array section at 630C





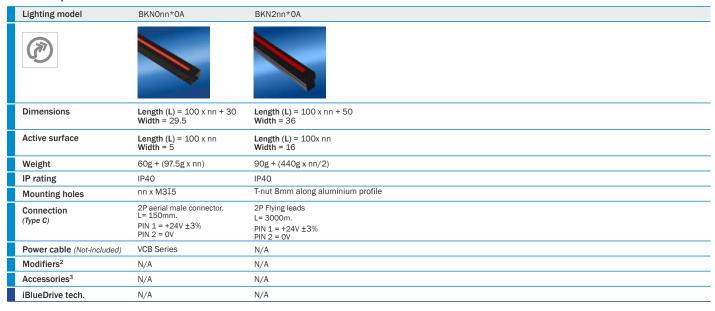
BKN SERIES

Linear backlights

BKN21.01

Backlight system for linescan sensors in applications that inspect materials manufactured in continuous such as paper, cloth, glass or wire mesh. The light produced by BKN system is very intense, diffuse and homogeneous to inspect object's shape, transmittance or impurities.

Technical specifications¹



(*) Customizable lighting system composed by segments of 200mm of light emission window. The required length for each application is assembled from manufacturation preserving light homogeneity. The lighting model name will depend on the number of segments and will be composed as it is shown in the table below:

Lighting model	nn	L = n x 100mm (Length)
BKN0020A / BKN2020A	02	200
BKN0040A / BKN2040A	04	400
BKN0nn0A / BKN2nn0A	nn	(nn x 100)
BKN0300A / BKN2300A	30	3000

Instantaneous consumption⁴ (max.)

motantanoodo ot	,	(111654)			
Lighting model		BKN0nn0A	BKN2nn0A		
TVDE 0	B	2.65W x nn	13.75W x nn	-	-470C
TYPE C	©	2.65W x nn	13.75W x nn		-525C
24VDC	B	2.05W x nn	11.6W x nn	-	-630C
	0	2.35W x nn	N/A	4	-850C
	w	2.65W x nn	13.75W x nn		-W00C
TYPE P		No 'Type P' standard L	ED lighting systems in this series		
TYPE S		No 'Type S' standard L	ED lighting systems in this series		
TYPE i		No 'Type i' standard LE	D lighting systems in this series		

⁽⁴⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



*WT

 $^{(1)\ \}mbox{Environmental specifications}$ and iconography legend in additional annex Z1.4 and Z2 respectively.

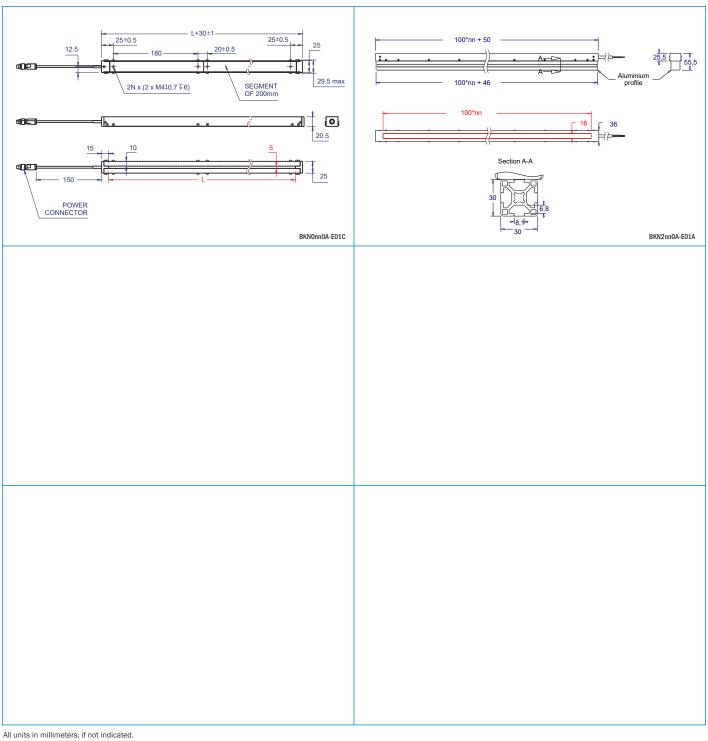
⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

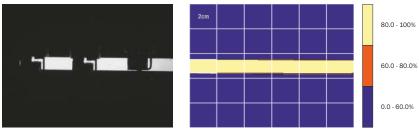
⁽³⁾ Accessories are not-included. More information in accessories section.



BKN SERIES

BKN21.01





Example of BKN captured image

Brightness distribution of BKN array section at 630C



DKL SERIES

Darkfield lights

DKL21.02

Generally used to illuminate objects from camera axis with a small angle, emphasizing small cracks, lines and reliefs of the piece to be inspected and also eliminating the brightness and shadows. This series of direct light darkfields is specially thought for providing a huge amount of light to highlight edges and possible variations in height when taking photographs.

Technical specifications¹

Lighting model	DKL1813A	DKL2418A	DKL3223A	DKL4130A	DKL5650B
@	0	0	O	0	
Dimensions	188x188x13	240x240x13	337x337x13	394x394x13	570x570x10
Inner Ø	130	180	230	300	500
RWD (mm)	<10	<15	<20	<20	<20
Weight	340g	430g	930g	1180g	
IP rating	IP40	IP40	IP40	IP40	IP40
Mounting holes	(x8)ø4JTHRU	(x8)ø4JTHRU	(x8)ø4ĴTHRU	(x8)ø5↓THRU	(x8)ø4.5JTHRU
Connection (Type C/P/S)	2P with flying leads. L= 180mm	2P with flying leads. L= 180mm	2P with flying leads. L= 180mm	2P with flying leads. L= 180mm	2P with flying leads. L= 180mm
	BN = +24V ±3% BU = 0V	BN = +24V ±3% BU = 0V	BN = +24V ±3% BU = 0V	BN = +24V ±3% BU = 0V	BN = +24V ±3% BU = 0V
Modifiers ²	45				
Accessories ³					(II)
iBlueDrive tech.	inline	inline	N/A	N/A	inline
iBlueDrive connection	3P aerial male inline connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male inline connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	N/A	N/A	3P aerial male inline connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	N/A	N/A	VCC Series
iBlueDrive accessories ³	% @ 1	% @ (N/A	N/A	%©1

Instantaneous consumption⁵ (max.)

*	١	٨	/7

Lighting model		DKL1813A	DKL2418A	DKL3223A	DKL4130A	DKL5650B	
TVDE O	В	5W	7.6W	20W	27W	21W	-470C
TYPE C	G	5W	7.6W	20W	27W	21W	-525C
24VDC	ß	5W	5W	18W	20W	15W	-630C
	•	2.9W	5.3W	12W	19W	12W	-850C
TYPE P	0	6.4W	9.5W	25W	34W	21W	-400P
Dmax= ½ Ton max= 60s	W	6.4W	9.5W	25W	34W	21W	-W00P
TYPE S	0	1320mA/32W	1585mA/38W	5280mA/127W	7040mA/169W	3695mA/89W	-400S
_	B	1320mA/32W	1585mA/38W	5280mA/127W	7040mA/169W	3695mA/89W	-470S
Dmax= 1/10 Ton max= 2ms	G	825mA/20W	990mA/24W	3300mA/79W	4400mA/106W	2310mA/89W	-525S
	B	880mA/21W	1585mA/38W	3520mA/84W	5630mA/135W	3695mA/89W	-630S
	•	1045mA/25W	1880mA/45W	4180mA/100W	6690mA/161W	4390mA/105W	-850S
	w	1320mA/32W	1585mA/38W	5280mA/127W	5630mA/135W	880mA/21W	-W00S
	0	6.2W[29W/3.4W]	9.1W[44W/4.8W]	N/A	N/A	21W[96W/11W]	-400i
TYPE i ⁶	B	5.7W[29W/3.9W]	8.3W[44W/5.7W]	N/A	N/A	19W[96W/13W]	-470i
6	G	4.8W[15W/2.8W]	7W[22W/3.9W]	N/A	N/A	16W[96W/8.5W]	-525i
iBlue Drive	B	9.1W[29W/6.2W]	13W[44W/9.1W]	N/A	N/A	31W[96W/21W]	-630i
	0	8.4W[29W/4.8W]	12W[44W/7.0W]	N/A	N/A	28W[96W/11W]	-850i
20	W	6.2W[29W/3.4W]	9.1W[44W/4.8W]	N/A	N/A	21W[96W/11W]	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

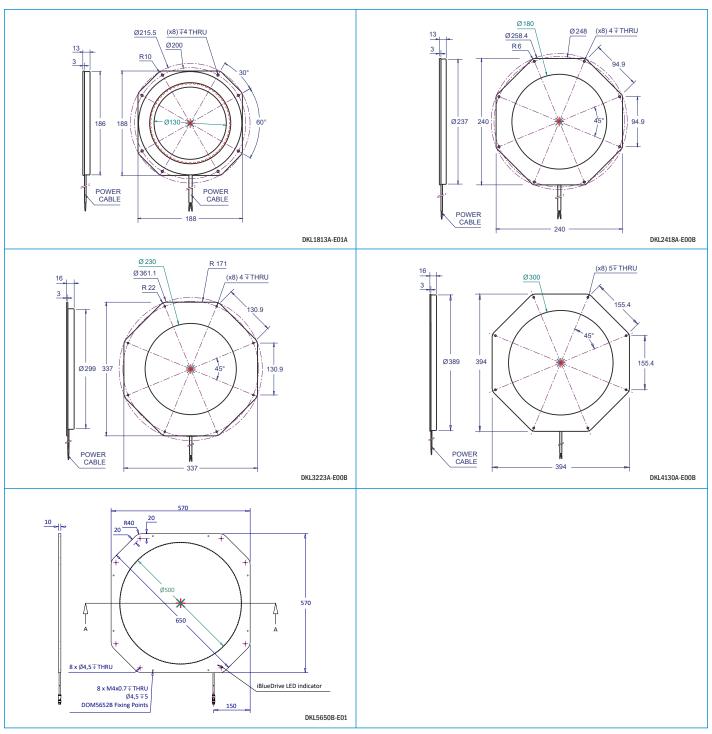
⁽³⁾ Accessories are not-included. More information in accessories section.

⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

DKL21.01

DKL SERIES





Example of DKL captured image



DOL SERIES

Linear dome lights

DOL21.01

Diffuse and linear domes for linear cameras use. They provide powerful and uniform light with no shades along the whole scanning line. The independent control of their two halves plus the flexibility of iBlueDrive technology to control LED lights gives this series the best adaptability in adjusting lighting parameters.

Technical specifications¹

Lighting model	DOL0100A*	D0L0250A*	DOLO400A*	DOLnnn0C*
Dimensions	104x103x38	254x103x38	404x103x38	nnn0 + 12,6 x 143 x 60mm
Active surface	(x2) 100x35	(x2) 250x35	(x2) 400x35	(x2) (nnn0 + 0,6) x 55mm
RWD (mm)	<20	<20	<20	<20
Weight	350g	788g	1225g	N/A
IP rating	IP40	IP40	IP40	IP40
Mounting holes	(x2)M4I5	(x4)M4I5	(x5)M4I5	M4J6
Connection (Type C)	(x2) 3P aerial male connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	(x2) 3P aerial male connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	(x2) 3P aerial male connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	(x2) 3P with flying leads. L= 180mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²
Power cable	(x2) VCC Series	(x2) VCC Series	(x2) VCC Series	N/A
Modifiers ³	PNP	PNP	PNP	PNP
Accessories ⁴	N/A	N/A	N/A	N/A
iBlueDrive tech.	Built-in	N/A	N/A	Built-in
iBlueDrive connection	(x2)3P aerial male inline connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	N/A	N/A	(x2) 3P with flying leads. L= 180mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵
iBlueDrive power cable (Not-included)	VCC Series	N/A	N/A	N/A
iBlueDrive accessories ³	% @ (N/A	N/A	% @①

^(*) It has a LED indicator that informs you about the device state. This LED is normally OFF. In red, it indicates the overheating of the system. The system will switch off until it is cool again.

Instantaneous consumption⁶ (max.)

*	۷	۷	•

Lighting model		DOLO100A	DOL0250A	DOLO400A	DOLnnn0B			
TYPE C	B	15W	29W	29W	nnn* 2,83W		-470C	
24VDC	0	15W	29W	29W	nnn* 2,83W		-525C	
	B	15W	21W	42W	nnn* 1,85W		-630C	
	0	15W	24W	24W	CUS		-850C	
	W	15W	29W	29W	nnn* 2,83W		-W00C	
TYPE P		No 'Type P' standard I	No 'Type P' standard LED lighting systems in this series					
TYPE S		No 'Type S' standard I	ED lighting systems in th	is series				
TYPE i ⁷	В	24W[48W/12W]	N/A	N/A	CUS		-470i	
9	©	24W[48W/12W]	N/A	N/A	CUS		-525i	
	B	19W[48W/12W]	N/A	N/A	CUS		-630i	
iBlue	0	24W[48W/12W]	N/A	N/A	CUS		-850i	
Drive	w	24W[48W/12W]	N/A	N/A	CUS		-W00i	

CUS = Custom. Please contact for specific details.

⁽⁷⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 $\,$ respectively.

⁽²⁾ Control input specifications of DOL series in additional annex Z1.1.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

(4) Accessories are not-included. More information in accessories section.

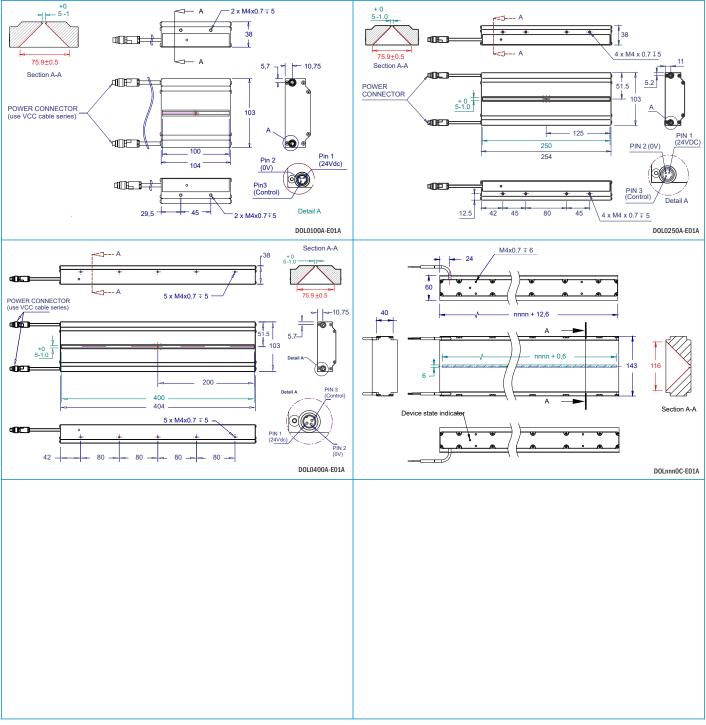
⁽⁵⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

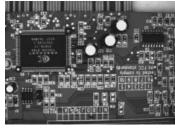
⁽⁶⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

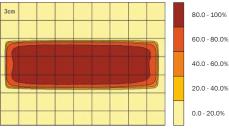


DOL SERIES

DOL21.01







Example of DOL captured image

Brightness distribution of DOL0250A-630C@5mm



Technical specifications¹

DOM SERIES

Dome lights (1/2) - D0M0906A to D0M4127A

DOM21.02

'Cloudy day' lighting system. Illuminate objects from camera axis to all directions, providing great amount of uniform light that eliminates brightness and shadows. It is one of the most effective device in equaling the surface to illuminate.

This lighting type is ideal for shinning and curved surfaces.

Lighting model	DOMO906A	DOM1410A	DOM1613A	DOM2414A	D0M3218A	DOM4127A
		9	1		1	
Dimensions	96x96x50	145x145x72	170x170x86	259x259x100	337x337x116	425x425x181
Bottom Ø	55	100	125	144	180	265
RWD (mm)	<20	<20	<20	<20	<20	<20
Weight	139g	274g	391g	690g	1240g	2180g
IP rating	IP00	IP00	IP00	IP00	IP00	IP00
Mounting holes	((x8)∅3↓THRU	((x8)ø3↓THRU	((x8)ø3↓THRU	(x8)ø4JTHRU	(x8)ø4↓THRU	(x8)ø4↓THRU
Connection (Type C/S)	2P with flying leads. L= 180mm	2P with flying leads. L= 180mm				
	BN = +24V ±3% BU = 0V	BN = +24V ±3% BU = 0V				
Modifiers ²	IP65	(P65)	IP65	IP65	CC1 (IP65)	CC2 (IP65)
Accessories ³	(II)					
iBlueDrive tech.	inline	inline	inline	inline	inline	N/A
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	N/A
iBlueDrive power cable (Not-included)	VCC Series	N/A				
iBlueDrive accessories ³	(3)	(%)	(%)	(%)	%	N/A

Instantaneous consumption⁵ (max.)

*	٧	٧

Lighting model		DOM0906A	DOM1410A	DOM1613A	DOM2414A	D0M3218A	DOM4127A	1.
T)/D= 0	B	3.8W	8.5W	7.6W	17W	29W	43W	-470C
TYPE C	G	3.8W	8.5W	7.6W	17W	29W	43W	-525C
24VDC	B	3.6W	8.5W	10W	19W	33W	43W	-630C
	0	4W	9.2W	11W	21W	40W	51W	-850C
	w	3.8W	8.5W	7.6W	17W	29W	43W	-W00C
TYPE P		No 'Type P' standard LED	lighting systems in this serie	es				
TVDE C	B	705mA/17W	1585mA/38W	1410mA/34W	3170mA/76W	5280mA/127W	7920mA/190W	-470S
TYPE S	G	705mA/17W	1585mA/38W	1410mA/34W	3170mA/76W	5280mA/127W	7920mA/190W	-525S
Dmax= 1/10 Ton max= 2ms	ß	705mA/17W	1585mA/38W	1410mA/34W	3170mA/76W	5280mA/127W	7920mA/190W	-630S
	0	1255mA/30W	2925mA/70W	3345mA/80W	6690mA/161W	12540mA/301W	16300mA/391W	-850S
	W	705mA/17W	1585mA/38W	1410mA/34W	3170mA/76W	5280mA/127W	7920mA/190W	-W00S
		900mA/22W channel	2000mA/48W channel	2000mA/48W channel	3600mA/86W channel	6000mA/144W channel	9000mA/216W channel	-RGBS
T) (D = 16	B	3.9W[20W/3W]	8.3W[44W/6.1W]	7.4W[39W/5.5W]	16W[48W/12W]	29W[144W/22W]	N/A	-470i
TYPE i ⁶	©	6.2W[20W/4.3W]	13W[44W/9.1W]	12W[39W/8.2W]	26W[48W/18W]	29W[144W/22W]	N/A	-525i
9	B	6.2W[20W/4.3W]	13W[44W/9.1W]	12W[39W/8.2W]	26W[48W/18W]	36W[116W/22W]	N/A	-630i
iBlue	0	9.1W[29W/4.8W]	21W[48W/11W]	24W[48W/12W]	24W[48W/16W]	29W[144W/22W]	N/A	-850i
Drive	w	6.2W[20W/4.3W]	13W[44W/9.1W]	12W[39W/8.2W]	26W[48W/15W]	29W[144W/22W]	N/A	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

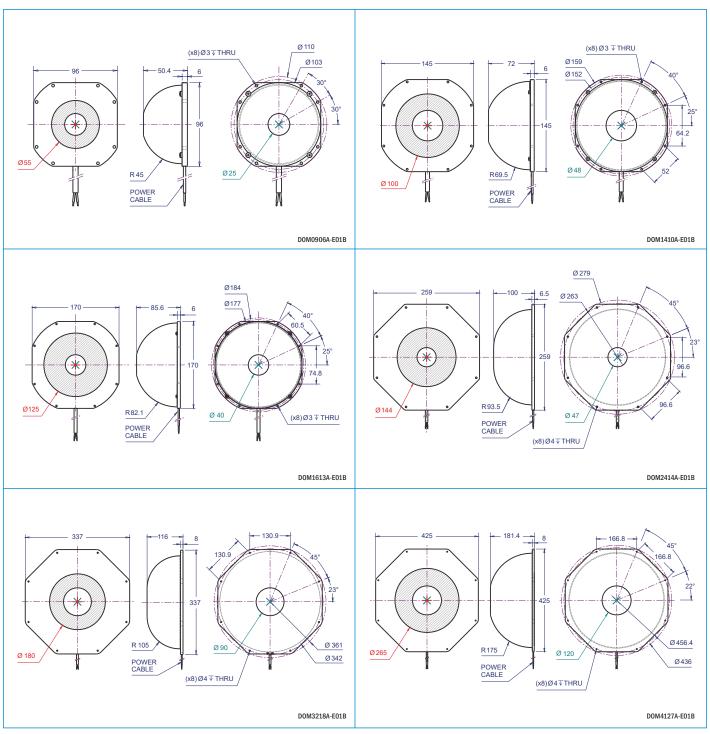
⁽³⁾ Accessories are not-included. More information in accessories section.

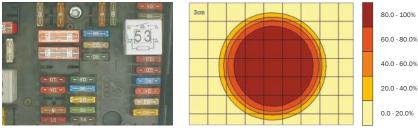
 $⁽⁴⁾ i \\ Blue Drive control input wiring specifications in additional annex Z1.2. \\$

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

D0M21.01

DOM SERIES





Example of DOM captured image

Brightness distribution of DOM1410A-630C@5mm



Technical specifications¹

DOM SERIES

Dome lights (2/2) - DOM5652B to DOMB2B1A

D0M21.03

'Cloudy day' lighting system. Illuminate objects from camera axis to all directions, providing great amount of uniform light that eliminates brightness and shadows. It is one of the most effective device in equaling the surface to illuminate.

This lighting type is ideal for shinning and curved surfaces.

Lighting model	DOM5652B	D0M5652C	DOMB2B1A
Dimensions	570x570x264	570x570x278	1309x1309x613
Bottom Ø	516	516	1100
RWD (mm)	<50	<50	<50
Weight	2400g	2400g	17500g
IP rating	IP00	IP40	IP40
Mounting holes	(x8)Ø4.5JTHRU	(x8)Ø4.5JTHRU	(x8)Ø4.5JTHRU
Connection (Type C/S)	2P with flying leads. L= 180mm BN = +24V \pm 3% BU = 0V	N/A N/A	2P with flying leads. L= 180 mm BN = $+24$ V ± 3 % BU = 0 V
Modifiers ²	N/A	4S (P65)	[P66]
Accessories ³	(II)	(II)	
iBlueDrive tech.	N/A	Built-in	N/A
iBlueDrive connection	N/A	3P with flying leads. 3X1mm² L=: 300m BN = +24VDC ±8% WH = 0V GN = Control	N/A
iBlueDrive accessories ³	N/A	(%)	N/A

Instantaneous consumption⁵ (max.)

Lighting model		DOM5652B	D0M5652C	DOMB2B1A	
	•	N/A	N/A	N/A	-365C
TYPE C	0	N/A	N/A	N/A	-400C
	B	126W	N/A	190W	-470C
24VDC	G	126W	N/A	190W	-525C
	®	126W	N/A	190W	-630C
	•	126W	N/A	108W	-850C
	w	126W	N/A	190W	-wooc
TYPE P			No 'Type P' standard LE	ED lighting systems in this series	
	•	N/A	N/A	N/A	-365\$
TYPE S	0	N/A	N/A	N/A	-400S
Dmax= 1/10	B	13860mA/333W	N/A	23750mA/570W	-470S
Ton max= 2ms	G	13860mA/333W	N/A	23750mA/570W	-525\$
	B	13860mA/333W	N/A	23750mA/570W	-630\$
	•	13860mA/333W	N/A	23750mA/570W	-850S
	w	13860mA/333W	N/A	23750mA/570W	-W00S
	•	N/A	N/A	N/A	-RGBS
_	•	N/A	154W[384W/77W]	N/A	-365i
TYPE i ⁷	0	N/A	154W[384W/77W]	N/A	-400i
8	B	N/A	154W[384W/77W]	N/A	-470i
iBlue	0	N/A	154W[384W/77W]	N/A	-525i
Drive	ß	N/A	154W[384W/77W]	N/A	-630i
	0	N/A	154W[384W/77W]	N/A	-850i
	W	N/A	154W[384W/77W]	N/A	-W00i

⁽⁵⁾ Values of maximum instantaneous consumption of '**Type i**' lighting systems in **Powered mode [Strobe mode / Continuous mode]**



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

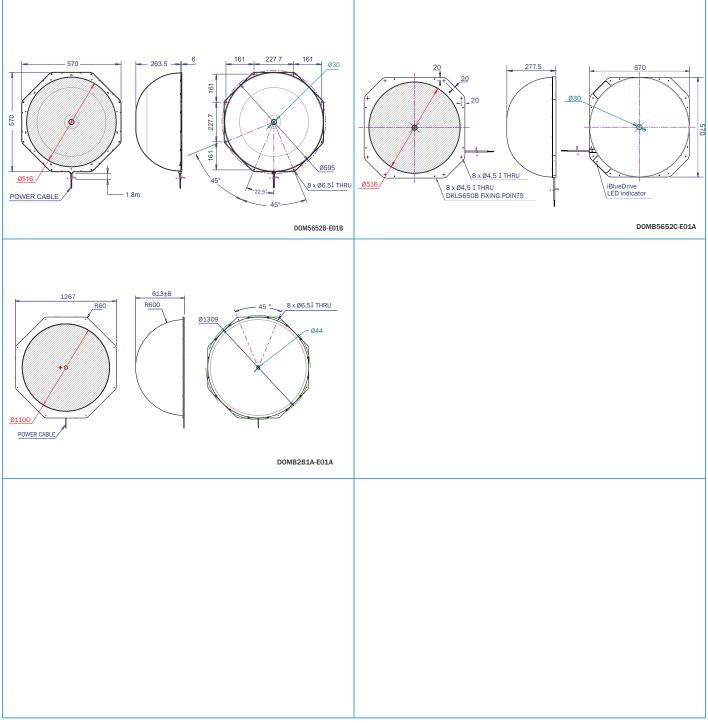
⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽³⁾ Accessories are not-included. More information in accessories section.

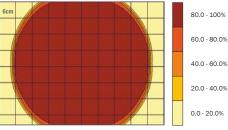
⁽⁴⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

DOM SERIES

DOM21.01







Example of DOM captured image

Brightness distribution of DOM5652B-W00C@5mm



DTL SERIES

Transmitted dome lights

DTL21.01

Differently from DOM series, the light is transmitted uniformly trough the dome, which is of traslucid material, allowing more compact domes better covering the object. Specially designed for bright curved surfaces, eliminating brightness and shadows. Also, this system can get the lighting dome divided in three sectors controllable independently, increasing versatility. Ideal for inspection of welds.

▶ Technical specifications¹

Lighting model	DTL3521B
Dimensions	Ø225x85
Bottom	55
RWD (mm)	<50
Weight	1440g
IP rating	IP40
Mounting holes	(x2)M8I8 (x6)M4I6
Connection (Type C/S)	4P male chassis connector PIN 1 = $+24V \pm 3\%$ PIN 2 = 0V inner sector PIN 3 = 0V middle sector PIN 4 = 0V outer sector
Power cable (Not-included)	VCD Series
Modifiers ²	N/A
Accessories ³	
iBlueDrive tech.	N/A

stantaneous consumption ⁴ (max.) *V				*WT			
Lighting model		DTL3521B (inner)	DTL3521B (middle)	DTL3521B (outer)			
71/75 0	B	6.4W	13W	16W	-470C		
TYPE C	G	6.4W	13W	16W	-525C		
24VDC	B	6.4W	13W	16W	-630C		
	0	6.4W	13W	16W	-850C		
	w	6.4W	13W	16W	-WOOC		
TYPE P		No 'Type P' standard LED	No 'Type P' standard LED lighting systems in this series				
	B	1055mA/25W	2110mA/51W	2640mA/63W	-470S		
TYPE S	©	1055mA/25W	2110mA/51W	2640mA/63W	-525S		
Dmax= 1/10 Ton max= 2ms	B	1055mA/25W	2110mA/51W	2640mA/63W	-630S		
1011111100- 21113	0	2510mA/60W	5015mA/120W	6270mA/150W	-850S		
	w	1055mA/25W	2110mA/51W	2640mA/63W	-W00S		
	•	1200mA/29W channel	2100mA/50W channel	3000mA/72W channel	-RGBS		
TYPE i		No 'Type i' standard LED	No 'Type i' standard LED lighting systems in this series				

⁽³⁾ Accessories are not-included. More information in accessories section. (4) Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



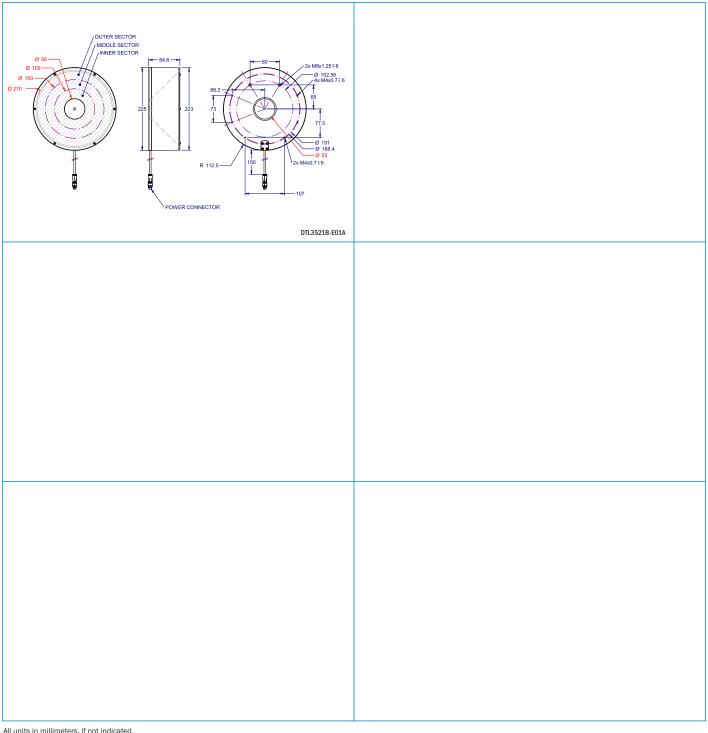
⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

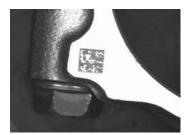
⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

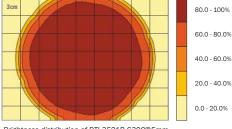


DTL SERIES

DTL21.01







Example of DTL captured image

Brightness distribution of DTL3521B-630C@5mm





PLA SERIES

High-powered linear lights projectors

PLA21.02

Linear projectors with high-powered LEDs. Designed with iBlueDrive technology for illuminating big areas with compact lighting systems due to its angle of emission. Thanks to their small size and light weight, they are ideal for operating with robots. These lighting systems provide great contrast and highlight textures, reliefs and fissures of illuminated object. Available with various angles of emission.

Technical specifications¹

Lighting model	PLA0513A	PLA1013A	PLA1026A	PLA2026A
20				
Dimensions	130x40x16	130x40x16	260x40x16	260x40x16
RWD (mm)	>50	>50	>50	>50
Weight	141g	145g	267g	271g
IP rating	IP40	IP40	IP40	IP40
Mounting holes	(x4)M2↓5	(x4)M2J5	(x6)M2J5	(x6)M2J5
Connection (Type C)	3P aerial male connector. L=150mm PIN 1= +24V ±8% PIN 2= 0V PIN 3= Control	N/A	3P aerial male connector. L=150mm PIN 1= +24V ±8% PIN 2= 0V PIN 3= Control	N/A
Modifiers ²	AN AW PPP	AN AW (PD	AN AW (1D PNP)	(N) (AM) (AW) (2D)
Accessories ³	∅ ② ⊗	∅ ② ∅ \$	<u> </u>	⊘ ② ⊗*
Power cable (Not-included)	VCC Series	N/A	VCC Series	N/A
iBlueDrive tech.	N/A	Built-in	N/A	Built-in
iBlueDrive connection	N/A	3P aerial male connector. L= 150mm PIN 1 = +24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁴	N/A	3P aerial male connector. L= 150mm PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴
iBlueDrive power cable (Not-included)	N/A	VCC Series	N/A	VCC Series
iBlueDrive accessories ³	N/A	% @ (1)	N/A	® ◎ ①

Instantaneous consumption⁵ (max.)

instantaneous co	onsum	otion ^s (max.)				^ VV I
Lighting model		PLA0513A	PLA1013A	PLA1026A	PLA2026A	
T)/DE 0	B	5.5W	N/A	11W	N/A	-470C
TYPE C	О	5.5W	N/A	11W	N/A	-525C
24VDC	(B)	5.5W	N/A	11W	N/A	-630C
	0	5W	N/A	11W	N/A	-850C
	w	5.5W	N/A	11W	N/A	-W00C
TYPE P		No 'Type P' standa	rd LED lighting systems in this s	eries		
TYPE S		No 'Type S' standa	ard LED lighting systems in this s	eries		
TVDE :6	₿	N/A	24W [48W/12W]	N/A	48W [96W/24W]	-470i
TYPE i ⁶	©	N/A	24W [48W/12W]	N/A	48W [96W/24W]	-525i
iBlue	B	N/A	19W [34W/12W]	N/A	37W [68W/24W]	-630i
Drive	0	N/A	12W [24W/6.5W]	N/A	24W [48W/12W]	-850i
21170	w	N/A	24W [48W/12W]	N/A	48W [96W/24W]	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of "Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

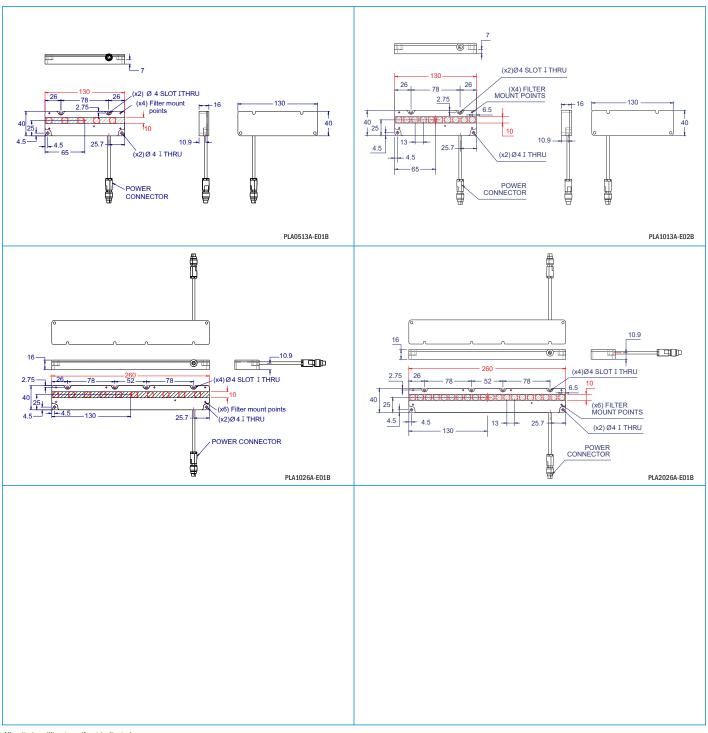
 $[\]hbox{(3) Accessories are not-included. More information in accessories section.}\\$

⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

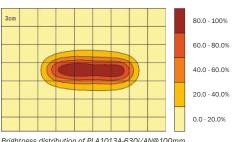
PLA SERIES

PLA21.01

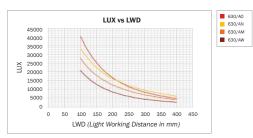




Example of PLA captured image



Brightness distribution of PLA1013A-630i/AN@100mm



PLA1013A-630i light intensity.





PLC SERIES

Compact linear lights projectors (1/2)

PLC21.01

Linear projector with high illumination for larger areas, longer distances and better performances.

This system produces great contrast and emphasizes textures, relieves and fissures that the lighted object could have

▶ Technical specifications¹

Lighting model	PLC0307A	PLC0615A	PLC1231A
90			The same of the sa
Dimensions	87x40x48	165x40x48	321x40x48
LEDs number	3	6	12
RWD (mm)	>50	>50	>50
Weight	220g	400g	775g
IP rating	IP40	IP40	IP40
Mounting holes	(x2)M4I6	(x2)M4I6	(x2)M4J6
Connection (Type C)	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²
Power cable (Not-included)	VCC Series	VCC Series	VCC Series
Modifiers ³	N/A	N/A	N/A
Accessories ⁴	2 28		
iBlueDrive tech.	NO	NO	NO
iBlueDrive connection	NO	NO	NO
iBlueDrive power cable (Not-included)	NO	NO	NO
iBlueDrive accessories ³	NO	NO	NO

Instantaneous consumption⁵ (max.)

*	٧	٨	1

Lighting model		PLC0307A	PLC0615A	PLC1231A				
TVDE 0	•	N/A	N/A	N/A	-365			
TYPE C	0	5W	10W	20W	-400			
24VDC	B	5W	10W	20W	-470			
	O	5W	10W	20W	-525			
	ß	5W	9W	18W	-630			
	0	5W 9W 18W						
	W	5W	10W	20W	-W00			
TYPE P		No 'Type P' standa	No 'Type P' standard LED lighting systems in this series					
TYPE S		No 'Type S' standard LED lighting systems in this series						
TYPE i		No 'Type i' standar	d LED lighting systems in thi	s series				

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

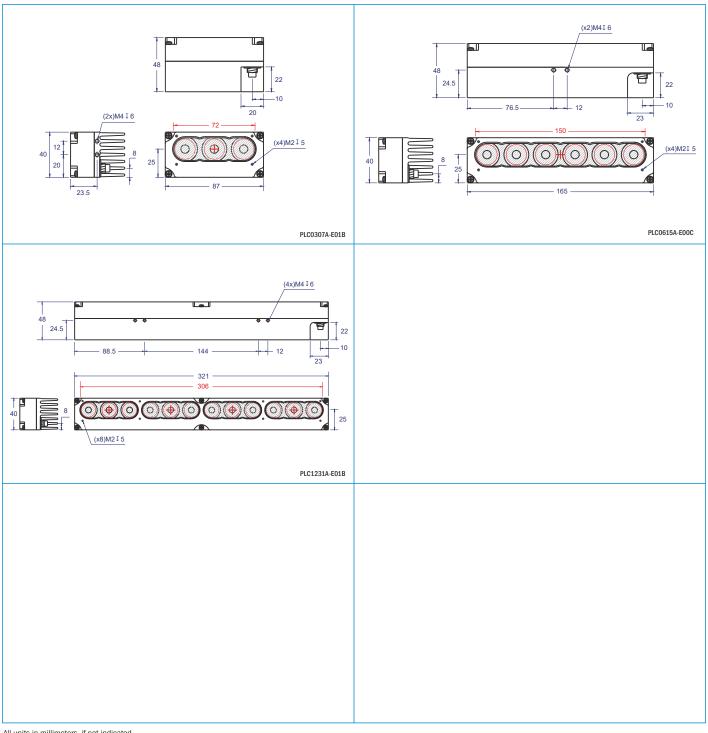
⁽²⁾ Control input specifications of PLC series in additional annex Z1.1.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

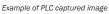
 $[\]begin{tabular}{ll} (4) Accessories are not-included. More information in accessories section. \end{tabular}$

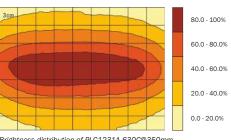
PLC SERIES

PLC21.01









Brightness distribution of PLC1231A-630C@350mm



PLC1231A-630C light intensity.





PLC SERIES

Compact linear lights projectors (2/2)

PLC21.02

Linear projector with high illumination for larger areas, longer distances and better performances. This system produces great contrast and emphasizes textures, relieves and fissures that the lighted object

Technical specifications¹

Lighting model	PLCO412D	PLC0824C	PLC1236C	PLC1648C	PLC2060C
Dimensions	120x39x31	240x39x34.5	360x37x33	480x39x34.5	600x39x34.5
LEDs number	4	8	12	16	20
RWD (mm)	>50	>50	>50	>50	>50
Weight	250g	510g	680g	1070g	1335g
IP rating	IP65	IP65	IP65	IP65	IP65
Mounting holes	(x2)M4J6	(x2)M4J6	(x4)M4J6	(x2)M4J6	(x2)M4J6
Connection (Type C)	3P aerial male connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	3P aerial male connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	3P aerial male connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	3P aerial male connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	3P aerial male connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²
Power cable (Not-included)	VCC Series	VCC Series	VCC Series	VCC Series	VCC Series
Modifiers ³	N M AW (D) PNP (P67)	N AM AW ĈD PNP IP67	N M AW TD PNP IP67	N M AW TD PNP IP67	(N) (A) (A) (A) (B)
Accessories ⁴					8 (2)
iBlueDrive tech.	Built-in	Built-in	Built-in	Built-in	Built-in
iBlueDrive connection	3P aerial male connector. L= 150mm PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male connector. L= 150mm PIN 1 = +24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male connector. L= 150mm PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male connector. L= 150mm PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male connector. L= 150mm PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control5 ⁴
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ³	% @ 1	(%)	(%)	(%)	% @ 1

tantaneous co	nsump	tion ⁶ (max.)					*W1
Lighting model		PLC0412C	PLC0824C	PLC1236C	PLC1648C	PLC2060C	
TVDE 0	•	5,4W	10,8W	16,2W	21,6W	27W	-365
TYPE C	0	5W	10W	18W	24W	24W	-4000
24VDC	B	5W	10W	18W	24W	24W	-4700
	G	5W	10W	18W	24W	24W	-5250
	B	4.5W	9.5W	15W	20W	20W	-6300
	0	4.5W	9.5W	14,5W	19W	24W	-8500
	W	4.5W	9.5W	18W	20W	20W	-W00
TYPE P		No 'Type P' standard L	ED lighting systems in this se	eries			
TYPE S		No 'Type S' standard L	ED lighting systems in this se	eries			
	0	12W [24W/6.5W]	24W [48W/12W]	36W [72W/18W]	48W [96W/24W]	60W [120W/30W]	-365i
TYPE i	0	12W [24W/6.5W]	24W [48W/12W]	36W [72W/18W]	48W [96W/24W]	60W [120W/30W]	-400i
	B	12W [24W/6.5W]	24W [48W/12W]	36W [72W/18W]	48W [96W/24W]	60W [120W/30W]	-470i
iBlue	G	12W [24W/6.5W]	24W [48W/12W]	36W [72W/18W]	48W [96W/24W]	60W [120W/30W]	-525i
	B	12W [24W/6.5W]	24W [48W/12W]	36W [72W/18W]	48W [96W/24W]	60W [120W/30W]	-630i
Drive	0	12W [24W/6.5W]	12W [24W/6.5W]	24W [48W/12W]	24W [48W/12W]	36W [72W/18W]	-850i
	W	12W [24W/6.5W]	24W [48W/12W]	36W [72W/18W]	48W [96W/24W]	60W [120W/30W]	-W00i

⁽⁶⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Control input specifications of PLC series in additional annex Z1.1.

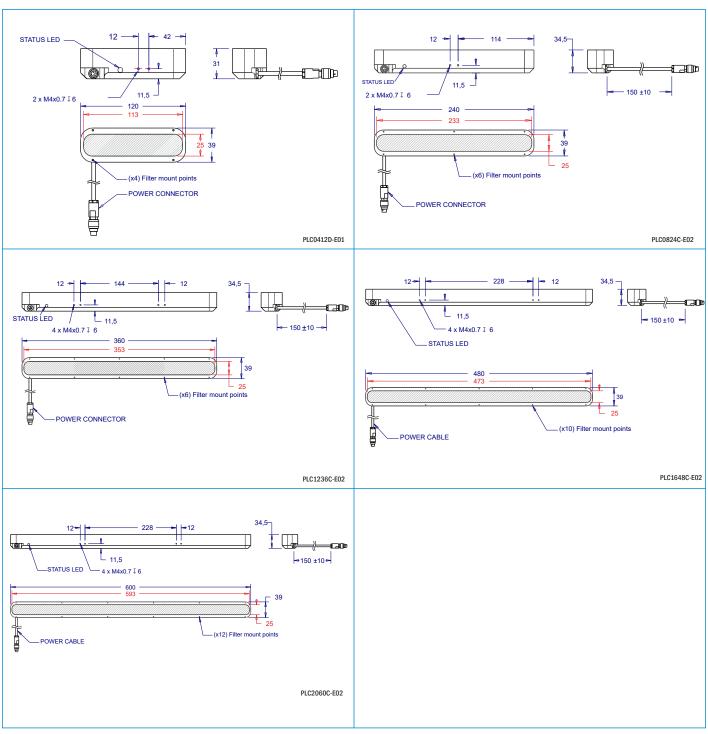
⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽⁴⁾ Accessories are not-included. More information in accessories section.

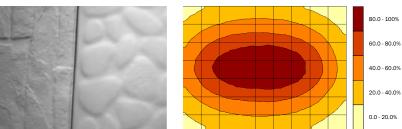
⁽⁵⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

PLC21.02

PLC SERIES



All units in millimeters, if not indicated.

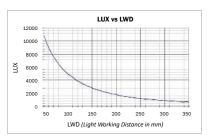


Product specifications and design are subject to change without prior notice. www.dcmsistemes.com

Example of PLC captured image

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Brightness distribution of PLC0824C-630C/AW@100mm



PLC0824C-630C light intensity.





PLD SERIES

Direct linear lights projectors

PLD21.01

Leds bar projector that produces a great contrast and emphasizes textures, relieves and fissures of the inspected object. It operates punctually lighting because any relief, even the smallest one, produces a shadow.

▶ Technical specifications¹

Lighting model	PLD0602B	PLD1002A	PLD1302B	PLD1802A	PLD2602A
9	in one of				
Dimensions	86x20x24	122x20x24	150x20x24	201x20x24	280x20x24
Active surface	64x16	100x16	128x16	180x16	259x16
RWD (mm)	>50	>50	>50	>50	>50
Weight	80g	98g	125g	150g	205g
IP rating	IP40 ²	IP40 ²	IP40 ²	IP40 ²	IP40 ²
Mounting holes	(x3)(x2)M4J6	(x3)(x2)M4J6	(x3)(x2)M4J6	(x3)(x2)M4 ⁶	(x3)(x2)M4J6
Connection (Type C/P/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V
Power cable (Not-included)	VCB Series	VCB Series	VCB Series	VCB Series	VCB Series
Modifiers ³	N/A	N/A	N/A	N/A	N/A
Accessories ⁴					
iBlueDrive tech.	inline	inline	inline	inline	inline
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = $+24V \pm 8\%$ PIN 2 = $0V$ PIN 3 = $Control^5$	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ⁴	(%)	(%)	(%)	%	% @ 1

► Instantaneous consumption⁶ (max.)

|--|

Lighting model		PLD0602B	PLD1002A	PLD1302B	PLD1802A	PLD2602A	
TYPE C	B	1.3W	2.5W	3W	4.2W	5W	-470C
	G	0.6W	1.3W	1.4W	2.2W	2.5W	-525C
24VDC	ß	1.8W	3.5W	2.9W	5.8W	7W	-630C
	0	2.2W	2.2W	3.6W	3.6W	4.3W	-850C
TYPE P	0	1.6W	3.1W	3.7W	5.3W	6.4W	-365P
Dmax= ½	0	1.6W	3.1W	3.7W	5.3W	6.4W	-400P
Ton max= 60s	W	1.6W	3.1W	3.7W	5.3W	6.4W	-W00P
TYPE S	0	265mA/6.4W	530mA/13W	615mA/15W	880mA/21W	1055mA/25W	-365S
Dmax= 1/10	0	265mA/6.4W	530mA/13W	615mA/15W	880mA/21W	1055mA/25W	-400S
Ton max= 2ms	B	265mA/6.4W	530mA/13W	615mA/15W	880mA/21W	1055mA/25W	-470S
	G	165mA/4W	330mA/7.9W	385mA/9.2W	550mA/13W	660mA/16W	-525S
	B	265mA/6.4W	530mA/13W	615mA/15W	880mA/21W	1055mA/25W	-630\$
	0	625mA/15W	625mA/15W	1045mA/25W	1045mA/25W	1255mA/30W	-850S
	W	265mA/6.4W	530mA/13W	615mA/15W	880mA/21W	1055mA/25W	-W00S
		CUS	CUS	CUS	400mA/10W channel	CUS	-RGBS
	0	1.3W[7.7W/1.1W]	2.2W[15W/1.6W]	3.2W[17W/2.5W]	3.4W[24W/2.4W]	3.9W[29W/2.8W]	-365i
	0	1.9W[7.7W/1.2W]	3.4W[15W/1.9W]	3.8W[17W/2.2W]	5.3W[24W/2.9W]	6.2W[29W/3.4W]	-400i
TYPE i ⁷	B	1.8W[7.7W/1.3W]	3.1W[15W/2.2W]	3.5W[17W/2.5W]	4.8W[24W/3.4W]	5.7W[29W/3.9W]	-470i
	©	1.5W[4.1W/1.1W]	2.6W[7.7W/1.6W]	3W[8.9W/1.8W]	4.1W[12W/2.4W]	4.8W[15W/2.8W]	-525i
iBlue	ß	2.6W[7.7W/1.9W]	4.8W[15W/3.4W]	5.5W[17W/3.8W]	7.7W[24W/5.3W]	9.1W[29W/6.2W]	-630i
Drive	0	4.4W[15W/2.6W]	4.4W[15W/2.6W]	7.1W[24W/4.1W]	7.1W[24W/4.1W]	8.4W[29W/4.8W]	-850i
	w	1.9W[7.7W/1.2W]	3.4W[15W/1.9W]	3.8W[17W/2.2W]	5.3W[24W/2.9W]	6.2W[29W/3.4W]	-W00i

CUS = Custom

⁽⁷⁾ Values of maximum instantaneous consumption of 'Type I' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ IP43 if the system is positioned so that the light falls vertically.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

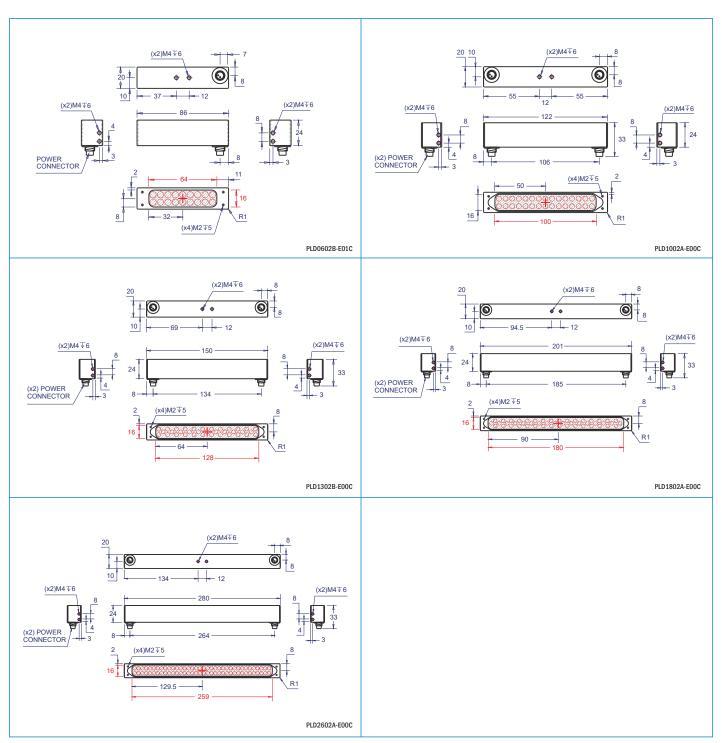
 $^{(4) \ {\}it Accessories are not-included.} \ {\it More information in accessories section.}$

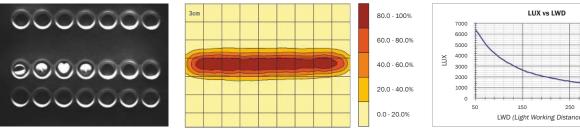
⁽⁵⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁶⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

PLD21.01

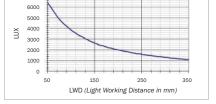
PLD SERIES





Example of PLD captured image

Brightness distribution of PLD2602A-630C@50mm



PLD2602A-630C light intensity.











PLU21.01

PLU SERIES

Diffuse linear lights projectors

LED's diffuse bar projector which provides a great amount of uniform light. This system uses high intensity LEDs in order to illuminate diffuselly small surfaces.

Technical specifications¹

Lighting model	PLU0602B	PLU1002A	PLU1302B	PLU1802A	PLU2602A
	Frueso				
Dimensions	86x20x24	122x20x24	150x20x24	201x20x24	280x20x24
Active surface	64x16	100x16	128x16	180x16	259x16
RWD (mm)	>100	>110	>125	>160	>200
Weight	80g	98g	125g	150g	205g
IP rating	IP40 ²	IP40 ²	IP40 ²	IP40 ²	IP40 ²
Mounting holes	(x3)(x2)M4J6	(x3)(x2)M4J6	(x3)(x2)M4J6	(x3)(x2)M4J6	(x3)(x2)M4I6
Connection (Type C/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V
Power cable (Not-included)	VCB Series	VCB Series	VCB Series	VCB Series	VCB Series
Modifiers ³	N/A	N/A	N/A	N/A	N/A
Accessories ⁴					
iBlueDrive tech.	inline	inline	inline	inline	inline
iBlueDrive connection	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L PIN 1 = $+24V \pm 8\%$ PIN 2 = 0V PIN 3 = Control ⁵
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ⁴	(%)	(%)	(%)	(%)	® ® 1

Instantaneous consumption⁶ (max.)

*	w
---	---

Lighting model		PLU0602B	PLU1002A	PLU1302B	PLU1802A	PLU2602A	
TVDE 0	B	1.7W	2.8W	3.8W	5.5W	6.6W	-470C
TYPE C	Θ	1.7W	2.8W	3.8W	5.5W	6.6W	-525C
24VDC	B	1.8W	2.9W	4.1W	4.1W	7W	-630C
	0	1.8W	N/A	4.1W	4.1W	4.4W	-850C
	W	1.7W	2.8W	3.8W	3.8W	6.6W	-W00C
TYPE P		No 'Type P' standard Ll	ED lighting systems in this se	eries			
	В	265mA/6.4W	440mA/11W	615mA/15W	880mA/21W	1055mA/25W	-470S
TYPE S	Θ	265mA/6.4W	440mA/11W	615mA/15W	880mA/21W	1055mA/25W	-525S
Dmax= 1/10 Ton max= 2ms	B	265mA/6.4W	440mA/11W	615mA/15W	615mA/15W	1055mA/25W	-630S
TOTT THAN 21113	0	625mA/15W	1045mA/25W	1465mA/35W	1465mA/35W	2510mA/60W	-850S
	W	265mA/6.4W	375mA/9W	615mA/15W	615mA/15W	1055mA/25W	-W00S
	•	N/A	N/A	900mA/22W channel	900mA/22W channel	N/A	-RGBS
TYPE i ⁷	B	1.8W[7.7W/1.4W]	2.6W[12W/2W]	3.5W[17W/2.6W]	4.8W[24W/3.6W]	5.7W[29W/4.2W]	-470i
	0	2.6W[7.7W/1.9W]	4.1W[12W/2.9W]	5.5W[17W/3.8W]	7.7W[24W/5.3W]	9.1W[29W/6.2W]	-525i
9	B	2.6W[7.7W/1.9W]	4.1W[12W/2.9W]	5.5W[17W/3.8W]	5.5W[17W/3.8W]	9.1W[29W/6.2W]	-630i
iBlue	0	4.8W[15W/2.6W]	7.7W[24W/4.1W]	11W[34W/5.5W]	11W[34W/5.5W]	9.1W[29W/4.8W]	-850i
Drive	W	2.6W[7.7W/1.9W]	4.1W[12W/2.9W]	5.5W[17W/3.8W]	5.5W[17W/3.8W]	9.1W[29W/6.2W]	-W00i

N/A= Not available CUS = Custom

⁽⁷⁾ Values of maximum instantaneous consumption of 'Type I' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ IP43 if the system is positioned so that the light falls vertically.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

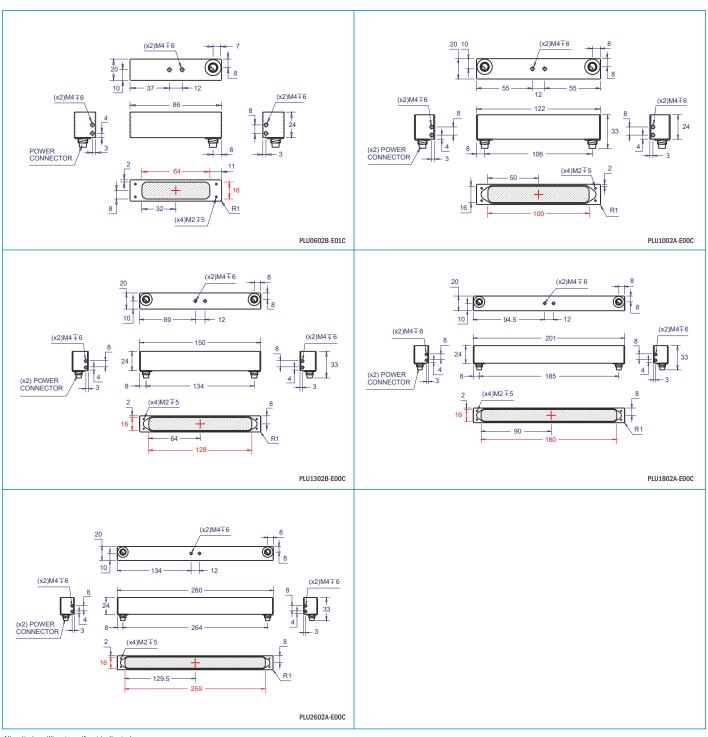
⁽⁴⁾ Accessories are not-included. More information in accessories section.

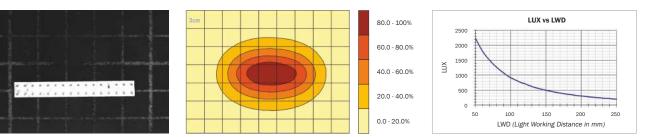
⁽⁵⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁶⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

PLU SERIES

PLU21.01





Example of PLU captured image

Brightness distribution of PLU1302B-630C@50mm

PLU2602A-630C light intensity.



PRA SERIES

Compact coaxial spot lighting

PRA21.01

Designed to replace fiber optic light sources in coaxial/lensing applications. These Spotlights have a tip diameter of 8mm and an emitting surface diameter of 6mm, and can be mounter on the coaxial unit of a macro lens or a telecentric lens. This series feature low power consumption.

Technical specifications¹

Lighting model	PRA0818A
Dimensions	Ø8x12
LEDs number	1
RWD (mm)	<50mm
Weight	20g
IP rating	IP40
Mounting holes	BODY Ø8 x 12mm
Connection (Type C/S)	2P aerial male connector PIN 1 = $\pm 24V \pm 3\%$ PIN 2 = ± 00
Power cable	VCB Series
Modifiers ⁴	N/A
Accessories ⁵	⊗
iBlueDrive tech.	Inline
iBlueDrive connection	3P aerial male connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁶
iBlueDrive power cable	VCC Series
iBlueDrive Accessories ⁵	® ◎ ₽

Instantaneous consumption⁷ (max.)

*\	W
*1	W

Lighting model		PRA0818A	
TVDE 0	B	1.1W	-470C
TYPE C	©	1.1W	-525C
24VDC	B	1W	-630C
	0	1W	-850C
	w	1.1W	-W00C
TYPE P		No 'Type P' standard LED lighting systems in this series	
TYPE S	B	2.4W	-470S
Dmax= 1/10	G	2.4W	-525S
Ton max= 2ms	ß	2.2W	-630S
	0	4.8W	-850S
	w	2.4W	-W00S
	•	N/A	-RGBS
TYPE i ⁸	B	1.2W [5.3W/1W]	-470i
	G	1.2W [5.3W/1W]	-525i
9	ß	1.3W [5.3W/1.1W]	-630i
iBlue	0	1.4W [5.3W/1W]	-850i
Drive	w	1.2W [5.3W/1W]	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽³⁾ Accessories are not-included. More information in accessories section.

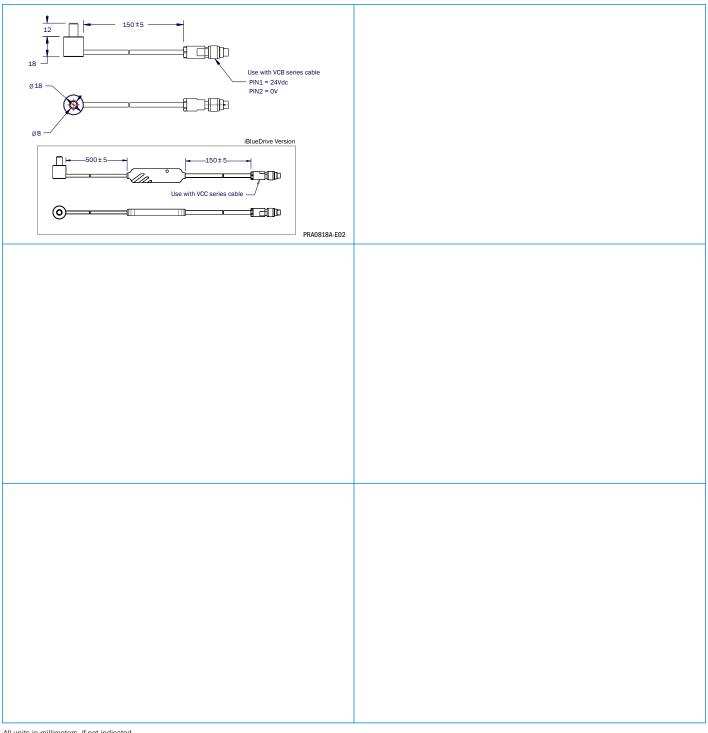
⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



PRA SERIES

PRA21.02





PRC SERIES

Compact high-powered lights projectors

PRC21.01

High power LEDs projector specially designed to illuminate big areas with small lights, due to its angle of emission. This system produces great contrast and emphasizes textures, relieves and fisures that the lighted object could have because any relief, even the smallest one, produces a shadow.

Technical specifications¹

Lighting model	PRC0604C	PRC0606B	PRC0608C
2			
Dimensions	60x50x24	75x66x55	60x50x24
LEDs number	4	4	8
RWD (mm)	>50	>50	>50
Emission angle	Identified as modifier. /AM	angle by default. Select anot	ther to change it.
Weight	140g	375g	140g
IP rating	IP65	IP40	IP65
Mounting holes	(x4)M4I6 + (x3)M4I4.5	(x4)M4J6	(x4)M4I6 + (x3)M4I4.5
Connection (Type C/S)	3P aerial male connector. L= 150mm. PIN 1 = +24V \pm 3% PIN 2 = 0V PIN 3 = Control ²	3P aerial male connector. L= 150mm. PIN 1 = +24V \pm 8% PIN 2 = 0V PIN 3 = Control ³	N/A
Power cable (Not-included)	VCC Series	VCC Series	N/A
Modifiers ⁴	N M AW ?D	AN AW (D) PNP	(PPGT) (PPGT) (PPGT)
Accessories ⁵	8		
iBlueDrive tech.	N/A	N/A	Built-in
iBlueDrive connection	N/A	N/A	3P aerial male connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁶
iBlueDrive power cable (Not-included)	N/A	N/A	VCC Series
iBlueDrive Accessories ⁵	N/A	N/A	® ∅ 1

Instantaneous consumption7 (max.)

nstantaneous consumption ⁷ (max.)				*WT	
Lighting model		PRC0604C	PRC0606B	PRC0608C	
	0	5.5W	12W	N/A	-400C
TVDE 0	B	5.5W	10W	N/A	-470C
TYPE C	6	5.5W	10W	N/A	-525C
24VDC	ß	5.5W	10W	N/A	-630C
	0	5W	6W	N/A	-850C
	W	5.5W	10W	N/A	-WOOC
TYPE P		No 'Type P' standar	d LED lighting systems in this serie	s	
	0	N/A	N/A	N/A	-400S
TYPE S	B	N/A	N/A	N/A	-470S
Dmax= $\frac{1}{10}$ Ton max= 2ms	Θ	N/A	N/A	N/A	-525S
Tott max 2mo	ß	N/A	N/A	N/A	-630S
	0	N/A	N/A	N/A	-850S
	w	N/A	N/A	N/A	-W00S
	•	N/A	1000mA/24W channel	N/A	-RGBS
TYPE i ⁸	0	N/A	N/A	13W[48W/6.5W]	-400i
9	B	N/A	N/A	13W[48W/6.5W]	-470i
	О	N/A	N/A	13W[48W/6.5W]	-525i
iBlue	B	N/A	N/A	12W[34W/5.6W]	-630i
Drive	0	N/A	N/A	7,7W[24W/4,1W]	-850i
	w	N/A	N/A	13W[48W/6.5W]	-W00i

⁽⁸⁾ Values of maximum instantaneous consumption of 'Type I' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.2 and Z2.

⁽²⁾ Control input specifications of PRC0604C in additional annex Z1.1.

⁽³⁾ Control input specifications of PRC0606B in additional annex Z1.1.

⁽⁴⁾ Angles of emission of PRC series projectors. If not indicated, default angle will be /AM. Please, consult the code to select a different angle of emission before ordering (additional annex Z2.1).

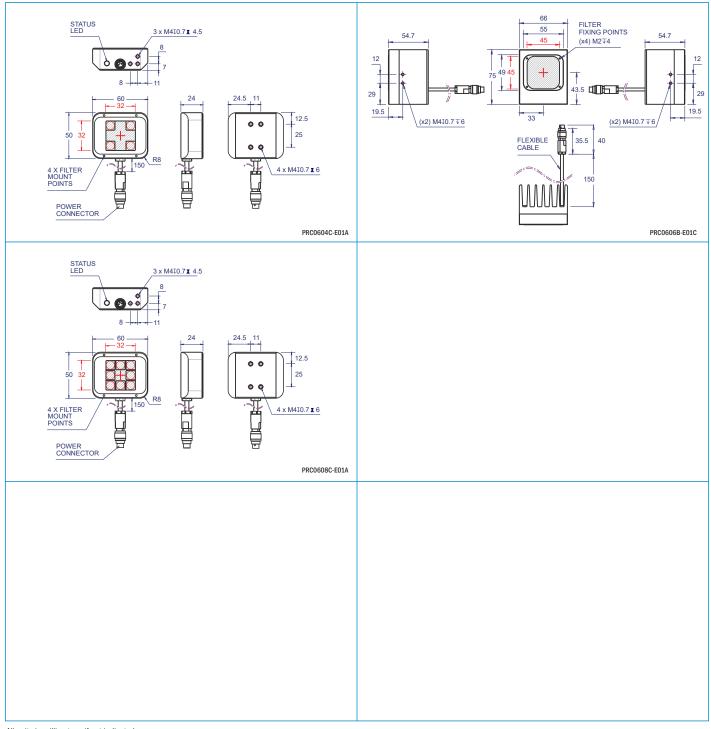
 $[\]begin{tabular}{ll} (5) Accessories are not-included. More information in accessories section. \end{tabular}$

⁽⁶⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁷⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

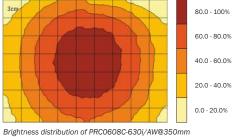
PRC SERIES

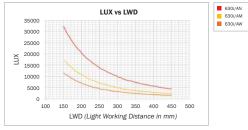
PRC21.01



All units in millimeters, if not indicated.







Example of PRC captured image Brightness distribution of PRC0606

PRC0608C-630i light intensity.



PRD SERIES

Spot projectors

PRD21.03

Ideal lighting system designed for applications in which great amount of light is needed in a small surface. It is used to produce great contrast and emphasize textures, relieves and fissures that the lighted object could have due to the fact that any relief, even the smallest one, produces a shadow.

Technical specifications¹

Lighting model	PRD0200A	PRD0500B
②		BCM A WHEN THE STREET WHEN THE STREET
Dimensions	Ø20x58	Ø46x31
RWD (mm)	>50	>50
Weight	75g	95g
IP rating	IP40	IP65
Mounting holes	BODYØ12x39	(x4)M416
Connection (Type C/P/S)	2P flying leads L=1.8m BN/RD = +24V ±3% BU/BK = 0V	2P aerial male connector. PIN 1 = $\pm 24V \pm 3\%$ PIN 2 = $\pm 0V$
Power cable (Not-included)		VCB Series
Modifiers ³	N/A	② ②
Accessories ⁴	(II)	
iBlueDrive tech.	inline	inline
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = \pm 24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁵
iBlueDrive power cable (Not-included)	VCC Series	VCC Series
iBlueDrive accessories ⁴	% @ 1	® ⊚₽

► Instantaneous consumption⁶ (max.)

tantaneous consumption ⁶ (max.)			*WT	
Lighting model		PRD0200A	PRD0500B	
TYPE C	В	0.5W	1.3W	-4700
	О	0.2W	0.6W	-5250
24VDC	ß	0.5W	2W	-6300
	0	0.5W	1.6W	-8500
TYPE P	0	0.5W	1.6W	-365P
Dmax= ½	0	0.5W	1.6W	-400P
Ton max= 60s	w	0.5W	1.6W	-WOOF
TYPE S	0	90mA/2.2W	265mA/6.4W	-365\$
Dmax= 1/10	0	90mA/2.2W	265mA/6.4W	-400S
Ton max= 2ms	₿	90mA/2.2W	265mA/6.4W	-470S
	0	55mA/1.3W	165mA/4W	-525S
	B	90mA/2.2W	265mA/6.4W	-630S
	0	210mA/5W	420mA/10W	-850S
	w	90mA/2.2W	265mA/6.4W	-W00S
	0	0.8W[2.9W/0.7W]	1.3W[7.7W/1.1W]	-365i
T) (DE :7	0	1.0W[2.9W/0.7W]	1.9W[7.7W/1.2W]	-400i
iBlue Drive	B	0.9W[2.9W/0.8W]	1.8W[7.7W/1.3W]	-470i
	G	0.8W[1.7W/0.7W]	1.5W[4.1W/1.1W]	-525i
	B	1.2W[2.9W/1.0W]	2.6W[7.7W/1.9W]	-630i
	0	1.8W[5.3W/1.2W]	3.1W[10W/1.9W]	-850i
	w	1.0W[2.9W/0.7W]	1.9W[7.7W/1.2W]	-W00i

⁽⁷⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ IP43 if the system is positioned so that the light falls vertically.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽⁴⁾ Accessories are not-included. More information in accessories section.

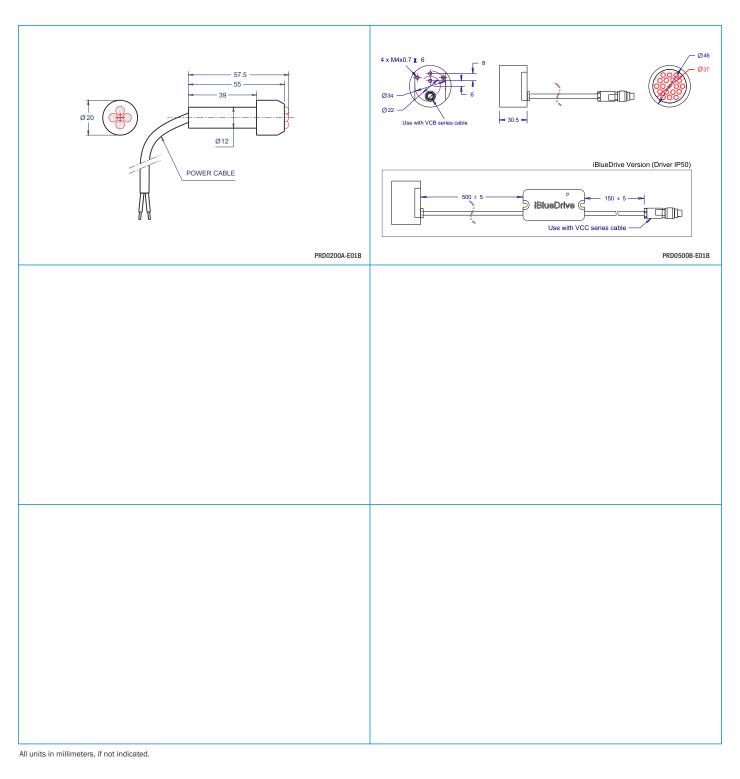
⁽⁵⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁶⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



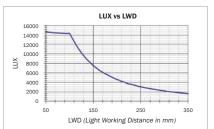
PRD SERIES

PRD21.01





80.0 - 100% 60.0 - 80.0% 40.0 - 60.0% 20.0 - 40.0% 0.0 - 20.0% Brightness distribution of PRD0500B-630C@350mm



PRD0500B-630C light intensity.

Example of PRD captured image



PRF SERIES

Adjustable focus lens projectors

PRF21.01

Ideal punctual projector system with adjustable focus lens from 10mm to more than 2 meters of distance. Designed for illuminating small areas and focusing the light from long distances. It can be used as a collimated backlight.

Compact and easy to fit into tight spaces. These lighting system provide a directional spot light headlining shadows, reliefs and textures of illuminated objects.

Technical specifications¹

Lighting model	PRF0103A
Dimensions	Ø30 x 43.6mm
Active surface	Ø25
RWD (mm)	>10
Weight	101g
IP rating	lp40
Mounting holes	(x3)M4I6
Connection (Type C)	3P aerial male connector. L= 150mm. PIN 1 = $\pm 24V \pm 8\%$ PIN 2 = $\pm 0V$ PIN 3 = Control ²
Power cable (Not-included)	VCC Series
Modifiers ³	PMP
Accessories ⁴	⊗
iBlueDrive tech.	inline
iBlueDrive connection	3P aerial male inline connector. L= 715 mm. PIN 1 = $+24$ V ± 8 % PIN 2 = 0V PIN 3 = Control ⁵
iBlueDrive power cable (Not-included)	VCC Series

iBlueDrive accessories4

(%)

stantaneous consumption ⁵ (max.)				
Lighting model	I	PRF0103A		
T)/DE 0	•	2W	-365C	
TYPE C	0	2W	-400C	
24VDC	₿	2W	-470C	
	G	2W	-525C	
	B	2W	-630C	
	0	2W	-850C	
	w	2W	-W00C	
TYPE P		No 'Type P' standard LED lighting systems in this series		
TYPE S		No 'Type S' standard LED lighting systems in this series		
	•	5.9W[24W/4.1W]	-365i	
	0	5.9W[24W/4.1W]	-400i	
TYPE i ⁶	₿	5.9W[24W/4.1W]	-470i	
9	G	5.9W[24W/4.1W]	-525i	
iBlue	B	5.9W[17W/4.1W]	-630i	
Drive	0	5.9W[24W/4.1W]	-850i	
	W	5.9W[24W/4.1W]	-W00i	

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



 $^{(1) \} Environmental \ specifications \ and \ iconography \ legend \ in \ additional \ annex \ Z1.4 \ and \ Z2$

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽³⁾ Accessories are not-included. More information in accessories section.

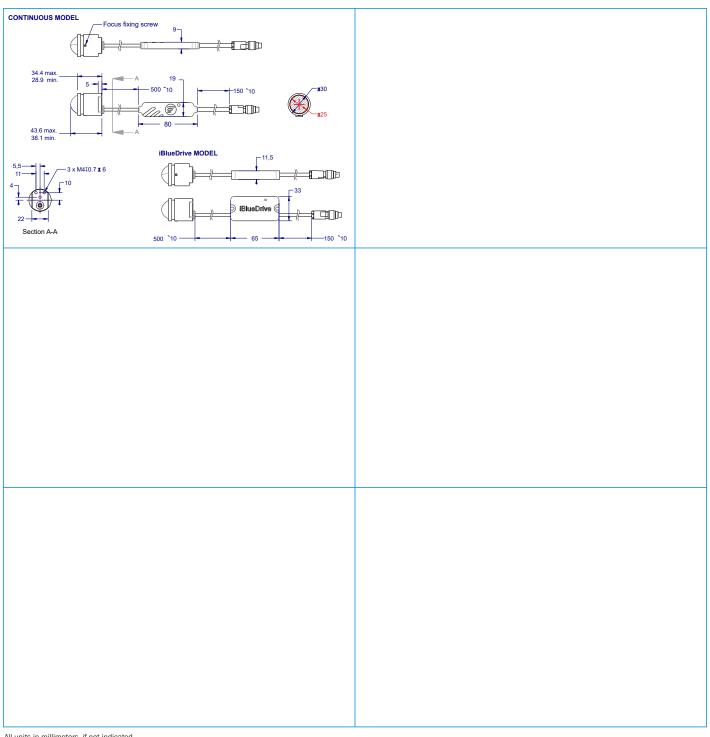
⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

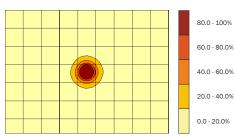


PRF SERIES

PRF21.01



All units in millimeters, if not indicated.



 $Brightness\ distribution\ of\ PRFO103A-W00i-5mm-aperture @150mm$



PRH SERIES

High-powered lights projectors

PRH21.01

High-powered lights projectors with different angles of emission ideal to illuminate small and big surfaces. The versatility of this product can be used in a wide variety of applications. This system is used to emphasize reliefs and textures, reading products labels and marks, despalletising and assembly verification on large components, amongst other uses.

Technical specifications¹

Lighting model	PRH0104A	PRH1612A
Dimensions	Ø40x80	125x125x34.5
Active surface	Ø22	115x115
RWD (mm)	>40	>100
Weight	150g	794g
IP rating	IP65	IP65
Mounting holes	(x2)M4J5	(x10)M4J6
Connection (Type C)	3P aerial male connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²	3P aerial male connector. L= 150mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ²
Power cable (Not-included)	VCC Series	VCC Series
Modifiers ³	N M (4W) (2D) 1P67 PNP	(POT) (PNP)
Accessories ⁴	⊗ ⊗	
iBlueDrive tech.	Built-in	Built-in
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = \pm 24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁵	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁵
iBlueDrive power cable (Not-included)	VCC Series	VCC Series
iBlueDrive accessories ⁴	(%) (1)	%@ (1)

nstantaneous o	*WT					
Lighting model		PRH0104A	PRH1612A			
T)/DE 0	•	2.5W	20W	-365C		
TYPE C	0	2.5W	20W	-400C		
24VDC	B	2.5W	20W	-470C		
	G	2.5W	20W	-525C		
	®	2.5W	18W	-630C		
	0	2.5W	18W	-850C		
	w	2.5W	18W	-W00C		
TYPE P		No 'Type P' standard L	No 'Type P' standard LED lighting systems in this series			
TYPE S		No 'Type S' standard L	No "Type S" standard LED lighting systems in this series			
	①	1.9W[24W/1.2W]	30W[96W/15W]	-365i		
	0	1.9W[24W/1.2W]	30W[96W/15W]	-400i		
TYPE i ⁶	B	1.9W[24W/1.2W]	30W[96W/15W]	-470i		
9	G	1.9W[24W/1.2W]	30W[96W/15W]	-525i		
iBlue	B	1.9W[17W/1.2W]	30W[96W/15W]	-630i		
Drive	0	1.9W[24W/1.2W]	24W [48W/12W]	-850i		
	w	1.9W[24W/1.2W]	24W[96W/12W]	-W00i		



 $^{(1) \} Environmental \ specifications \ and \ iconography \ legend \ in \ additional \ annex \ Z1.4 \ and \ Z2$

⁽²⁾ Control input specifications of PRH series in additional annex Z1.1.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems including angles of emission of PRH series projectors. If not indicated, default angle will be /AM. Please, consult the code to select a different angle of emission or another optional

modification before ordering (additional annex Z2.1).

⁽⁴⁾ Accessories are not-included. More information in accessories section.

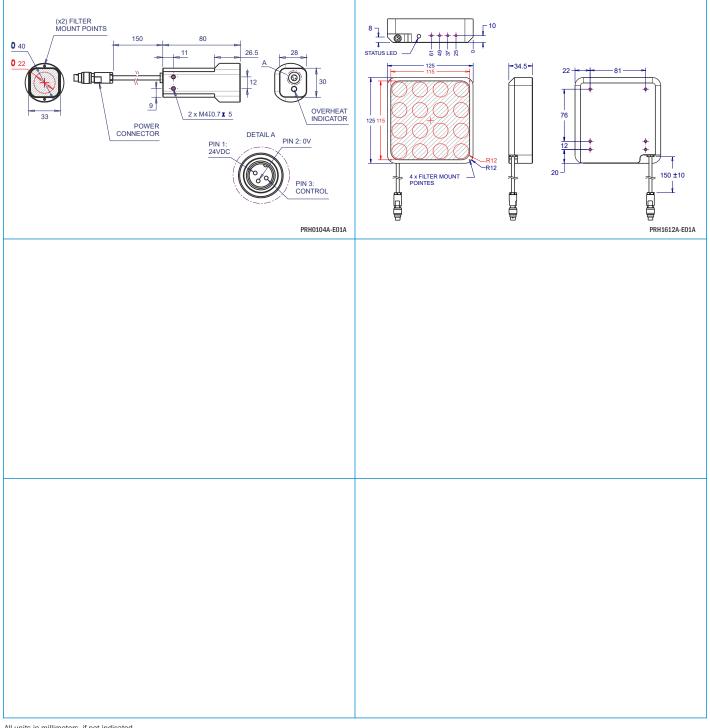
⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type I' lighting systems in Powered mode [Strobe mode / Continuous mode]

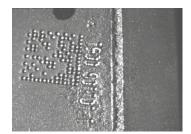


PRH SERIES

PRH21.01

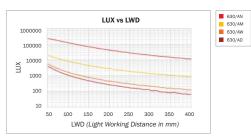


All units in millimeters, if not indicated.



80.0 - 100% 60.0 - 80.0% 40.0 - 60.0% 20.0 - 40.0% 0.0 - 20.0%





PRH0104A-630C light intensity.



PRK SERIES

Harsh environment washdown HP projectors

PRK21.02

The IP69K high-powered projector is made of 316L stainless steel. It is specially designed to operate in food applications preventing material accumulation (including bacterium). Adapted to environments with constraints, submitted to foam and high pressure cleaning. Meets FDA and IP69K compliancy.

Technical specifications¹

Lighting model	PRK0608A
99	
Dimensions	73x73x24.8
Active surface	32x32
RWD (mm)	>50
Weight	673g
IP rating	IP69K
Mounting holes	(x2)M4I6
Modifiers ³	
Accessories ⁴	
iBlueDrive tech.	Built-in
iBlueDrive connection	3P flying leads 2X0.5mm² + 1x0.2mm² L=500mm RD = +24V ±8% BK = 0V
iBlueDrive accessories ⁴	GN = Control

► Instantaneous consumption⁵ (max.)

instantaneous consumption" (max.)			
Lighting model		PRK0608A	
TYPE C		No 'Type C' standard LED lighting systems in this series	
TYPE P		No 'Type P' standard LED lighting systems in this series	
TYPE S		No 'Type S' standard LED lighting systems in this series	
-16	0	13W[48W/6.5W]	-400i
TYPE i ⁶	B	13W[48W/6.5W]	-470i
	G	13W[48W/6.5W]	-525i
iBlue	ß	13W[34W/6.5W]	-630i
Drive	0	13W[48W/6.5W]	-850i
	(W)	13W(48W/6 5W)	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of **'Type i'** lighting systems in **Powered mode [Strobe mode / Continuous mode]**



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Control input specifications of PRK series in additional annex Z1.1.

⁽³⁾ Prior to manufacturing optional modifications in standard lighting systems including angles of emission of PRH series projectors. If not indicated, default angle will be /AM. Please, consult the code to select a different angle of emission or another optional

modification before ordering (additional annex Z2.1).

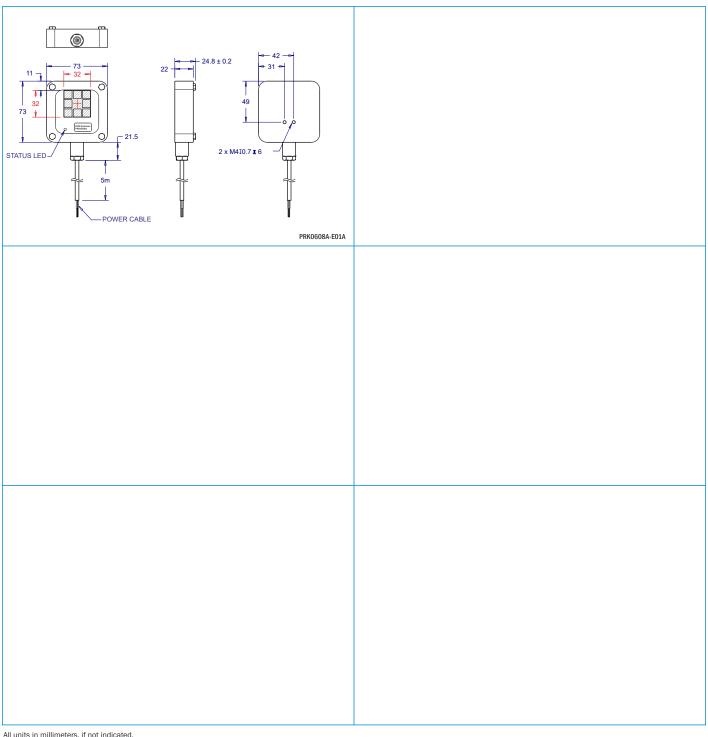
⁽⁴⁾ Accessories are not-included. More information in accessories section.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



PRK SERIES

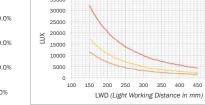
PRK21.01



All units in millimeters, if not indicated.



80.0 - 100% 60.0 - 80.0% 40.0 - 60.0% 20.0 - 40.0% 0.0 - 20.0%





Example of PRK captured image

Brightness distribution of PRK0608A-630i/AW@350mm

PRK0608A-630i light intensity.

LUX vs LWD

LWD (Light Working Distance in mm)





PRL SERIES

Line lights projectors

PRL21.02

High intensity LED projectors which produce a line of intensive and narrow light. Specially designed for obtaining the ideal light for linear cameras. Otherwise, with matricial cameras, allow darkfield lighting (highlighting the small reliefs and cracks) in large areas or long distances.

Technical specifications¹

Lighting model	PRLnn00B*
Dimensions	Length (L) = (nn x 201) + 6 Width = 35
Active surface	Length (L) = (nn x 201)
RWD (mm)	F1 = 50mm F2 = 150mm F3 = infinite
Focal length	Identified as modifier. /F1 focal length by default. Select another focal length or diffuse emission to change it.
Weight (g)	66 + (584,5 x nn)
IP rating	IP40
Mounting holes	nn x M4x0.7↓6
Connection (Type C)	2P flying leads L =180mm BN = +24V ±3% BU = 0V
Modifiers ²	(f1)(2)(3) (19)
Accessories ³	⊗
iBlueDrive tech.	N/A

(*) Customizable lighting system composed by segments of 201mm of light emission window. The required length for each application is assembled from manufacturation preserving light homogeneity. The lighting model name will depend on the number of segments and will be composed as it is shown in the table below:

Lighting model	nn	L = nn x 201 (Length)	
PRL0200B	02	201	
PRL0400B	04	402	
PRLnn00B	nn	(nn x 201)	
PRL3000B	30	3015	

Instantaneous consumption⁴ (max.)

stantaneous consumption (max.)						
Lighting model		PRLnn00B*				
TVDE O	B	30W x nn		-470C		
TYPE C	G	30W x nn		-525C		
24VDC	B	22W x nn		-630C		
	0	18W x nn		-850C		
	W	30W x nn		-W00C		
TYPE P		No 'Type P' standard LED lighting systems in this series				
TYPE S		No 'Type S' standard LED lighting systems in this series				
TYPE i		No 'Type i' standard LED lighting systems in this series				

⁽⁴⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

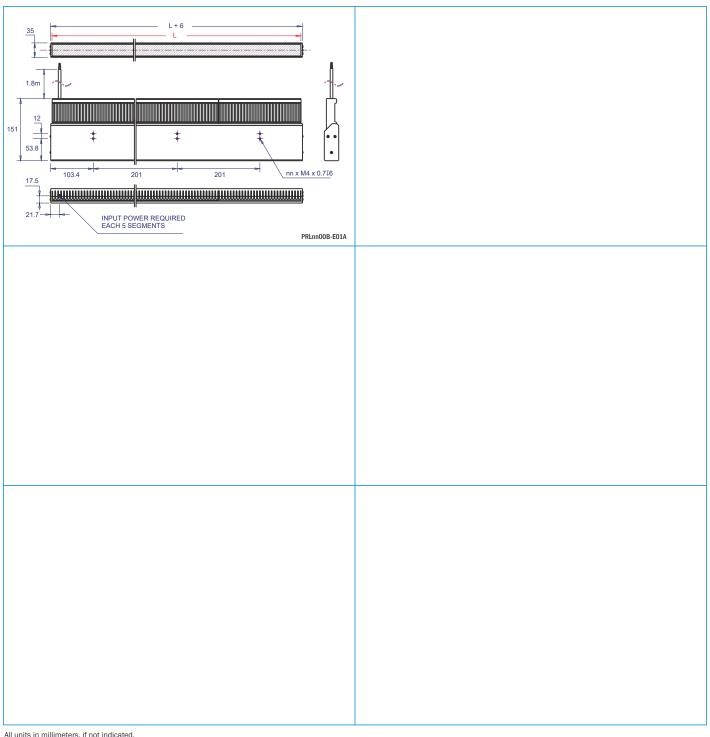
⁽²⁾ Focal Lengths or diffuse emission of PRL series projectors, identified as modifiers. If not indicated, default modifier will be /F1. Please, consult the code to select a different one before ordering (additional annex Z2.1).

 $[\]hbox{(3) Accessories are not-included. More information in accessories section.}\\$

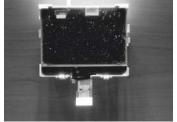


PRL SERIES

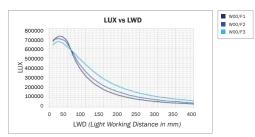
PRL21.01



All units in millimeters, if not indicated.



Brightness distribution of PRL0200B-W00C/F1@50mm



PRL0200B-W00C light intensity.

80.0 - 100%

60.0 - 80.0%

40.0 - 60.0%

20.0 - 40.0%

0.0 - 20.0%



PRY SERIES

Direct lights projectors

PRY21.01

Large punctual light high power projector, used to illuminate non-reflecting objects. This system produces great contrast and emphasizes textures, relieves and fissures that the lighted object could have due to the fact that any relief, even the smallest one, produces a shadow.

Technical specifications¹

Lighting model	PRY0504A	PRY0906A	PRY1609A
9			
Dimensions	47x56x18	101x114x22	128x198x22
Active surface	43x45	68x86	158x86
RWD (mm)	>50	>50	>50
Weight	70g	375g	805g
IP rating	IP40	IP40	IP40
Mounting holes	(x4)M3J5	(x4)M4J6	(x9)M4I6
Connection (Type C/P/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = $\pm 24V \pm 3\%$ PIN 2 = ± 0.00 PIN 1 = ± 0.00 PIN 2 = ± 0.000 PIN 2 = ± 0.000 PIN 2 = ± 0.000 PIN 2
Power cable (Not-included)	VCB Series	VCB Series	VCB Series
Modifiers ²	2 2	N/A	N/A
Accessories ³	(II)	(II)	
iBlueDrive tech.	inline	Built-in	Built-in
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = \pm 24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁴	3P male chassis connector PIN 1 = $+24V \pm 8\%$ PIN 2 = $0V$ PIN 3 = $Control^4$	3P male chassis connector PIN 1 = $\pm 24V \pm 8\%$ PIN 2 = $0V$ PIN 3 = $0V$ PIN 3 = $0V$ PIN 3 = $0V$
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ³	%	% @ (® @ 1

► Instantaneous consumption⁵ (max.)

instantaneous consumption (max.)					
Lighting model		PRY0504A	PRY0906A	PRY1609A	
	B	N/A	6.4W	14W	-470C
TYPE C	О	1.7W	3.4W	7.6W	-525C
24VDC	®	2.6W	6.4W	14W	-630C
	0	2.8W	6.4W	14W	-850C
TYPE P	•	3.1W	8.4W	19W	-365P
24VDC	0	3.1W	8.4W	19W	-400P
Dmax= ½	B	4.2W	N/A	N/A	-470P
Ton max= 60s	©	1.7W	N/A	N/A	-525P
	W	4.2W	8.4W	19W	-W00P
TYPE S	•	705mA/17W	1410mA/34W	3170mA/76W	-365S
Dmax= 1/10	0	705mA/17W	1410mA/34W	3170mA/76W	-400S
Ton max= 2ms	B	705mA/17W	1410mA/34W	3170mA/76W	-470S
	О	440mA/11W	880mA/21W	1980mA/48W	-525S
	B	705mA/17W	1410mA/34W	3170mA/76W	-630S
	0	1045mA/25W	1670mA/40W	3760mA/90W	-850S
	w	705mA/17W	1410mA/34W	3170mA/76W	-W00S
	•	2.8W[20W/2W]	5.1W[31W/3.6W]	11W[48W/7.4W]	-365i
TYPE i ⁶	0	4.3W[20W/2.4W]	8.2W[39W/4.3W]	18W[48W/9.1W]	-400i
a	B	3.9W[20W/2.8W]	7.4W[39W/5.1W]	16W[48W/11W]	-470i
iBlue	©	3.4W[10W/2W]	6.2W[20W/3.6W]	13W[44W/7.4W]	-525i
Drive	®	6.2W[20W/4.3W]	12W[39W/6.2W]	26W[48W/13W]	-630i
	0	7.1W[24W/4.1W]	11W[39W/6.2W]	24W[48W/13W]	-850i
	W	4.3W[20W/2.4W]	8.2W[39W/4.3W]	18W[87W/9.1W]	-W00i

N/A= Not available

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



*\//T

⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

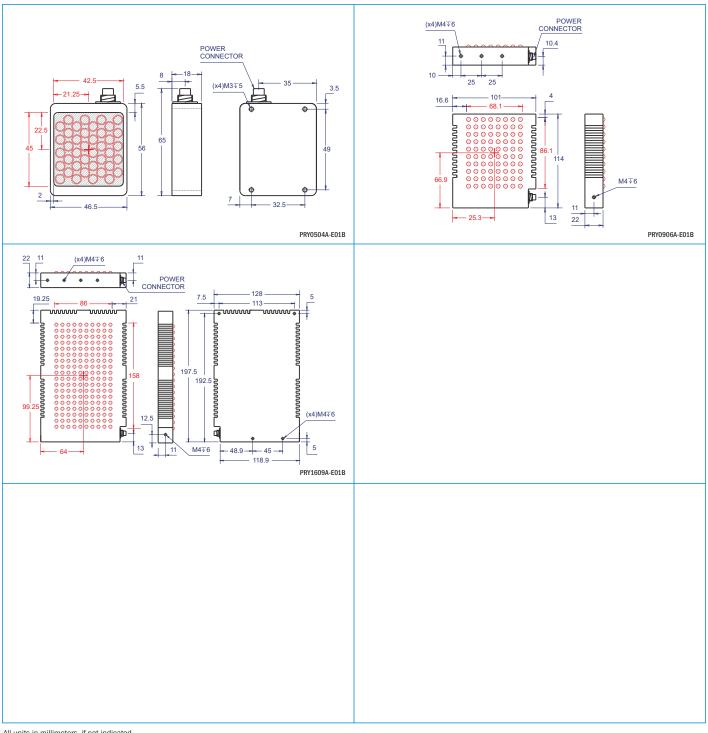
⁽³⁾ Accessories are not-included. More information in accessories section.

 $⁽⁴⁾ i Blue Drive \ control \ input \ wiring \ specifications \ in \ additional \ annex \ Z1.2. \\$

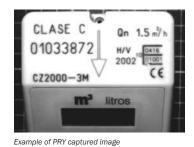
⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

PRY SERIES

PRY21.01



All units in millimeters, if not indicated.



80.0 - 100% 60.0 - 80.0% 40.0 - 60.0% 20.0 - 40.0% 0.0 - 20.0% Brightness distribution of PRY1609A-630C@350mm



PRY1609A-630C light intensity.



SAC SERIES

Diffuse axial compact lights

SAC21.01

Diffused axial compact lighting system that produces a diffused light upcoming from the camera axis which eliminates shines and shadows on reflecting objects.

Technical specifications¹

Lighting model	SAC0505A	SAC0808A	SAC1010A	SAC3010A
		1000		
Dimensions	100x61x62	125x87x85	150x112x108	312x100x108
Active surface	52x50	75x75	100x100	100x300
RWD (mm)	<100	<100	<120	<200
Weight	400g	740g	1510g	2375g
IP rating	IP40	IP40	IP40	IP40
Mounting holes	(x4)M4J6	(x4)M4I6	(x8)M4I6	(x8)M4I6
Connection (Type C/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = \pm 24V \pm 3% PIN 2 = 0V
Power cable (Not-included)	VCB Series	VCB Series	VCB Series	VCB Series
Modifiers ²	②	②	②	⊗
Accessories ³				
iBlueDrive tech.	inline	Built-in	Built-in	Built-in
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ³	(%)	%	% @ (®@

stantaneous consumption5 (may)

stantaneous co	nsump	otion ⁵ (max.)				*WT
Lighting model		SAC0505A	SAC0808A	SAC1010A	SAC3010A	
71/75 0	В	3.8W	8.9W	8.5W	26W	-470C
TYPE C	G	4.1W	9.2W	9.5W	29W	-525C
24VDC	B	4.2W	4.8W	9.5W	29W	-630C
	0	4.2W	4.8W	9.5W	29W	-850C
	w	4.1W	9.2W	9.5W	29W	-W00C
TYPE P		No 'Type P' standard LED	lighting systems in this serie	es		
TYPE S	₿	615mA/15W	1410mA/34W	1585mA/38W	1585mA/38W	-470S
Dmax= 1/10	©	615mA/15W	1410mA/34W	1585mA/38W	1585mA/38W	-525S
Ton max= 2ms	B	615mA/15W	1410mA/34W	1585mA/38W	1585mA/38W	-630S
	0	1465mA/35W	1670mA/40W	1585mA/38W	1585mA/38W	-850S
	w	615mA/15W	1410mA/34W	1585mA/38W	1585mA/38W	-W00S
	•	700mA/22W channel	1500mA/36W channel	1600mA/38W channel	4800mA/115W channel	-RGBS
TYPE i ⁶	₿	3.5W[17W/2.6W]	7.4W[39W/5.5W]	8.3W[44W/6.1W]	24W[130W/17W]	-470i
	©	5.5W[17W/3.8W]	12W[39W/8.2W]	13W[44W/9.1W]	39W[130W/26W]	-525i
9	B	5.5W[17W/3.8W]	12W[39W/8.2W]	13W[44W/9.1W]	39W[130W/26W]	-630i
iBlue	0	11W[34W/5.5W]	12W[39W/6.2W]	13W[48W/9.1W]	39W[144W/26W]	-850i
Drive	w	5.5W[17W/3.8W]	12W[39W/8.2W]	13W[44W/9.1W]	39W[130W/26W]	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽³⁾ Accessories are not-included. More information in accessories section.

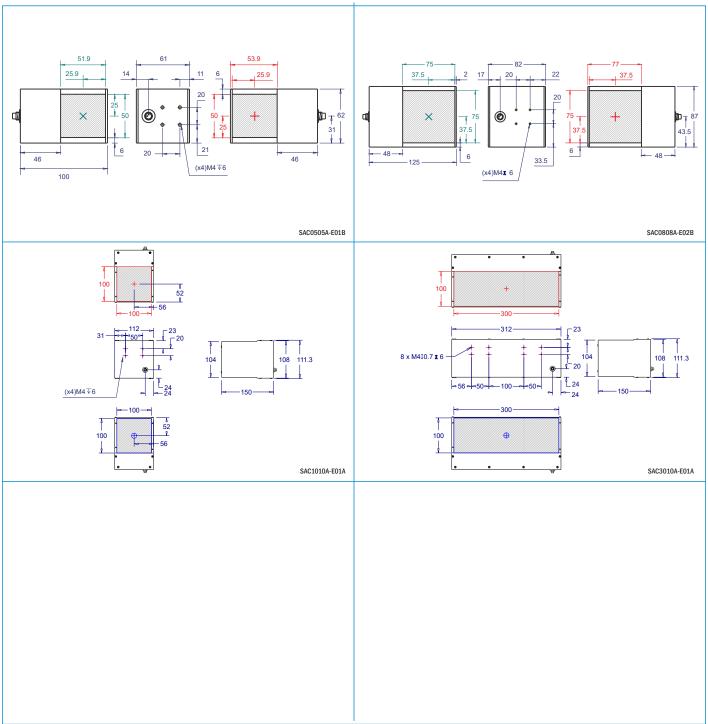
⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



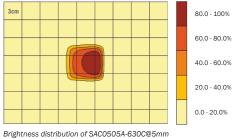
SAC SERIES

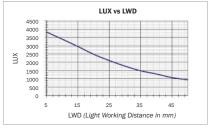
SAC21.01



All units in millimeters, if not indicated.







Example of SAC captured image

SAC0505A-630C light intensity.



SAL SERIES

90° diffuse axial lights

SAL21.01

Ultra uniform axial system. The camera sees the object reflected on the same beamsplitter through which light falls into the piece. Very useful when a diffuse light illumination is needed to improve homogeneity and also avoid shines and shadows. Moreover, due to the 90° camera placing, total height setup is reduced.

Technical specifications¹

Lighting model	SAL0202A	SAL0504A
Dimensions	38x25x30	83x63x77
Active surface	17x17	49x40
RWD (mm)	<100	<100
Weight	65g	330g
IP rating	IP40	IP40
Mounting holes	(x2)M3↓5	(x2)M4J6
Connection (Type C/S)	2P flying leads L=1.8m BN = +24V ±3% BU = 0V	2P male chassis connector PIN 1 = $\pm 24V \pm 3\%$ PIN 2 = ± 0.0
Power cable (Not-included)	N/A	VCB Series
Modifiers ²	Ø	⊗
Accessories ³	(II)	
iBlueDrive tech.	inline	inline
iBlueDrive connection	3P aerial male inline connector. L= 715mm. PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P aerial male inline connector. L= 715 mm. PIN 1 = $+24$ V ± 8 % PIN 2 = 0 V PIN 3 = 0 V
iBlueDrive power cable (Not-included)	VCC Series	VCC Series
iBlueDrive accessories ³	(%)	® ◎ ①

nstantaneous co	*WT			
Lighting model		SAL0202A	SAL0504A	
7./75.0	B	0.6W	6.1W	-470C
TYPE C	G	0.6W	6.1W	-525C
24VDC	®	0.6W	6.1W	-630C
	0	0.6W	6.1W	-850C
	w	0.6W	6.1W	-wooc
TYPE P		No 'Type P' standard LE	D lighting systems in this series	
TYPE S	B	90mA/2.2W	880mA/21W	-470S
	©	90mA/2.2W	880mA/21W	-525S
Dmax= $\frac{1}{10}$ Ton max= 2ms	B	90mA/2.2W	880mA/21W	-630S
	0	210mA/5W	2090mA/50W	-850S
	w	90mA/2.2W	880mA/21W	-W00S
TYPE i ⁶	B	0.9W[2.9W/0.8W]	4.8W[24W/3.6W]	-470i
	Θ	1.2W[2.9W/1W]	7.7W[24W/5.3W]	-525i
9	B	1.2W[2.9W/1W]	7.7W[24W/5.3W]	-630i
iBlue	0	1.4W[5.3W/1W]	15W[48W/7.7W]	-850i
Drive	w	1.2W[2.9W/1W]	7.7W[24W/5.3W]	-W00i

⁽⁶⁾ Values of maximum instantaneous consumption of '**Type i'** lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

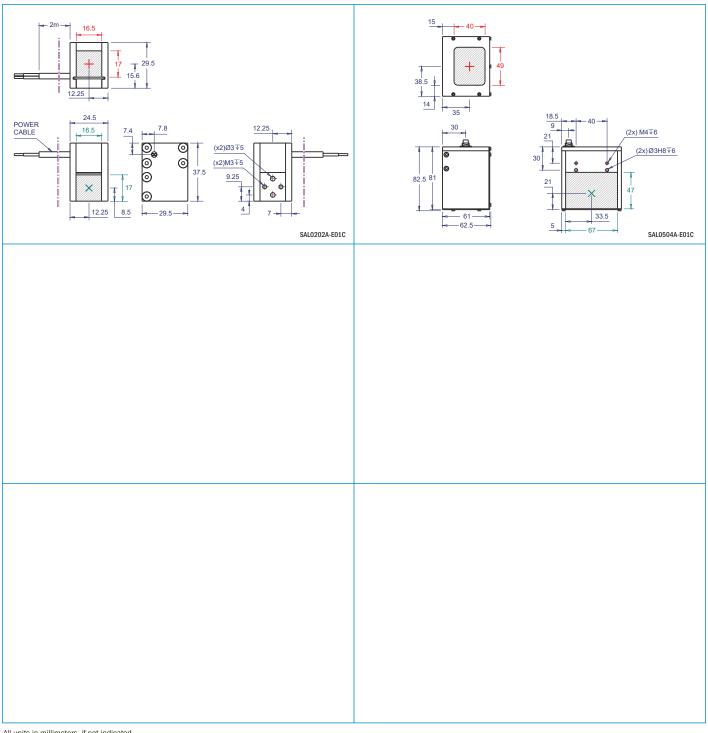
⁽³⁾ Accessories are not-included. More information in accessories section.

⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

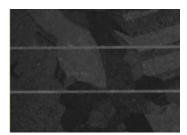
⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

SAL21.01

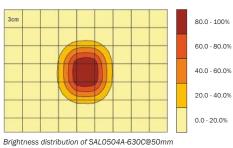
SAL SERIES

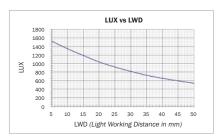


All units in millimeters, if not indicated.









SAL0504A-630C light intensity.











SAR21.01

SAR SERIES

Diffuse ring and 90° axial lights

Linear projector with high illumination for larger areas, longer distances and better performances. This system produces great contrast and emphasizes textures, relieves and fissures that the lighted object

▶ Technical specifications¹

Lighting model	SAR0504A
Dimensions	80x70x96
Active surface	74x62
RWD (mm)	<100
Weight	356g
IP rating	IP40
Mounting holes	(x2)M4J6
Connection (Type C/S)	3P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V RING PIN 3 = 0V AXIAL
Power cable (Not-included)	VCC Series
Modifiers ²	N/A
Accessories ³	
iBlueDrive tech.	N/A

► Instantaneous consumption⁴ (max.)

instantaneous consumption (max.)								
Lighting model		SAR0504A-RING	SAR0504A-RING / SAR0504A-AXIAL					
T)/DE 0	B	3.6W	6.1W	-470C				
TYPE C	G	3.6W	6.1W	-525C				
24VDC	ß	3.6W	6.1W	-630C				
	0	3.6W	6.1W	-850C				
	w	3.6W	6.1W	-W00C				
TYPE P		No 'Type P' stand	ard LED lighting systems in this series					
TYPE S	B	530mA/13W	880mA/21W	-470S				
Dmax= 1/10	G	530mA/13W	880mA/21W	-525S				
Ton max= 2ms	ß	530mA/13W	880mA/21W	-630S				
	0	1255mA/30W	2090mA/50W	-850S				
	w	530mA/13W	880mA/21W	-W00S				
TYPE i		No 'Type i' standa	No 'Type i' standard LED lighting systems in this series					

(4) Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.



*WT

⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

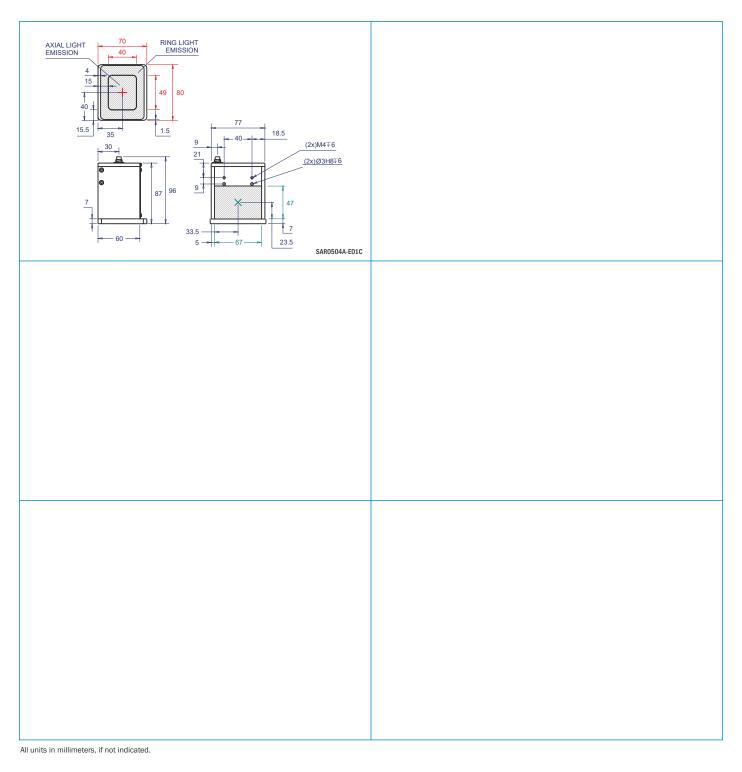
⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

⁽³⁾ Accessories are not-included. More information in accessories section.



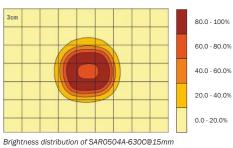
SAR SERIES

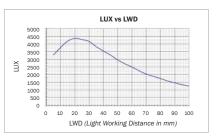
SAR21.01





Example of SAR captured image





SAR0504A-630C light intensity.



SAX SERIES

Diffuse axial lights

SAX21.01

Diffused axial lighting system that produces a diffused light upcoming from the camera axis which eliminates shines and shadows on reflecting objects.

▶ Technical specifications¹

Lighting model	SAX0505A	SAX1010B	SAX1515A	SAX2020A	SAX2515A
		CAMIND	DATE!		
Dimensions	100x62x75	150x112x140	200x162x200	250x212x270	200x262x200
Active surface	52x50	102x100	152x150	201x200	152x250
RWD (mm)	<100	<120	<180	<200	<200
Weight	480g	1530g	3125g	5570g	5715g
IP rating	IP40	IP40	IP40	IP40	IP40
Mounting holes	(x4)M4J6	(x4)M4J6	(x9)M4I6	(x9)M4I6	(x9)M4J6
Connection (Type C/S)	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V	2P male chassis connector PIN 1 = +24V ±3% PIN 2 = 0V
Power cable (Not-included)	VCB Series	VCB Series	VCB Series	VCB Series	VCB Series
Modifiers ²	②	②	Ø	②	⊗
Accessories ³					
iBlueDrive tech.	Built-in	Built-in	Built-in	Built-in	Built-in
iBlueDrive connection	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P male chassis connector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P male chassis con- nector PIN 1 = $+24V \pm 8\%$ PIN 2 = $0V$ PIN 3 = Control ⁴	3P male chassis con- nector PIN 1 = +24V ±8% PIN 2 = 0V PIN 3 = Control ⁴	3P male chassis con- nector PIN 1 = \pm 24V \pm 8% PIN 2 = 0V PIN 3 = Control ⁴
iBlueDrive power cable (Not-included)	VCC Series	VCC Series	VCC Series	VCC Series	VCC Series
iBlueDrive accessories ³	(%)	(%) ((1)	(%) (19)	% @ I	% @ 1

Instantaneous consumption⁵ (max.)

*W	T

Lighting model		SAX0505A	SAX1010B	SAX1515A	SAX2020A	SAX2515A		
TVDE O	В	4.7W	14W	26W	46W	53W	-470C	
TYPE C	G	4.7W	14W	26W	46W	53W	-525C	
24VDC	B	3W	10W	21W	42W	38W	-630C	
	0	3W	10W	21W	42W	38W	-850C	
	w	4.7W	14W	26W	46W	53W	-W00C	
TYPE P	No 'Type P' standard LED lighting systems in this series							
TYPE S	B	705mA/17W	2110mA/51W	4310mA/103W	7655mA/184W	8800mA/211W	-470S	
Dmax= 1/10	G	705mA/17W	2110mA/51W	4310mA/103W	7655mA/184W	8800mA/211W	-525S	
Ton max= 2ms	B	705mA/17W	2110mA/51W	4310mA/103W	7655mA/184W	8800mA/211W	-630S	
	•	1045mA/25W	3345mA/80W	7315mA/176W	14630mA/315W	13165mA/316W	-850S	
	w	705mA/17W	2110mA/51W	4310mA/103W	7655mA/184W	8800mA/211W	-W00S	
	•	900mA/22W channel	3600mA/86W channel	4500mA/108W channel	9600mA/230W channel	9600mA/230W channel	-RGBS	
TYPE i ⁶	B	3.9W[20W/3W]	11W[48W/8W]	36W[96W/24W]	26W[96W/17W]	36W[96W/24W]	-470i	
	G	6.2W[20W/4.3W]	18W[48W/12W]	36W[96W/24W]	26W[96W/17W]	36W[96W/24W]	-525i	
9	ß	6.2W[20W/4.3W]	18W[48W/12W]	36W[96W/24W]	26W[96W/17W]	36W[96W/24W]	-630i	
iBlue	•	7.7W[24W/4.1W]	24W[48W/12W]	26W[96W/17W]	26W[96W/17W]	26W[96W/17W]	-850i	
Drive	w	6.2W[20W/4.3W]	18W[48W/12W]	36W[96W/24W]	26W[96W/17W]	36W[96W/24W]	-W00i	

⁽⁶⁾ Values of maximum instantaneous consumption of 'Type i' lighting systems in Powered mode [Strobe mode / Continuous mode]



⁽¹⁾ Environmental specifications and iconography legend in additional annex Z1.4 and Z2 respectively.

⁽²⁾ Prior to manufacturing optional modifications in standard lighting systems. Please, consult the code before ordering (additional annex Z2.1).

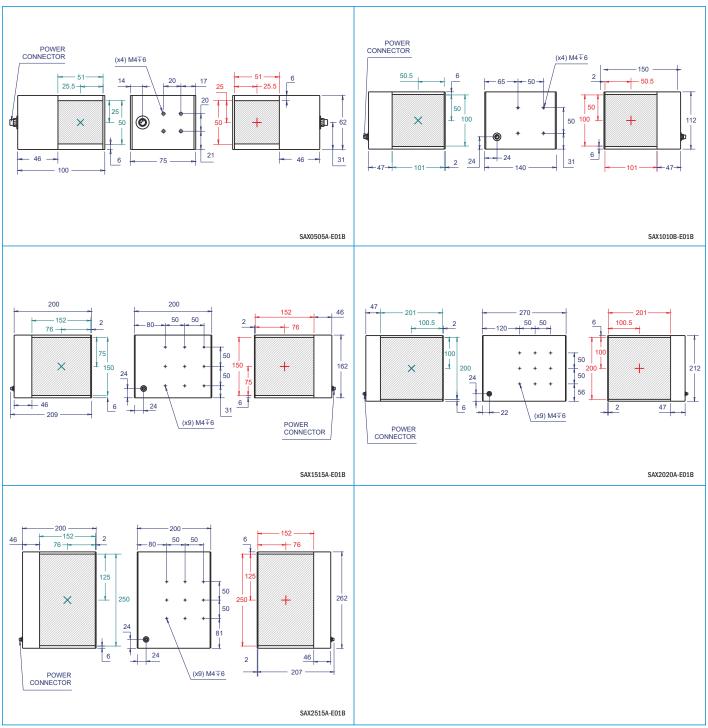
⁽³⁾ Accessories are not-included. More information in accessories section.

⁽⁴⁾ iBlueDrive control input wiring specifications in additional annex Z1.2.

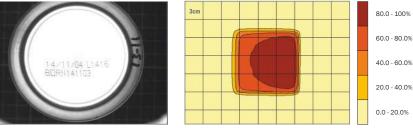
⁽⁵⁾ Bear in mind that consumption table is only to be used as a guide. To refer to real values, please, consult product label when purchasing.

SAX SERIES

SAX21.01



All units in millimeters, if not indicated.



Example of SAX captured image

Brightness distribution of SAX1010B-630C@5mm



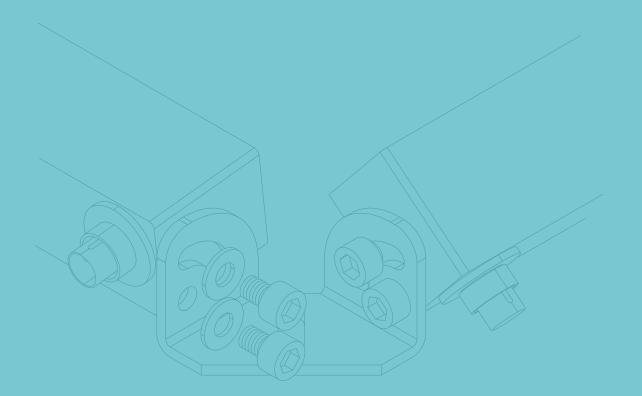
SAX1010B-630C light intensity.



ACCESSORIES



- ► LIGHTING FILTERS
- ► DARKFIELD CONVERTER
- ► HEAT DISSIPATOR
- ► CABLES
- ► FIXING BRACKETS
- ► ACCESORIES FOR FILTERS & CAMERAS
- COLOR TEST LAMP
- ► STROBE AND RGB CONTROLLERS
- ▶ IBLUEDRIVE TECHNOLOGY







VF021.01

Accessories overview

DCM Sistemes offers a wide range of accessories for illumination applications and specifically for its lighting systems. These accessories are not include in the product adquisition, and some of them are necessary for the correct operation of the lamps. Assure you have all material required before starting to use DCM Sistemes products, and ask for those you would need.

Filtering

Filters can be used with the lighting system to select how the light is reaching the lens, thus broadening the range of possible lighting solutions.

In a vision application, there will often be times when using standard illumination products cannot quite achieve the desired results. In these situations, there are a number of filters and other accessories that allow the user to meet certain requirements.

Accessory type	Description
Lighting filters	Accessories that allow the user to 'fine-tune' the lighting to meet certain requirements.
Darkfield converter	To turn ringlights into darkfields through reflection
Heat dissipator	Protect from over-temperatures.
Power cables	Cables for powering DCM Sistemes lighting systems.
Interconnection cable strobe controller	Cables for interconnection of VSC Strobe controllers.
Programming cables	Cables for programming and configuring VSC Strobe controllers.
Interconnection cables	Cables for interconnecting different items.
Fixing brackets	Brackets that maintain fixed the lighting system to a specific surface.
Lense filter holders	Holder that maintain fixed the filters to specific cameras.
Protection filter for cameras	Protection filters por specific cameras.
Color test lamp	Multispectral laboratory device that allows you to check which wavelength is the most suitable one for your vision application.
Strobe and RGB controllers	Essential lighting driver for working with lights that not work in continuous mode.
iBlueDrive	Special accessories for iBlueDrive technology devices.

VCF, VDF, VPC, VPF, VPT series - Lighting filters

	Filter type	Icon	Description	Series
	Collimater		Obtain a parallel shaft that forces the matching up of the len optical axis with the central beam of the system. Available on X, Y and XY axis. Collimater filters on X axis (horizontal axis) make the light parallel on x axis, which improves the inspection of vertical edges. Instead, collimater filters on Y axis (vertical axis) make the light parallel on y axis, which mproves the inspection of horizontal edges. X and Y axis are identify on backlight diagrams with the symbol:	VCFx VCFy VCFxy
	Diffuser		Convert the emitted light from direct to diffuse light, increasing by means of this filter the aperture angle and softening the light.	VDF
	Antiglare filter	(2)	This filter is specially designed for the ALBO804A. It allows the system to eliminate specular surfaces and obtain very good quality images.	VPC
9	Polarizer	Ø	Facilite the light polarization, through which undesirable brightness are avoided by only making way for those vibrations that occur in a determinate plane.	VPF
	Protector	②	Preserve from dust and external conditions those lighting systems that have some fragile components.	VPT

Order reference:

(example)

Filter series

Lighting model

VPF

ALD0707A

Composed by two parts. The first one is the filter, and the second is the lighting model.

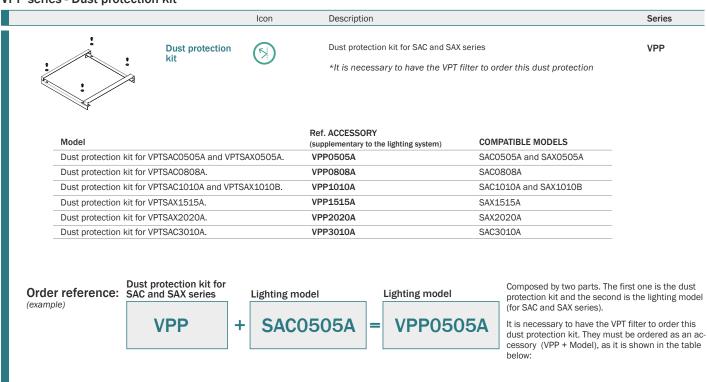
Consult which lighting models can add supplementary filters at additional annex, $\sf Z4.1.$ or in each product datasheet.





VF021.01

VPP series - Dust protection kit



VRF series - Darkfield converter

	Icon	Description	Series
Darkfield converter		Mechanic systems that allow us to turn ringlights into darkfields through reflection. They are fitted together in the lower part of the ringlight, making the light coming into contact directly with the reflector and bouncing with a little angle. VRF reflectors permit us the creation of smaller darkfields with a big inspection area in relation with its size.	VRF

▶ VHD series - Heat dissipator

		Icon	Description	Series
	Dissipat	or 🛞	Protect our lighting systems from over-temperatures. (Only for PLA Series)	VHD
Order reference:	Darkfield converter or heat dissipator series	Lighting model	Composed by two parts. The first one is the darkfield converter or heat dissipator series (previous tables) and the second is the lighting	
(example)	VRF	ALD0707A	model. Consult which lighting models can add supplementary darkfield converter or heat dissipator at additional annex, Z4.1. or in each product datasheet.	



VC021.01



Power cables

DCM Sistemes provides supplementary cables for guaranteeing the correct supply of its led lighting systems. These cables are necessary for connecting DCM Sistemes lamps, so we strongly recommend you to assure you have the specific cable required for each lighting product' connection.



VC Series

Cable series	Series	Poles	Description	Ø section	Length	Connector type	PIN colour	Connection specs.
	VCB	2	Monochromatic lighting systems without control signal.	2 x 0.5mm²	Various Lengths available (A1.1)	Normal Right angle (A1.2)	PIN 1 BN/RD PIN 2 BU/BK	According to the operating mode (Consult on each product datasheet or A1.3)
	vcc	3	Monochromatic lamps with control signal or bichromatic systems.	2 x 0.5mm ² 1 x 0.2mm ²	Various Lengths available (A1.1)	■ Normal ■ Right angle (A1.2)	PIN 1 RD PIN 2 BU/BK PIN 3 GN	According to the operating mode (Consult on each product datasheet or A1.3)
	VCD	4	Trichromatic lighting systems (RGB).	4 x 0.22mm²	Various Lengths available (A1.1)	Normal	PIN 1 YE PIN 2 RD PIN 3 GN PIN 4 BU	According to the operating mode (Consult on each product datasheet or A1.3)

► Cable's order reference:

Composed by two or three parts according to connector type. Only add the third when ordering a right angle connector. Normal connector no needs the additional part.



VCx nnn -ACy

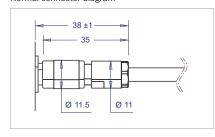
► A1.1 - Power cables Length

L	Length (meters)
018	1.8
030	3
050	5
100	10
nn0	custom (nn = cable meters)

Example: VCB018

▶ A1.2 - Power cables connector types

Normal connector diagram



Ø 11 28.6 ±1

Right angle connector diagram (2 options)

For more information about the right angle connectors please contact with $\ensuremath{\mathsf{DCM}}$ Sistemes.











VC021.01

► A1.3 - Power cable connection specifications

According to the operation mode (more information at introduction, page 08), connection of DCM Sistemes lamps follows the specifications below.

Series	PIN	PIN Colour	Continuous operating mode (C) Powered operating mode (P)		Strobe operating mode (S)	iBlueDrive operating mode (i)	Pinout diagram
VCB	PIN1	BN/RD	+VDC	+VDC	OUT (+)	-	PIN 2 PIN 1
	PIN2	BU/BK	GND	GND	OUT (-)		
vcc	PIN1	RD	+VDC	+VDC	OUT (+)	+VCD	
	PIN2	BU/BK	GND 1 (-)	GND 1 (-)	OUT 1 (-)	GND	PIN 2 PIN 1
	PIN3	GN	GND 2 (-) (bychromatic lamps)	GND 2 (-) (bychromatic lamps)	OUT 2 (-) (bychromatic lamps)	CONTROL	PIN 3
	1 1110		CONTROL (monochromatic with control)	CONTROL (monochromatic with control)	N/A (monochromatic with control)		
VCD	PIN1	YE	+VDC	+VDC	OUT (+)	-	_ PIN 2
	PIN2	RD	GND 1 (R-)	GND 1 (R-)	OUT 1 (R-)	-	PIN 1
	PIN3	GN	GND 2 (-)	GND 2 (-)	OUT 2 (-)	-	PIN 4
	PIN4	BU	CONTROL	CONTROL	N/A		



Other cables

Apart from power cables for guaranteeing the correct supply of our lamps, DCM Sistemes provides other cables for programming or interconnecting DCM Sistemes lighting systems.



▶ VCL series - Interconnection cables strobe controllers

Order ref.	Description	Length
VCL10n* (*n = Number of strobe controllers you want to interconnect)	Interconnection of VSC series strobe controllers, thus allowing control of several lighting systems simultaneously.	According to the number of strobe controllers to interconnect.

VCP series - Programming cables

Order ref.	Description	Length
VCP100	Essential tool for configurating VSC series strobe controllers. Compatible with USB port 1.1 or superior. USB 'A' connector.	1.8m
VCP110	Essential tool for configurating VSC series strobe controllers. Compatible with serial port.DB9 female connector	1.8m



VC021.01

VCU Power cables

VCU series are thought to facilitate the connexions between applications by directly connecting between DCM Sistemes products and connecting with other brands. These cables simplify connection schemes and avoid the excess of cables in the applications.



▶ VCU series - Interconnection cables

Model	Description	Length
VCU01A	Interconnection between PLD or PLU series, in case we need more than one PLD or PLU lighting system for an application, avoiding this way unconfortable wiring from them to the power supply source.	Various Lengths available (A1.4)
VCU02A	It is a special cable that allows us to connect systems with 3 pin connector to 2 pin connector. This connection allows forcing the continuous mode for iBluedrive systems or for systems with control terminal without the need of an extra wiring.	Various Lengths available (A1.4)
VCU03A	It is a converter cable from VCC 3 pin to VCB 2 pin connector. It is designed for linking led lighting systems with 2 pins in applications with DCM systems with 3 pin connector. Thus, in case you need to change the lighting system in an application, it is not necessary to change all the wiring.	Various Lengths available (A1.4)
VCU04A	Cable M12 male to VCB 2 pin connector. With this cable we can connect DCM systems with 2 pins in applications where M12 connections are used. For example, we can connect DCM systems directly to COGNEX cameras that have external light control connection, such as the In-Sight 7000 and the DataMan 300 allowing us to power the light in continuous mode directly from the camera.	Various Lengths available (A1.4)
VCU05A	Cable M12 male to VCC 3 pin connector. With this cable we can directly connect 3 pin DCM lighting systems in applications where M12 connection is used. For example, we can link DCM systems directly to COGNEX cameras with external light control connection, such as the In-Sight 7000 and the DataMan 300 allowing us to power the light and control it directly from the camera software.	Various Lengths available (A1.4)
VCU06A VCB connector VCU07A VCC connector	Y Splitter cordset that allows to power two lights from just one cable. On one side it has an aerial male connector and on the other side two aerial female connectors connected in parallel. This is very useful in installations where there is only one cable installed and we have two DCM Sistemes systems.	Various Lengths available (A1.4)
VCU08A VCB connector VCU09A VCC connector	Y Splitter cordset that allows to power three lights from just one cable. On one side it has an aerial male connector and on the other side three aerial female connectors connected in parallel. This is very useful in installations where there is only one cable installed and we have three DCM Sistemes systems.	Various Lengths available (A1.4)
VCU10A VCB connector VCU11A VCC connector	Y Splitter cordset that allows to power four lights from just one cable. On one side it has an aerial male connector and on the other side four aerial female connectors connected in parallel. This is very useful in installations where there is only one cable installed and we have four DCM Sistemes systems.	Various Lengths available (A1.4)
VCU12A VCB connector VCU13A VCC connector	Y Splitter cordset that allows to power five lights from just one cable. On one side it has an aerial male connector and on the other side five aerial female connectors connected in parallel. This is very useful in installations where there is only one cable installed and we have five DCM Sistemes systems.	Various Lengths available (A1.4)

Cable's order reference:

Composed by two parts according to connector type. First one is the cable and the second one is for the length.

VCUxxx

Model

nnn

(A1.4)

L

▶ A1.4 - Power cables Length

L	Length (cm)
003	30
005	50
010	100
015	150
Onn	custom (nn = cable cm)

Example: VCU01A003





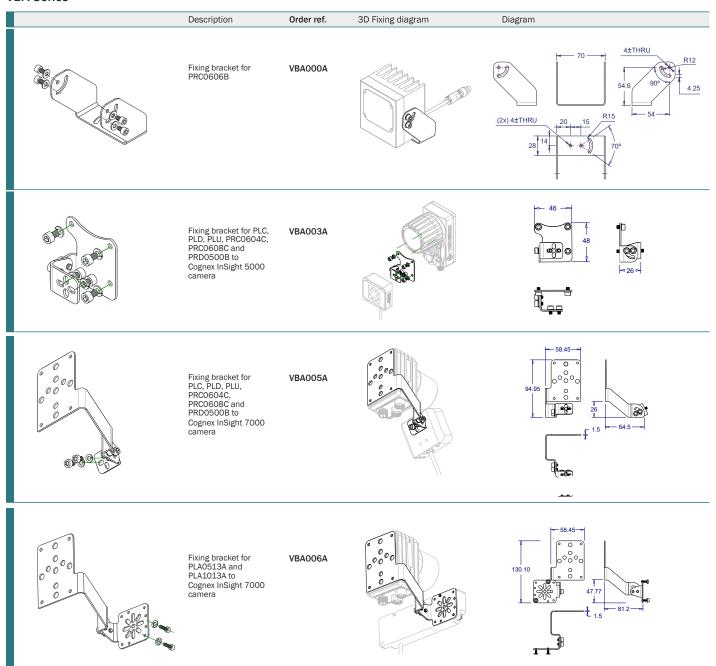


Fixing brackets

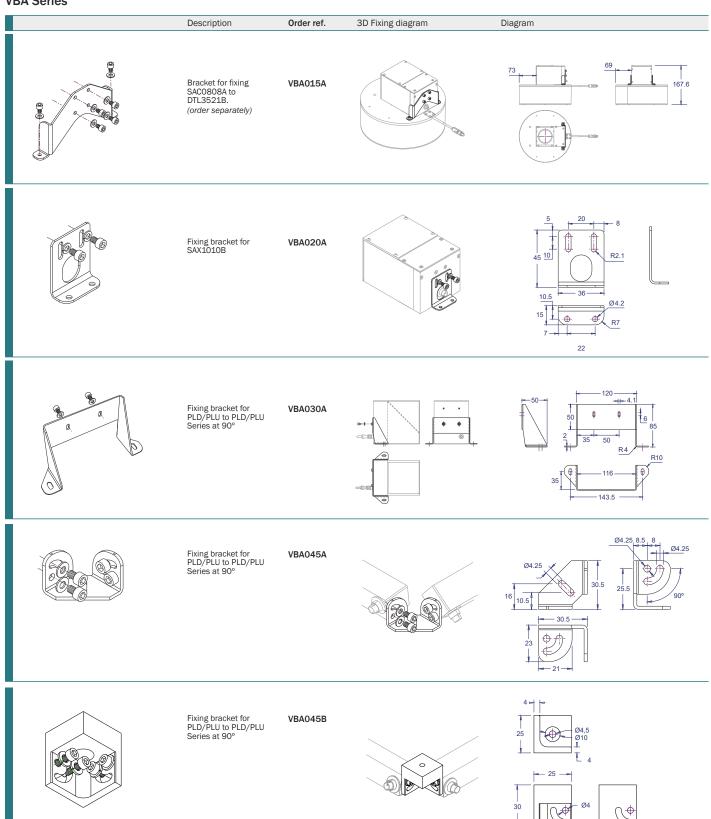
 $Brackets\,that\,maintain\,fixed\,the\,lighting\,system\,to\,specific\,surface.$

- VBA Series: Lighting systems brackets
- VBB Series: Multifunctional brackets
- VBC Series: Camera brackets
- VBD Series: Lens Filter Holder for cameras.



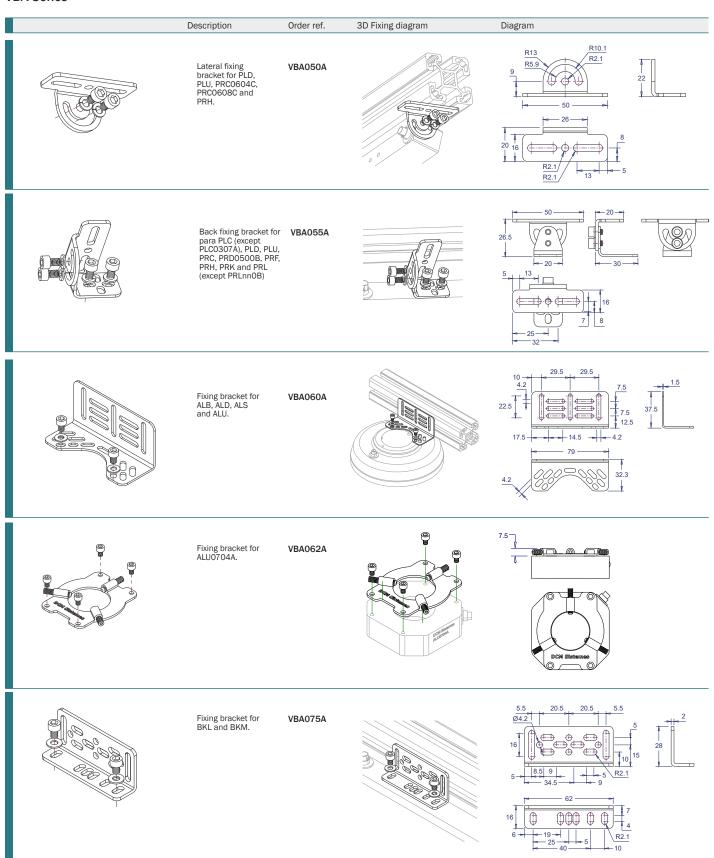




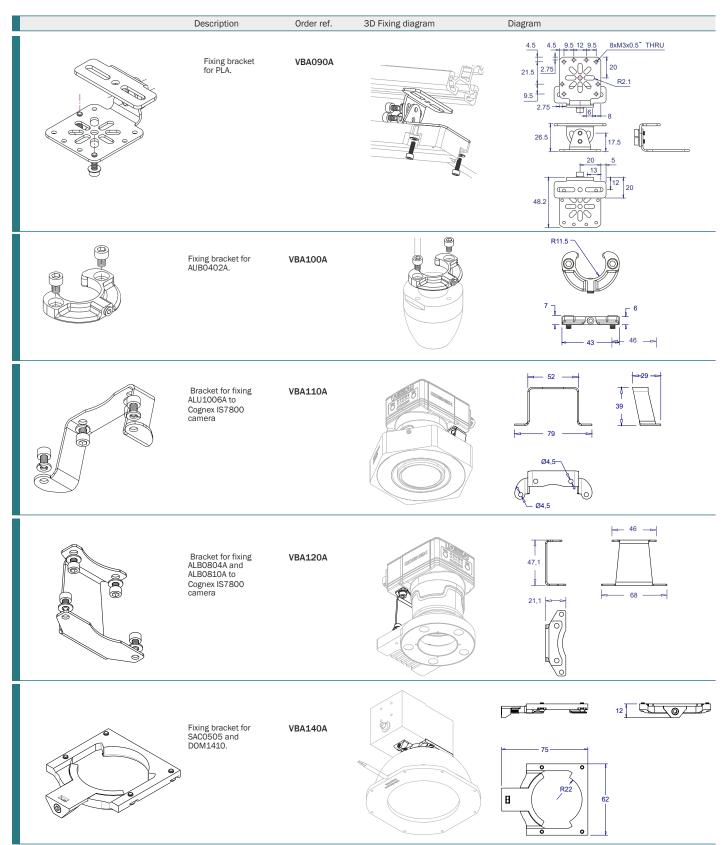








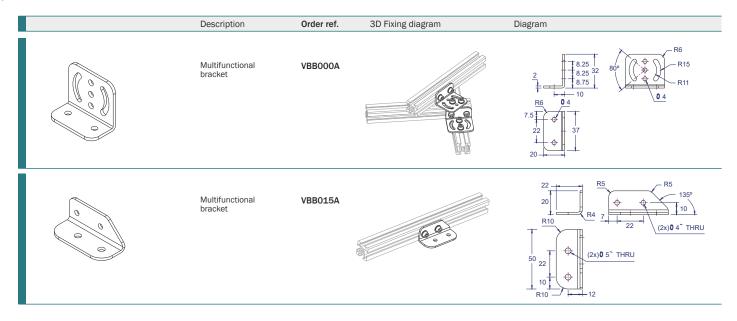








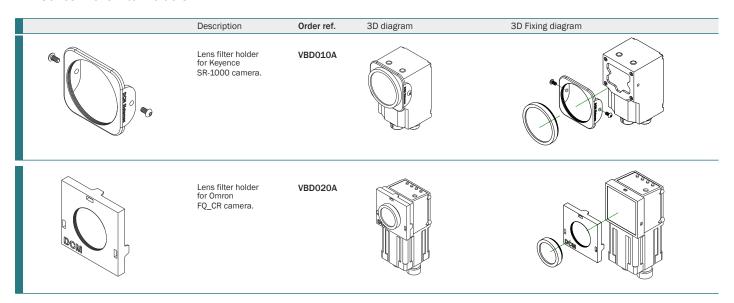
VBB Series



▶ VBC Series

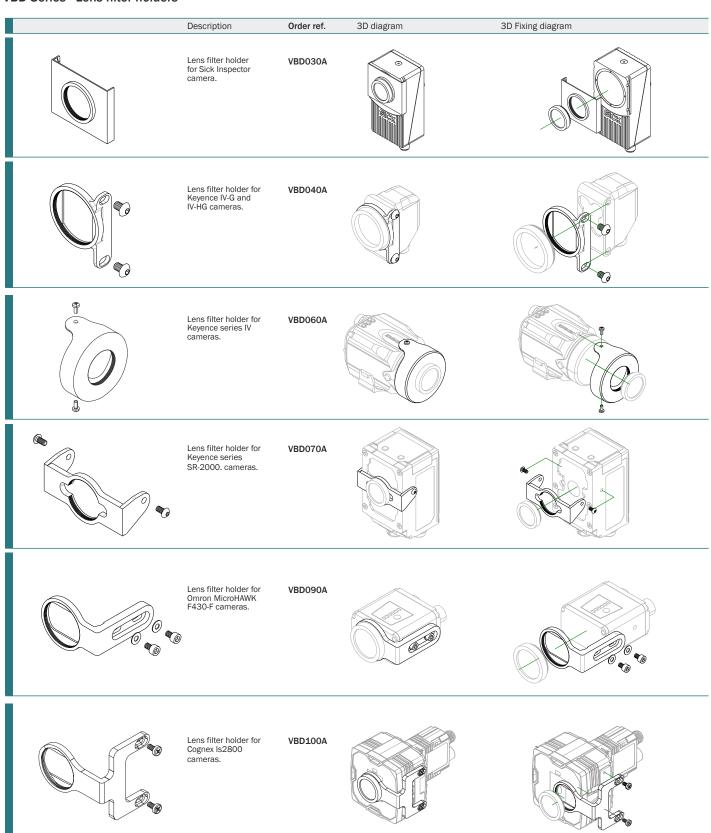
Description	Order ref.	3D Fixing diagram	Diagram	
Fixing bracket for cameras	VBC000A		7 7 2 21 4 4 5.5 4 4 19	4 35

▶ VBD Series - Lens filter holders





▶ VBD Series - Lens filter holders

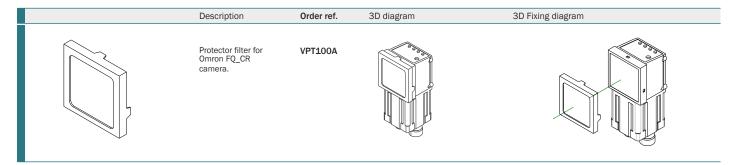






VK021.02

▶ VPT series - Protector filter for cameras



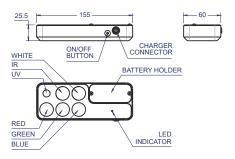


VK series - Color Test Lamp

Multispectral laboratory device that allows you to check which wavelength is the most suitable one for your vision application.

- 6 High-powered LEDs with different colors.
- Color of each LED: White, Red 630nm, Blue 470nm, Green 530nm, UV 395nm and IR 850nm.
- Battery: Li-ion. One hour ON before recharging.
- Recharges in 3 hours.
- Charger power adapter included.
- One push button testing for LEDs ON/OFF. Roll over: Red, Green, Blue, White, IR and UV.
- Auto turn OFF after 5 minutes.
- Cero power consumption in OFF mode.
- Blinking LED indicator in IR mode.
- Low battery blinking LED indicator.
- Remaining battery charge indicator when turning it OFF.





► Order ref.: VKA0010A (includes battery & battery charger)



VS021.01



Strobe and RGB controllers

A strobe controller guarantees light working conditions such as maximum consumption, maximum time ON or recovery time. Among these, the strobe controller allows to adjust the amount of light that falls into the object under inspection, and obtain static images of objects that move quickly, even when the camera has larger shutter time.

▶ VST Series - Strobe controllers

VST model	VST11I	
Dimensions (mm)	90x75x103	
Outputs	1	
Current per output	6A max.	
Inputs	1	
Power supply	24VDC ±3%	
Triggers per second	Up to 2500	
Input impedance	60kΩ	
Pulse width	Configurable between 0µS10mS in steps of 4µS	
Pulse delay	Adjustment of initial delay	
Dissipation	Low	
Serial communication	PC / PLC connection	
Programming	via RS-232 stored in non-volatile memory	
Anchorage	35mm DIN type rail mount regulator	

VST model	VST33I
	O TO
Dimensions (mm)	90x75x103
Outputs	3
Current per output	6A max.
Inputs	3 independent. Common GND
Power supply	24VDC ±3%
Triggers per second	Up to 2500
Input impedance	60kΩ
Pulse width	Configurable between 0µS10mS in steps of 4µS
Pulse delay	Adjustment of initial delay
Dissipation	Low
Serial communication	PC / PLC connection
Programming	via RS-232 stored in non-volatile memory
Anchorage	35mm DIN type rail mount regulator

▶ VSC Series - RGB controllers

VSC model	VSC3100B
	VSC510000
Dimensions	109x86x30
Description	Advanced strobe controller of three outputs for multiple lighting packages.
Channels	3
Power supply	24VDC ±3%
Current	6A per channel. Maximum current 18A joining all outputs into one channel
Power adjust	255 levels of control at each independent exit from OmA to the maximum level set.
Pulse width	Configurable between 24µS2mS in steps of 1µS
Pulse delay	Between 30µS and 13.1mS in steps of 1µS
Port control	 USB programming cable VCP100 (non-included) indispensable for setting up the strobe controller. RS232, RS485 or Ethernet adapter (Consult).
Memory bank	16 to hold preset output currents
Firmware	Updatable
Trigger input	Opto-isolated
Trigger output	For camera. Auto-trigger (enables live imaging)
Anchorage	(x2)M4 screw grooves
Control software	DCM Control Manager for Windows (free with VSC Strobe controller)
	CONTROL MANAGER COCM SISTEMES PROPERTY
Scalable	Up to 24 outputs and a total of 8 devices can be controlled through one VCP100 configuration cable, by interconnecting the strobe controllers using the interface port and the VCL cable (non-included).





VT021.01



iBlueDrive accessories

Accessories for iBlueDrive technology products

BlueDrive TECHNOLOGY

VTA Series



Description

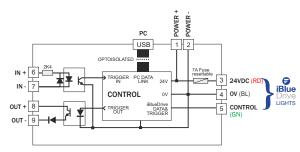
Adjusts and controls through the USB cable all operating parameters of iBlueDrive lighting systems, when a major control of light previous setup is needed.

Parameters adjustment can be done 'online' or 'offline', through our free software iBlueDrive Control Manager.





Simplified circuit



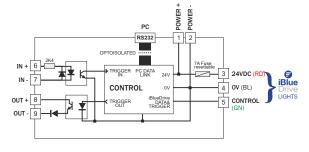


Adjusts and controls through the RS232 cable all operating parameters of iBlueDrive lighting systems, when a major control of light previous setup is needed.

Parameters adjustment can be done 'online' or 'offline', through our free software iBlueDrive Control Manager.



VTA0006A





Cable USB to configure iBlueDrive devices with no external power supply needed.

iBlueDrive

VTA0007A



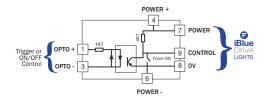


Isolates the output of lighting systems with iBlueDrive technology. It is designed to operate reliably in industrial environments.

It is recommended to use iBlueDrive VTA0020A with iBlueDrive devices when connecting the trigger signal or controlling the light source.

BlueDrive

VTA0020A



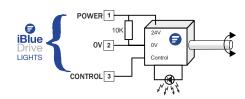


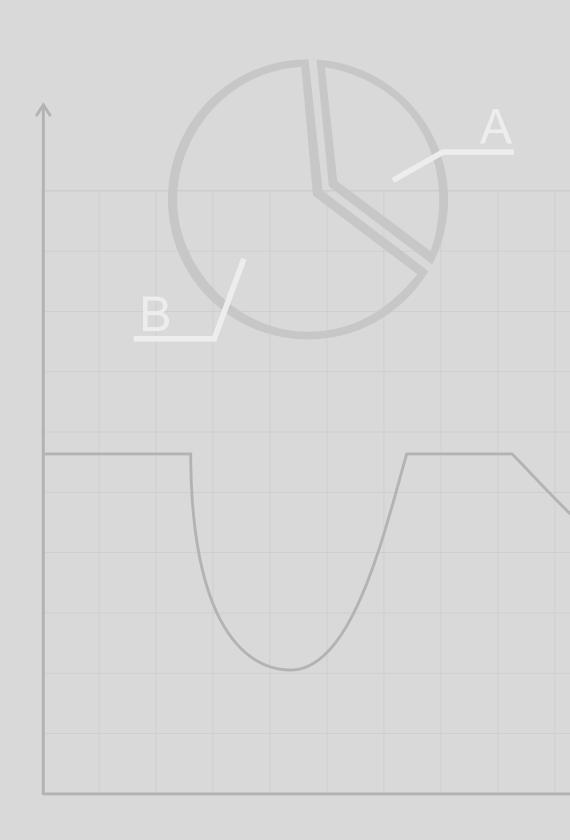
The VTA0030B Digital Potentiometer is an iBlueDrive accessory to dimmer and turn ON and OFF one or more iBlueDrive lamps in continuous mode.

Controls and regulates the lighting intensity of iBlueDrive devices in Continuous mode, adjusting from 0% to 100% the lighting output.

BlueDrive POTENTIOMETER

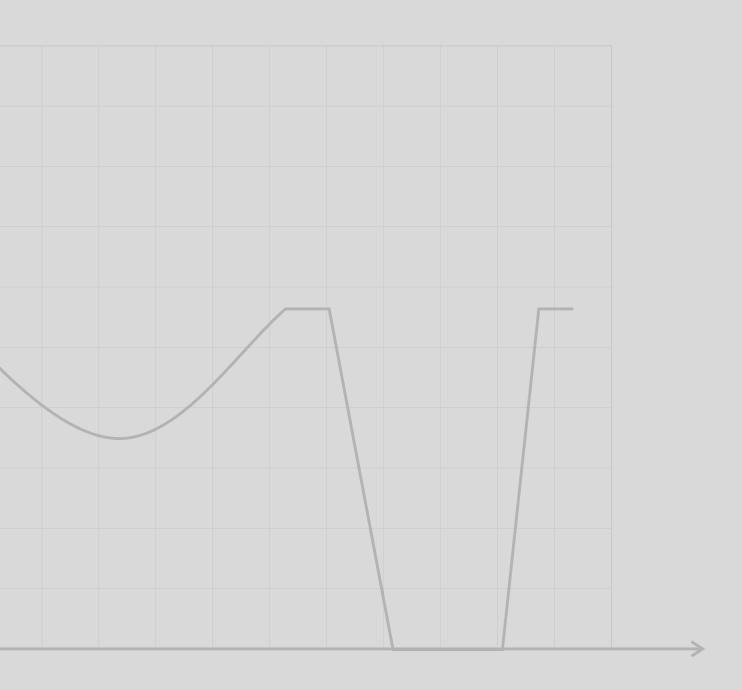
VTA0030B





ADDITIONALANNEX



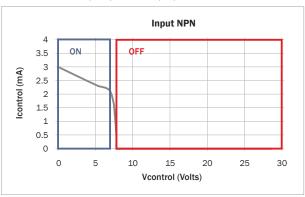




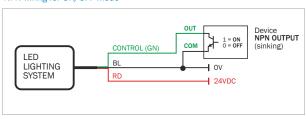


- ► Z1.1 Control input NPN/PNP for 'Type C' lighting systems of DOL, PLA (PLA0513A and PLA1026A), PLC, PRC (PRC0604C and PRC0606B), PRH and PRK series.
 - NPN model (by default)

NPN chart of Vcontrol (Volts) vs Icontrol (mA)



NPN wiring for ON/OFF mode

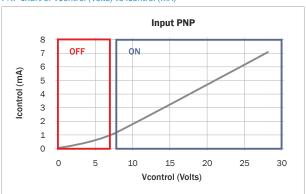


Electrical specifications

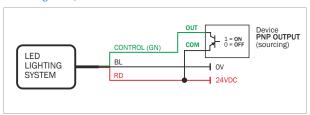
0V to +6.8V	Light ON
+7.2V to +24V	Light OFF
Working conditions	25°C, VIN = 24V
Connection	Direct to a NPN output
Delay from OFF to ON state	<5 μs
Delay from ON to OFF state	<5 µs
Bias voltage in control input	7.9V
Input impedance	7Κ9 Ω

■ PNP model (lighting systems with PNP modifier =/P)

PNP chart of Vcontrol (Volts) vs Icontrol (mA)



PNP wiring for ON/OFF mode



Electrical specifications

0V to +6.8V	Light OFF
+7.2V to +24V	Light ON
Working conditions	25°C, VIN = 24V
Connection	Direct to a PNP output
Delay from OFF to ON state	<5 µs
Delay from ON to OFF state	<5 µs
Bias voltage in control input	OV
Input impedance	4Κ Ω
Compliance	IEC1131-2 Type 1, 2 and 3



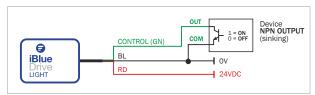


Z2X21.01

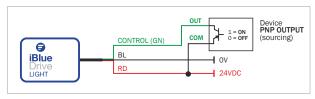
► Z2.1 - iBlueDrive control input wiring

All iBlueDrive products come together with a quick-start guide for connection and working conditions. Refer to iBlueDrive Manual for extended information.

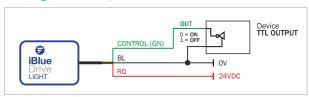
NPN wiring for strobe or ON/OFF mode



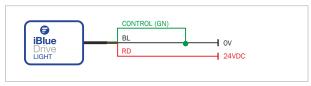
PNP wiring for strobe or ON/OFF mode



TTL wiring for strobe or ON/OFF mode



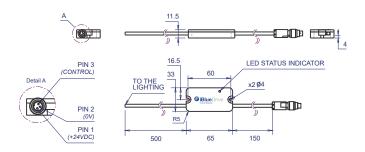
Wiring for continuous mode



➤ Z2.2 - iBlueDrive inline

iBlueDrive inline is the driver for iBlueDrive technology integrated as a box of 65x33mm to the cable that goes from the lighting system to the connector. It is used when iBlueDrive driver can not be integrated on chassis. See diagram:





WARNING!: In continuous and powered mode, clamp driver to a metal surface for heat dissipation. In Strobe mode is not required, but recommended.

▶ Z2.3 - iBlueDrive Accessories legend

icon	Description	Serie/Product
4	Accessorie to configure iBlueDrive devices: iBlueDrive Box, iBlueDrive USB	VTA0005A, VTA0006A, VTA0007A
(1)	iBlueDrive optocoupler	VTA0020A
0	iBlueDrive potentiometer	VTA0030B



Z3X21.02

Z3.1 - Environmental Specifications

Standards	CE X Q
Housing material	Anodized aluminium
Storage Temperature	0 - 60°C
Operating Temperature	0 - 40°C
Max. Operating Humidity	85% non-condensing

Z3.2 - Modifiers legend

icon	Description	Code
\bigcirc N	Narrow angle of emission	/AN
∠ M	Medium angle of emission (default)	/AM
<u>A</u> W	Wide angle of emission	/AW
(1D)	Diffuse emission	/AD
(X)	Polarizer filter	/FPL
(?)	Diffuser filter	/FDR
Н	Backlight hole of 42mm	/H
H1)	Backlight hole of 65mm	/H1
CC1	Dome hole of 46mm	/CC1
CC2	Dome hole of 40mm	/CC2
lpxx	IP Rating = IPxx = Ip65 / IP67	/65/67
PNP	PNP input model	/P
(f1)	50mm focal Length	/F1
f2	150mm focal Length	/F2
<i>f</i> 3	Infinite focal Length	/F3
4 S	Lighting by sectors = 4 sectors	/4S

► Z3.3 - Accessories legend

icon	Description	Serie
₩	Power cable/s	VCB, VCC, VCD Series
(/*	Other cable/s	VCU, VCL
	Strobe and RGB controller/s	VST, VSC Series
(2)	Polarizer filter	VPF, VPC
<u>?</u>	Diffuser filter	VDF
	Collimater filter on x axis, y axis or both	VCF
(5)	Darkfield converter	VRF
0	Protector filter	VPT
*	Heat dissipator	VHD
⊗	Fixing bracket	VBA, VBB, VBC Series

▶ Z3.4 - Technical drawings legend

icon	Description
×	Optical axis
₽ ^A	Viewing window dimensions
_	Lighting elements
+	Light emission center
A	Lighting surface dimensions

▶ Z3.5 - Colours & Wavelegths legend

icon	Wavelength	Colour	Code
•	365nm	UV-	-365
U	400nm	UV	-400
B	470nm	BLUE	-470
G	525nm	GREEN	-525
R	630nm	RED	-630
0	850nm/880nm	IR	-850/-880
W		WHITE	-W00
•		RGB	-RGB

► Z3.6 - Types of lighting legend

icon	Description
<u> </u>	Radial lighting
***	'Darkfield' lighting effect. Low angle illumination
	Backlight illumination
VIV	'Cloudy day' lighting effect
1	'Bright field' lighting effect
TI Î	Projector lighting
	Axial lighting

➤ Z3.7 - Types of light legend

icon	Description
3	Direct light
(5)	Diffuse light
	Ultra-diffuse light



PURPOSE & APPLICATION

WORKPIECE

UNDER

INSPECTION

ENVIRONMENT

OPERATION

OTHER

CONSIDERATIONS



Z4X21.01

Z4.1 - Choosing the correct illumination for your application

Using the right illumination saves costs in processing images. There are many ways to choose the right illumination with proper size, colour, intensity, among others. There are some considerations to take into account before choosing.

Purpose of illumination

Image processing applications can be for visual inspection, character recognition, measuring dimensions and/or positioning. We must decide between homogenous illumination of the entire (interesting) field of view, generation of high contrast between object features and surroundings or an individual intensive light source that provides independence from disruptive ambient light, among other specific characteristics.

Defect characteristics

These defects will influence on illumination techniques and working distances.

Coloured objects

Coloured object features appear brighter if the light is the same colour and object appears darker if the light colour is complementary. Take note that short-wave light scatters more on the surface (blue or UV radiation).

For example, we will generally use:

Summarizing, the key to perfect inspection:

Do everything to make your camera image as good as possible (high

ambient light, choose the right illumination option with proper size,

colour, intensity, etc. Not all surface effects can be predicted and simulated. Ask our technical engineers at DCM Sistemes.

contrasts, stability, uniformity...), create independence from disruptive

- Avoid reflections with shiny objects.
- Emphasize structures and embossings
- Detection of scratches, angular phases, impressions or outer contours.
- Measurement applications or error detection with slides,
- → Homogeneous illumination technology (dome, axial, etc.)
- → Side illumination
- → Dark-field effect
- → Backlight illumination



Colour camera



Monochrome camera & white light



Monochrome camera & red light

Amount of light needed

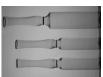


Monochrome camera & IR light

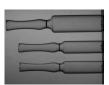




No filters



Collimater filter x axis added



Collimater filter y axis added



Collimater filter xy axis added

Size of field of view (scene)

Influence on illumination type and size. Is it a large image area? Or a regular field of view? Is very homogenous illumination required? These questions will guide us in choosing the type of lamp, highpowered illuminators or not, etc.

Working distances, Ideal working distance for illumination

The further away the illumination, the less diffuse the light is because illumination is getting more and more a point light source. Light intensity diminishes quadratically with distance.

Parameters for a correct illumination

■ WaveLength (colour)

which avoid motion blur.

- Colour temperature ("white" light)
- Special waveLengths (IR/UV)
- Beam angle of the illumination (direct/diffuse)

Influence of coloured object, object geometry

and surface, working distances, extraneous

light, exposure time and conveyor belt speed

will determine the quantity of light needed.

Hint, it can be used band-pass filter for supression of disruptive extraneous light or

strobe controllers for shorter shutter time

- Direction of light: Above, from the side, below, from one or both sides, circular, etc.
- Special characteristics: polarised, coherent,
- Mechanical details.























Z5X21.05

➤ Z5.1 - Accessories & modifiers overview

Model	iBlueDrive ¹ Cable ² Accessories											Modifiers													
	6	(W)	(**)	(II)	2		2	0	(3)	8	※	②	2	(H)	(PXX)	PNP		€ M	<u>(Aw</u>)	(10)	(f1) ³	(f2)	<i>f</i> 3	4 S	
ALB0804A	Built in	_	VCU		VPF VPC		VDF			VBA060A						/P	/AN	/AM	/AW	/AD					
ALBO810A	Built in	_	VCU	_	VPF		VDF			VBA120A VBA060A		_				- '	/AN	/AM	/AW	/AD					
					VPC VPF					VBA120A					- /67									/4	
ALB1716A	Built in	- VOD	VCU	- VCT	VPC	-	VDF		-	VBA060A		/EDI		-	/67	/P	/AN	/AM	/AW	/AD			-	/4	
ALD0303A	inline	VCB	VCU	VST	-	-	-		-	VBA060A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-		
ALD0606A	inline	VCB	VCU	VST		-	-	-	-	VBA060A	-	-	-	-	-	-	-	-	-	-	-	-	-		
ALD0707A	inline	VCB	VCU	VST	VPF	-	VDF	-	VRF	VBA060A	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
ALD0907A	Built in	VCB	VCU	VST	-	-	-	-	-	VBA060A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-	
ALD1108A	Built in	VCB	VCU	VST	-	-	-	-	-	VBA060A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-	
ALS0402A	inline	VCB	VCU	VST	-	-	-	-	-	VBA060A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-	
ALS1105A	Built in	VCB	VCU	VST	-	-	-	-	-	VBA060A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-	
ALS1307A	Built in	VCB	VCU	VST	-	-	-	-	-	VBA060A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-	
ALS1612A	inline	VCB	VCU	VST	-	-	-	-	-	-	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-	
ALS2315A	inline	VCB	VCU	VST	-	-	-	-	-	-	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-	
ALU0502A	inline	VCB	VCU	VST	-	-	-	-	-	VBA060A	-	-	-				-	-	-	-	-	-	-	-	
ALU0704A	inline	VCB	VCU	VST						VBA060A	_	_						-	-	-	-				
ALU1006A	inline	VCB	VCU	VST						VBA062A VBA060A		_													
									VDE	VBA110A															
ALW2922A	inline	VCB	VCU	VST					VRF	-		-		-										- /4	
AMS2520A	Built in	VCC	VCU	-					-	-	-	-		-										/4	
AUB0402A	inline	-	VCU	-	-	-	-	-	-	VBA100A	-	-	-	-	-	-	-	-	-	-	-	-	-		
BKC0806A	inline	VCB	VCU	VST	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
BKL0303A	inline	VCB	VCU	VST	-	-	-	-	-	-	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
BKL0504B	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
BKL0505A	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
3KL0705B	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
3KL0707B	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
3KL1007B	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
3KL1010A	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-		/65	-	_	-	-	-	-	-	-	-	
3KL1510A	inline	VCB	VCU	VST	VPF	VCF				VBA075A		_			/65										
3KL1515B	inline	VCB	VCU	VST	VPF	VCF				VBA075A					/65										
3KL1818A	inline	VCB	VCU	VST	VPF	VCF				VBA075A		_													
												-			/65										
BKL2005A	inline	VCB	VCU	VST	VPF	VCF			-	VBA075A		-	-	-	/65	-					-		-		
3KL2010A	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
BKL2222A	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-		
3KL2515B	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
3KL2518A	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
BKL3005A	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
3KL4005A	inline	VCB	VCU	VST	VPF	VCF	-	-	-	VBA075A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
3KMaabbA	Built in	-	-	-	-	-	-	-	-	VBA075A	-	-	-	/H /H1	-	-	-	-	-	-	-	-	-	-	
3KN0nn0A	-	VCB	VCU	-	-	-	-	-	-	-	-	-	-		-	-	-	-	-	-	-	-	-	-	
3KN2nn0A	-	VCB	VCU	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
OKL1813A	inline	_	VCU	VST	-	-	-	-	-	-		-												/4	
DKL2418A	inline	_	VCU	VST																					
DKL3223A	-	_		VST																				-	
			-		-	-	-			-	-	-	-			-							-		
OKL4130A	-	-	-	VST	-				-	-	-	-		-	-	-						-			
DKL5650B	inline	-	VCU	VST	-		-	-	-	-	-	-	-	-	-	-	-				-	-	-		
OOL0100A	Built in	-VCC	VCU	-	-	-	-	-	-	-	-	-	-	-	-	/P	-	-	-	-	-	-	-		
OOL0250A	-	VCC	VCU	-	-	-	-	-	-	-	-	-	-	-	-	/P	-	-	-	-	-	-	-	-	
DOLO400A	-	VCC	VCU	-	-	-	-	-	-	-	-	-	-	-	-	/P	-	-	-	-	-	-	-	-	
OOLnnnOC	Built in	-	VCU	-	-	-	-	-	-	-	-	-	-	-	-	/P	-	-	-	-	-	-	-	-	
OM0906A	inline	-	VCU	VST	-	-	-	-	-	-	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
DOM1410A	inline	-	VCU	VST	-	-	-	-	-	VBA140A	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
OOM1613A	inline	-	VCU	VST	-	-	-	-	-	-	-	-	-	-	/65	-	-	-	-	-	-	-	-	-	
	inline	-	VCU	VST		-	-	_				-	-		/65	-	-					-	-		
DOM2414A																									





Z5X21.06

Model	iBlueDrive ¹	Cable ²	Accessories M									Mod	ifiers											
	9	₩	(**)		②		2	0	(5)	8	*	②	2	(H)	(IPXX)	PNP			(AW)	(1D)	(f1) ³	(f2) (f3)	XS
DOM4127A	-	-	-	VST	-	-	-	-	-	-	-	-	-	/CC2	/65	-	-	-	-	-	-	-	-	-
DOM4134B	-	-	-	VST	-	-	-	-	-	-	-	-	-	/Cc2	/65	-	-	-	-	-	-	-	-	-
D0M5652B	-	-	-	VST	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
D0M5652C	Built in	-	-	VST	-	-	-	-	-	-	-	-	-	-	/65	-	-	-	-	-	-	-	-	/4S
DOMB2B1A	-	-	-	VST	-	-	-	-	-	-	-	-	-	-	/65	-	-	-	-	-	-	-	-	-
DTL3521B	-	VCD	VCU	VST	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLA0513A	-	VCC	VCU	-	VPF	-	VDF	-	-	VBA006A VBA090A	VHD	-	-	-	-	/P	/AN	/AM	/AW	/AD	-	-	-	-
PLA1013A	Built in	VCC	VCU	-	VPF	-	VDF	-	-	VBA006A VBA090A	VHD	-	-	-	-	-	/AN	/AM	/AW	/AD	-	-	-	-
PLA1026A	-	vcc	VCU	-	VPF	-	VDF	-	-	VBA090A	2-VHD	-	-	-	-	/P	/AN	/AM	/AW	/AD	-	-	-	-
PLA2026A	Built in	vcc	VCU	-	VPF	-	VDF	-	-	VBA090A	2-VHD	-	-	-	-	-	/AN	/AM	/AW	/AD	-	-	-	-
PLC0307A	-	vcc	VCU	-	VPF	-	VDF	-	-	VBA050A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLC0412D	Built in	vcc	VCU	-	VPF	-	VDF	-	-	VBA050A VBA055A	-	-	-	-	/67	/P	/AN	/AM	/AW	/AD	-	-	-	-
PLC0615A	-	vcc	VCU	-	VPF	-	VDF	-	-	VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLC0824C	Built in	vcc	VCU	-	VPF	-	VDF	-	-	VBA050A VBA055A	-	-	-	-	/67	/P	/AN	/AM	/AW	/AD	-	-	-	-
PLC1231A	-	vcc	VCU	-	VPF	-	VDF	-	-	VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLC1236C	Built in	vcc	VCU	-	VPF	-	VDF	-	-	VBA050A VBA055A	-	-	-	-	/67	/P	/AN	/AM	/AW	/AD	-	-	-	-
PLC1648C	Built in	vcc	VCU	-	VPF	-	VDF	-	-	VBA050A VBA055A	-	-	-	-	/67	/P	/AN	/AM	/AW	/AD	-	-	-	-
PLC2060C	Built in	vcc	VCU	-	VPF	-	VDF	-	-	VBA050A VBA055A	-	-	-	-	/67	/P	/AN	/AM	/AW	/AD	-	-	-	-
PLD0602B	inline	VCB	VCU	VST	VPF	-	VDF	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLD1002A	inline	VCB	VCU	VST	VPF	-	VDF	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLD1302B	inline	VCB	VCU	VST	VPF	-	VDF	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLD1802A	inline	VCB	VCU	VST	VPF	-	VDF	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLD2602A	inline	VCB	VCU	VST	VPF	-	VDF	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLU0602B	inline	VCB	VCU	VST	VPF	-	-	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLU1002A	inline	VCB	VCU	VST	VPF	-	-	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLU1302B	inline	VCB	VCU	VST	VPF	-	-	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLU1802A	inline	VCB	VCU	VST	VPF	-	-	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PLU2602A	inline	VCB	VCU	VST	VPF	-	-	-	-	VBA045A/B VBA050A VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PRAO818A	inline	VCB	VCU	VST	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PRC0604C	-	VCC	VCU	-	VPF	-	-	-	-	VBA050A VBA055A	-	-		-	/67	/P	/AN	/AM	/AW	/AD		-	-	-
PRC0606B	-	VCC	VCU	-	VPF	-	VDF	-	-	VBA000A	-	-		-	-	/P	/AN	/AM	AW	/AD	-	-	-	-
PRC0608C	Built in	VCC	VCU		VPF	-	-	-	_	VBA050A	-	-			/67	-	/AN	/AM	/AW	/AD		-	_	
PRD0200A	inline	-	VCU-	VST	-	_	_		_	VBA055A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PRD0500B	inline	VCB	VCU	VST	-	-	-	-	-	VBA055A	-	/FPL	/FDR	-	-	-	-	-	-	-	-	-	-	-
PRF0103A	inline	VCC	VCU	-	-	-	-	-	-	VBA055A	-	-		-		/P	-	-	-			-	-	
PRH0104A	Built in	VCC	VCU	-	VPF	-	VDF	-	-	VBA050A	-	-	-	-	/67	/P	/AN	/AM	/AW	/AD		-	-	-
PRH1612A	Built in	VCC	VCU	-	VPF	-	VDF	-	-	VBA055A VBA050A VBA055A	-	-	-	-	/67	/P	/AN	/AM	/AW	/AD	-	-	-	-
	Built in	_								VBA050A							/AN	/AM	/AW	/AD				



Z5X21.04

Model	iBlueDrive ¹	Cable ²	Acce	ssorie	s							Mod	ifiers											
	9	®	(**)	II	②		2	Ø	(5)	8	*	Ø	2	(/c)	(PXX)	PNP	⊘ ³	<u>(M</u>	<u>(w</u>	2	(f1) ³	(f2)	<i>f</i> 3	xs
PRLnn00B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	/AD	/F1	/F2	/F3	-
PRY0504A	inline	VCB	VCU	VST	-	-	-	-	-	-	-	/FPL	/FDR	-	-	-	-	-	-	-	-	-	-	-
PRY0906A	Built in	VCB	VCU	VST	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PRY1609A	Built in	VCB	VCU	VST	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SAC0505A	inline	VCB	VCU	VST	-	-	-	VPP VPT	-	VBA020A VBA140A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SAC0808A	Built in	VCB	VCU	VST	-	-	-	VPP VPT	-	VBA015A VBA020A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-
SAC1010A	Built in	VCB	VCU	VST	-	-	-	VPP VPT	-	VBA030A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-
SAC3010A	Built in	VCB	VCU	VST	-	-	-	VPP VPT	-	-	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-
SAL0202A	inline	-	VCU	VST	-	-	-	-	-	-	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-
SAL0504A	inline	VCB	VCU	VST	-	-	-	-	-	-	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-
SAR0504A	-	VCC	VCU	VST	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SAX0505A	Built in	VCB	VCU	VST	-	-	-	VPP VPT	-	VBA020A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-
SAX1010B	Built in	VCB	VCU	VST	-	-	-	VPP VPT	-	VBA030A	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-
SAX1515A	Built in	VCB	VCU	VST	-	-	-	VPP VPT	-	-	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-
SAX2020A	Built in	VCB	VCU	VST		-	-	VPP VPT	-	-	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-
SAX2515A	Built in	VCB	VCU	VST	-		-	VPT	-	-	-	/FPL	-	-	-	-	-	-	-	-	-	-	-	-



iBLUEDRIVE TECHNOLOGY

POWER CABLE/S

OTHER CABLE/S

STROBE AND RGB

CONTROLLERS



COLLIMATER FILTER



POLARIZER/ANTIGLARE



FILTER





DARKFIELD CONVERTER



PNP INPUT MODEL



MECHANICAL MODIFICATIONS



IP RATING = IP65/IP67



FIXING BRACKET





DIFFUSE EMISSION

NARROW ANGLE

MEDIUM ANGLE

WIDE ANGLE



FOCAL Length = 50mm



FOCAL Length = 150mm



FOCAL Length = ∞



LIGTHING BY SECTORS = 2S / 4S

Consult extended icons' legend and the difference between accessories and modifiers in 'How to use this catalog' section (page 13) or in additional annex Z3. Specific characteristics of each product in its



⁽¹⁾ iBlueDrive availability and modality. According to technical specifications, iBlueDrive can be integrated on chassis (Built in) or added through iBlueDrive inline. (Additional annex Z2)

⁽²⁾ Power supply cable needed for the standard version. iBlueDrive technology <u>always</u> requires VCC Series cable for supplying.
(3) Angles of emission and focal Lengths are considered as modifiers because they are mechanical requirements from manufacturation. Various options. If not chosen, default angle will be /AM and default focal Length will be /F1.



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